

Алматы (7273)495-231
Ангарск (3955)60-70-56
Архангельск (8182)63-90-72
Астрахань (8512)99-46-04
Барнаул (3852)73-04-60
Белгород (4722)40-23-64
Благовещенск (4162)22-76-07
Брянск (4832)59-03-52
Владивосток (423)249-28-31
Владикавказ (8672)28-90-48
Владимир (4922)49-43-18
Волгоград (844)278-03-48
Вологда (8172)26-41-59
Воронеж (473)204-51-73
Екатеринбург (343)384-55-89

Иваново (4932)77-34-06
Ижевск (3412)26-03-58
Иркутск (395)279-98-46
Казань (843)206-01-48
Калининград (4012)72-03-81
Калуга (4842)92-23-67
Кемерово (3842)65-04-62
Киров (8332)68-02-04
Коломна (4966)23-41-49
Кострома (4942)77-07-48
Краснодар (861)203-40-90
Красноярск (391)204-63-61
Курск (4712)77-13-04
Курган (3522)50-90-47
Липецк (4742)52-20-81

Магнитогорск (3519)55-03-13
Москва (495)268-04-70
Мурманск (8152)59-64-93
Набережные Челны (8552)20-53-41
Нижний Новгород (831)429-08-12
Новокузнецк (3843)20-46-81
Ноябрьск (3496)41-32-12
Новосибирск (383)227-86-73
Омск (3812)21-46-40
Орел (4862)44-53-42
Оренбург (3532)37-68-04
Пенза (8412)22-31-16
Петрозаводск (8142)55-98-37
Псков (8112)59-10-37

Пермь (342)205-81-47
Ростов-на-Дону (863)308-18-15
Рязань (4912)46-61-64
Самара (846)206-03-16
Саранск (8342)22-96-24
Санкт-Петербург (812)309-46-40
Саратов (845)249-38-78
Севастополь (8692)22-31-93
Симферополь (3652)67-13-56
Смоленск (4812)29-41-54
Сочи (862)225-72-31
Ставрополь (8652)20-65-13
Сургут (3462)77-98-35
Сыктывкар (8212)25-95-17
Тамбов (4752)50-40-97

Тверь (4822)63-31-35
Тольятти (8482)63-91-07
Томск (3822)98-41-53
Тула (4872)33-79-87
Тюмень (3452)66-21-18
Ульяновск (8422)24-23-59
Улан-Удэ (3012)59-97-51
Уфа (347)229-48-12
Хабаровск (4212)92-98-04
Чебоксары (8352)28-53-07
Челябинск (351)202-03-61
Череповец (8202)49-02-64
Чита (3022)38-34-83
Якутск (4112)23-90-97
Ярославль (4852)69-52-93

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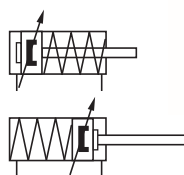
Киргизия +996(312)96-26-47

www.norgren.nt-rt.ru | | ner@nt-rt.ru

Технические характеристики на профильные и со стяжной тягой пневмоцилиндры ISOline, ISO/VDMA Actuator компании **IMI NORGREN**

PRA/801000, PRA/803000, RA/801000, RA/803000 ISOLine™ 15552 cylinder, single acting

- > ø 32 ... 100 mm
- > High performance adaptive cushioning system "ACS"
- > High performance, stability and reliability



Technical features

Medium:

Compressed air, filtered, lubricated or non-lubricated

Standard:

ISO 15552

Note: all models conform to the mentioned standards except the cylinder length

Operation:

Single acting, adjustable cushioning

Operating pressure:

ø 32 ... 100 mm

2 ... 10 bar (29 ... 145 psi)

Ports:

G1/8 ... 1/2

Cylinder diameters:

32, 40, 50, 63, 80, 100 mm

Standard strokes:

25, 50, 80, 100 mm

Non-standard strokes:

Available (5 ... 250 mm)

Operating temperature:

ø 32 ... 100 mm

"Standard version"

-20 ... +80°C max. (-4 ... +176°F)

Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

Standard Materials:

Barrel: Anodised aluminium

End covers: Pressure diecast aluminium

Piston rod: Stainless steel

(martensitic)

Piston rod seals: PUR

'O'-rings: NBR

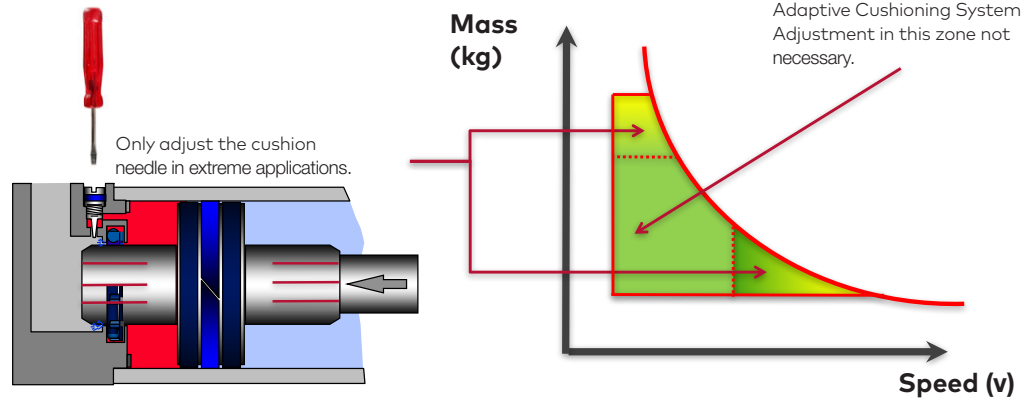
Technical data

Cylinder ø (mm)	32	40	50	63	80	100
Profile barrel	•	•	•	•	•	•
Round barrel	•	•	•	•	•	•
Port size	G1/8	G1/4	G1/4	G3/8	G3/8	G1/2
Piston rod ø (mm)	12	16	20	20	25	25
Piston rod thread	M10 x 1,25	M12 x 1,25	M16 x 1,5	M16 x 1,5	M20 x 1,5	M20 x 1,5
Cushion length (mm)	20	22	24	24	26	33
Cushioning						
Adaptive cushioning systems "ACS"				•	•	•
Cushioning (adjustable cushion)	•	•	•			
Initial cushion volume (cm ³)	12,8	20,2	36	64	111	235
PRA/801000/M, PRA/801000M						
Theoretical thrusts at 6 bar outstroke (N)	392	648	1043	1735	2795	4492
F1 (N)	50	60	75	75	130	130
RA/803000/M, RA/803000M						
Theoretical thrusts at 6 bar instroke (N)	324	528	854	1546	2501	4197
F1 (N) *1)	50	60	75	75	130	130

F1 = Final retrain force of spring

The function

The new "ACS" Adaptive Cushioning System provides a high performance pneumatic damping function. The system will automatically cushion for a wide range of general applications as delivered. Manual adjustment is still possible for extreme applications.



Design and sizing in pneumatics

Golden Rules

Design and sizing in pneumatics is often based upon experience coupled with an element of fear of under specifying crucial equipment. In an attempt to ensure enough power, engineers may select over sized cylinders and then select over sized valves to supply them with enough air. The same uncertainty can also lead to over sized specification of air line equipment, fittings and tubing. The outcome is components larger than necessary that use too much compressed air and waste energy and money. However when following some well proven golden rules and a few laws of pneumatics it is easy to achieve correctly sized pneumatic installations.

Basics to Consider

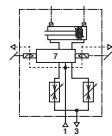
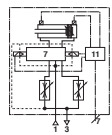
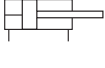
The force required, the pressure available, the speed of movement and air consumption. ISO and VDMA standard or compact style also cushioning and sensors. Cylinders are greased on assembly and operate under normal conditions without additional lubrication. However using a lubricator will extend the life of these products.

Golden Rule:

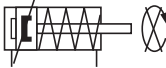
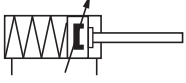
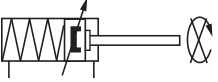
The theoretical force of the cylinder should be 25% extra for high speed, 50% extra for low speed and 100% extra for ultra low speed (positioning) applications.

The correct sizing is based upon the required force and applied pressure. Go to page 1 for more information on cylinder sizing and air consumption.

Additional ISO 15552 Cylinder ranges (Cylinder ranges in the red frame are shown in this data sheet.)

													
Symbols		Profile barrel	Round Barrel	Industrial Automation	Food & Beverage	Automotive	ATEX II 2GD	Rail *)	CE-marked	ø (mm)	Range	Description	Datasheet
		•	•	•	•	•	•	•	•	32 ... 125	PRA/802000 LPRA/802000	Double Acting Cylinder	1_5_220_PRA_802000_M_RA_8000_M 1_5_225_PRA_802000_M_EX 1_5_220_LPRA_802000_M_LRA_8000_M
		•	•	•	•	•	•	•	•	32 ... 125	RA/802000 LPRA/802000	Double Acting Cylinder	1_5_220_PRA_802000_M_RA_8000_M 1_5_225_PRA_802000_M_EX 1_5_220_LPRA_802000_M_LRA_8000_M
		•	•	•	•	•	•	•	•	160 ... 320	RA/8000 LRA/8000	Double Acting Cylinder	1_5_220_PRA_802000_M_RA_8000_M 1_5_126_RA_8000_M_EX 1_5_220_LPRA_802000_M_LRA_8000_M
		•	•	•	•	•	•	•	•	32 ... 200	KA/802000	Stainless steel Cylinder	1_5_222_KA_802000_M 1_5_228_KA_802000_M_EX
		•	•	•	•	•	•	•	•	32 ... 100	PRA/822000	Smooth Line Cylinder	1_5_230_PRA_822000_M 1_5_235_PRA_822000_M_EX
		•	•	•	•	•	•	•	•	32 ... 100	PRA/842000	Clean Line Cylinder	1_5_240_PRA_842000_M 1_5_245_PRA_842000_M_EX
			•	•	•	•	•	•	•	•	32 ... 100	PRA/862000	IVAC Industrial Cylinder
			•	•	•	•	•	•	•	•	32 ... 100	PRA/882000	IVAC Clean Line Cylinder
			•	•	•	•	•	•	•	•	40 ... 125	PSA/182000/F1	Cylinder with position sensor
		•	•	•	•	•	•	•	•	160 ... 320	SA/8000/F1	Cylinder with position sensor	Datasheet (standard) 1_9_062_SA_8000_F1_EX
		•	•	•	•	•	•	•	•	32 ... 100	PRA/801000, PRA/803000	Standard Single Acting Cylinder	1_4_101_PRA_801000_803000 -
		•	•	•	•	•	•	•	•	32 ... 100	RA/801000, RA/803000	Standard Single Acting Cylinder	1_4_101_PRA_801000_803000 -

Cylinder variants

Symbol Please see the description below	Piston Rod Material				Standard Model with		ø (mm)	Description	Page
	R	S	C	D	Male Piston Rod Thread	Female Piston Rod Thread			
	X	•	•	•	PRA/801000/M	PRA/801000/MX	32 ... 100	Standard Cylinder Sprung in (Profile barrel)	8
	X	•	•	•	RA/801000/M	RA/801000/MX	32 ... 100	Standard Cylinder Sprung in (Round barrel)	8
	X				PRA/801000/N2	PRA/801000/N2X	32 ... 100	Cylinder with Non-Rotating Piston Rod Sprung in (Profile barrel) Maximum Stroke: 250 mm	10
	X				RA/801000/N2	RA/801000/N2X	32 ... 100	Cylinder with Non-Rotating Piston Rod Sprung in (Round barrel) Maximum Stroke: 250 mm	10
	X	•	•	•	PRA/803000/M	PRA/803000/MX	32 ... 100	Standard Cylinder Sprung out (Profile barrel)	11
	X	•	•	•	RA/803000/M	RA/803000/MX	32 ... 100	Standard Cylinder Sprung out (Round barrel)	11
	X	•	•	•	PRA/803000/MU	PRA/803000/MUX	32 ... 100	Cylinder with Extended Piston Rod Sprung out (Profile barrel) Maximum extension: 100 mm	11
	X	•	•	•	RA/803000/MU	RA/803000/MUX	32 ... 100	Cylinder with Extended Piston Rod Sprung out (Round barrel) Maximum extension: 100 mm	11
	X				PRA/803000/N2	PRA/803000/N2X	32 ... 100	Cylinder with Non-Rotating Piston Rod Sprung out (Profile barrel) Maximum Stroke: 250 mm	13
	X				RA/803000/N2	RA/803000/N2X	32 ... 100	Cylinder with Non-Rotating Piston Rod Sprung out (Round barrel) Maximum Stroke: 250 mm	13

Note: Piston Rod Material: C = Hard chromium plated; D = Stainless steel (austenitic) & hard chromium plated; R = Stainless steel (martensitic);
S = Stainless steel (austenitic); X = Standard; • = Option

Option selector

		★ ★ A/8 ★ ★ ★ ★ ★ / ★ ★ ★ / ★ ★ ★	
Standard	Substitute		
Round barrel	None		
Profile barrel	P		
Piston rod material	Substitute		
Stainless steel (martensitic)	R		
Stainless steel (austenitic)	S		
Hard chromium plated	C		
Stainless steel (austenitic) & hard chromium plated	D		
Cushioning	Substitute		
Sprung in (ø 32 ... 100 mm)	O1		
Sprung out (ø 32 ... 100 mm)	O3		
Cylinder ø (mm)	Substitute		
032, 040, 050, 063, 080, 100			
Variants ø 32 ... 100 mm (magnetic piston)	Substitute		
Standard	M		
Non-rotating piston rod (internal)	N2		
Extended piston rod	MU		
A/803*/MU/***/***/	Extension (mm)		
		Strokes (mm)	Substitute
		5 ... 250	
		Piston rod thread	Substitute
		Male	None
		Female	X

Note: If position is not required, disregard option position within part number e.g. RA/801032/M/25. For combinations of cylinder variants consult our technical service. For example:

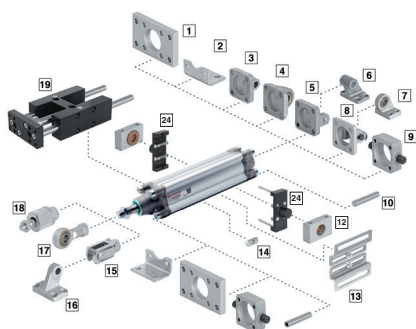
Please note that heat resistant seals are not

available for all variants. This option selector explains only the cylinder variants.

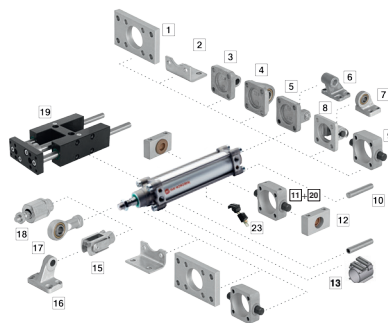
Additional variants/options are not possible.

Details see table on page 4.

Cylinder with Profile barrel ø 32 ... 100 mm

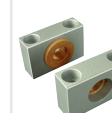
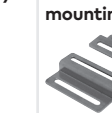


Cylinder with Round barrel ø 32 ... 100 mm



Mountings

Model	A	AK	B, G	C	D	D2	F	FH	H	UH
										
ø	10 Page 14	18 Page 14	1 Page 14	2 Page 14	5 Page 15	8 Page 15	15 Page 15	9 Page 15	11 Page 16	20 Page 16
32	QM/8032/35	QM/8025/38	QA/8032/22	QA/8032/21	QA/8032/23	QA/8032/42	QM/8025/25	QA/8032/34	QA/8032/28	QA/8032/40
40	QM/8032/35	QM/8040/38	QA/8040/22	QA/8040/21	QA/8040/23	QA/8040/42	QM/8040/25	QA/8040/34	QA/8040/28	QA/8040/40
50	QM/8050/35	QM/8050/38	QA/8050/22	QA/8050/21	QA/8050/23	QA/8050/42	QM/8050/25	QA/8050/34	QA/8050/28	QA/8050/40
63	QM/8050/35	QM/8050/38	QA/8063/22	QA/8063/21	QA/8063/23	QA/8063/42	QM/8050/25	QA/8063/34	QA/8063/28	QA/8063/40
80	QM/8080/35	QM/8080/38	QA/8080/22	QA/8080/21	QA/8080/23	QA/8080/42	QM/8080/25	QA/8080/34	QA/8080/28	QA/8080/40
100	QM/8080/35	QM/8080/38	QA/8100/22	QA/8100/21	QA/8100/23	QA/8100/42	QM/8080/25	QA/8100/34	QA/8100/28	QA/8100/40

	UH	S	SW	UF	UR	R	SS	US	Groove key	Valve mounting kit
										
ø	24 Page 16	12 Page 16	6 Page 17	17 Page 17	4 Page 17	3 Page 17	16 Page 18	7 Page 18	14 Page 18	13 Page 26 & 27
32	PQA/802032/40	QA/8032/41	M/P19493	QM/8025/32	QA/8032/33	QA/8032/27	M/P19931	M/P40310	M/P72816	More Details see page 26 & 27
40	PQA/802040/40	QA/8040/41	M/P19494	QM/8040/32	QA/8040/33	QA/8040/27	M/P19932	M/P40311	M/P72816	
50	PQA/802050/40	QA/8040/41	M/P19495	QM/8050/32	QA/8050/33	QA/8050/27	M/P19933	M/P40312	M/P72816	
63	PQA/802063/40	QA/8063/41	M/P19496	QM/8050/32	QA/8063/33	QA/8063/27	M/P19934	M/P40313	M/P72816	
80	PQA/802080/40	QA/8063/41	M/P19497	QM/8080/32	QA/8080/33	QA/8080/27	M/P19935	M/P40314	M/P72816	
100	PQA/802100/40	QA/8100/41	M/P19498	QM/8080/32	QA/8100/33	QA/8100/27	M/P19936	M/P40315	M/P72816	

Pos.	Style	Standard
1	B, G	Clear anodised aluminium
2	C	Galvanized steel (ø 32 ... 100 mm)
3	R	Die-cast aluminium
4	UR	Galvanized aluminium Inner ring: steel Outer ring: brass
5	D	Die-cast aluminium Bolt: galvanized steel (martensitic) Circlip: galvanized steel
6	SW	Die-cast aluminium
7	US	Galvanized aluminium Inner ring: steel Outer ring: brass

Pos.	Style	Standard
8	D2	Painted cast iron Bolt: stainless steel (martensitic) Circlip: galvanized steel
9	FH	Cast iron
10	A	Galvanized steel
11	H	Cast iron
12	S	Clear anodised aluminium Bearing: brass
13	Valve mounting kit	Galvanized steel
14	Groove key	Steel

Pos.	Style	Standard
15	F	Galvanized steel Bolt: galvanized steel Circlip: Galvanized steel
16	SS	Painted cast iron
17	UF	Galvanized steel, Inner ring: steel Outer ring: brass
18	AK	Galvanized steel
20	UH	Cast iron
24	UH	Anodised aluminium

Accessories for Profile (ø 32 ... 100 mm) & Round barrel (ø 32 ... 100 mm)

Model Profile barrel	Model Round barrel		Port size	Banjo flow control	Straight fitting	Elbow fitting
		ø				
PRA/80*032/M/*	RA/80*032/M/*	32	G1/8	COK510618	C02250618	C02470618
PRA/80*040/M/*	RA/80*040/M/*	40	G1/4	COK510628	C02250628	C02470628
PRA/80*050/M/*	RA/80*050/M/*	50	G1/4	COK510828	C02250828	C02470828
PRA/80*063/M/*	RA/80*063/M/*	63	G3/8	COK510838	C02250838	C02470838
PRA/80*080/M/*	RA/80*080/M/*	80	G3/8	COK511038	C02251038	C02471038
PRA/80*100/M/*	RA/80*100/M/*	100	G1/2	COK511248	C02251248	C02471248

For alternative fitting types please contact the technical service.

Service kit

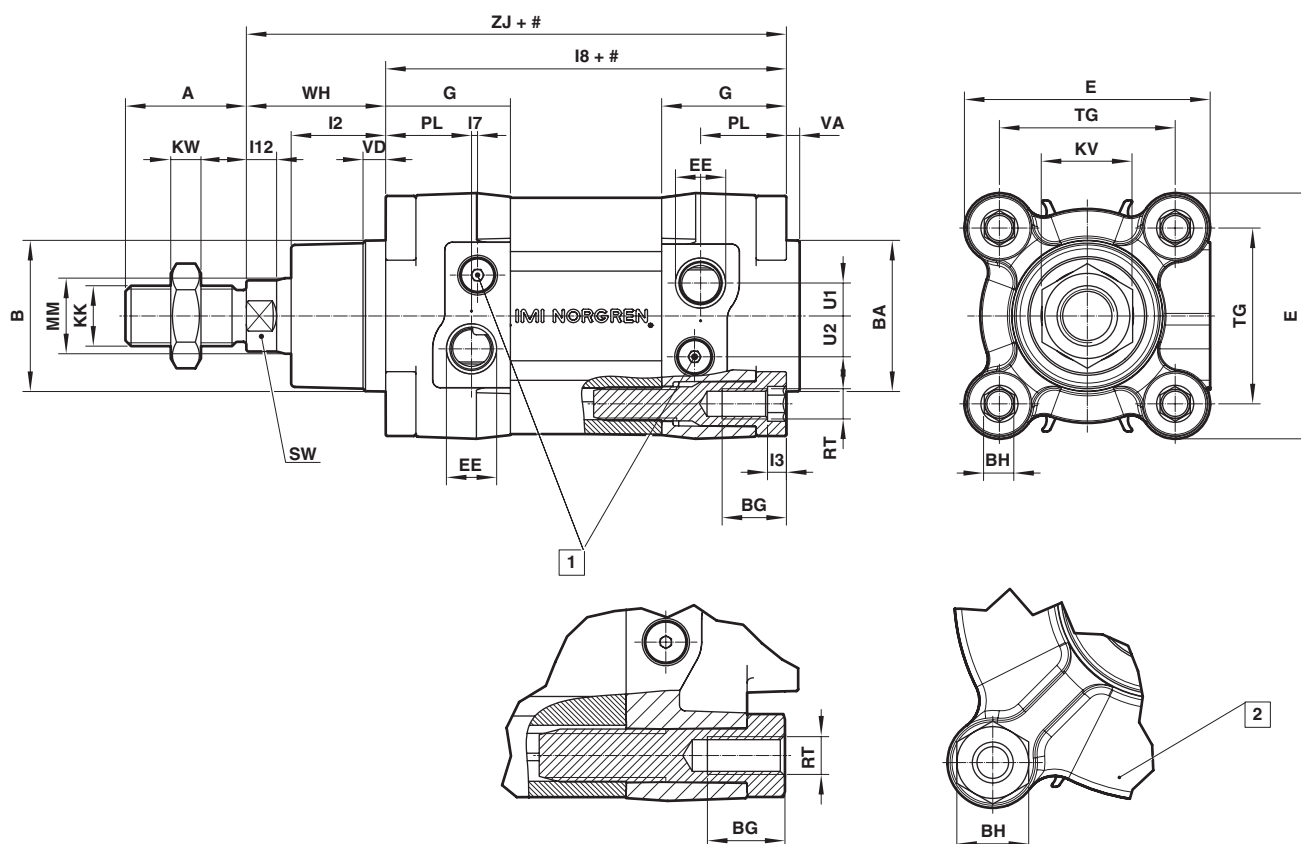
Service kit for Round and Profile barrel	
	
ø	
32	QA/8032/00
40	QA/8040/00
50	QA/8050/00
63	QA/8063/00
80	QA/8080/00
100	QA/8100/00

Magnetically operated switches

	M/50/** 	Groove cover 	Switch mounting brackets for M/50 	TQM/31, QM/32, QM/132 	Switch mounting brackets for TQM/31, QM/32, QM/132 	QM/140 	Switch mounting brackets for QM/140 
ø	Page 19 - 22	Page 18	Page 22	Page 23	Page 24	Page 25	Page 26
32		M/P72725/1000	QM/27/2/1		QM/31/032/22		QM/140/010/22
40		M/P72725/1000	QM/27/2/1		QM/31/032/22		QM/140/010/22
50		M/P72725/1000	QM/27/2/1		QM/31/032/22		QM/140/010/22
63		M/P72725/1000	QM/27/2/1		QM/31/032/22		QM/140/010/22
80		M/P72725/1000	QM/27/2/1		QM/31/080/22		QM/140/010/22
100		M/P72725/1000	QM/27/2/1		QM/31/080/22		QM/140/010/22

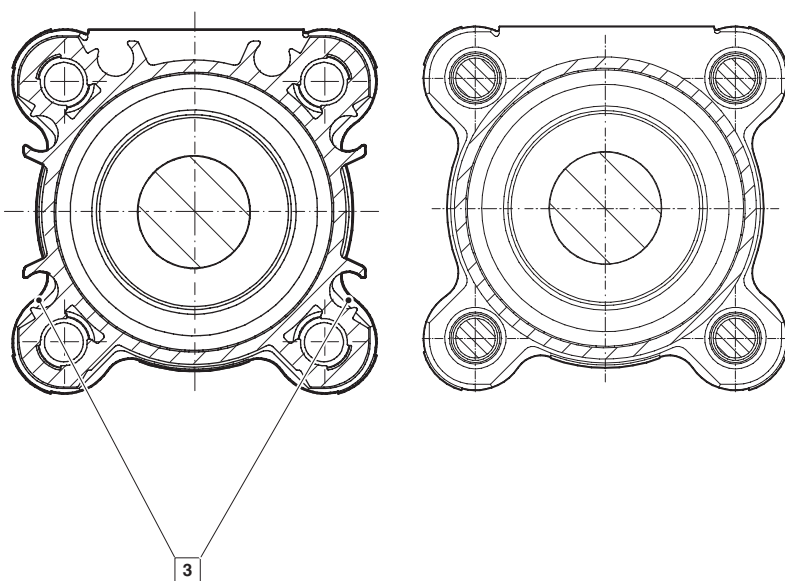
Basic dimensions
PRA/801000/M, RA/801000/M
Standard Cylinder Sprung in

Dimensions in mm
 Projection/First angle



Model Profile barrel
 ø 32 ... 100 mm

Model Round barrel
 ø 32 ... 100 mm



Stroke

1 Cushion screw

2 ø 80 ... 100 mm

3 M/50 switches can be mounted flush with the profile
 For additional information please contact the technical service

ø	A -0,5	ø B d11	ø BA d11	BG min	 BH	□ E	EE	G	KK	 KV	KW	L2	L3	L7	L8	L12	ø MM h9	PL	TG
32	22	30	30	16	6	47	G1/8	29	M10 x 1,25	17	5	19,5	4	6,6	119 + (N * 28)	5,5	12	15	32,5
40	24	35	35	16	6	53	G1/4	34,5	M12 x 1,25	19	6	22	4	5,6	130 + (N * 28)	6,5	16	21,5	38
50	32	40	40	16	8	65	G1/4	33	M16 x 1,5	24	8	25	5	1,6	131 + (N * 28)	8	20	22,7	46,5
63	32	45	45	16	8	75	G3/8	36,5	M16 x 1,5	24	8	25	5	3,6	146 + (N * 28)	8	20	24,2	56,5
80	40	45	45	17	19	95	G3/8	42	M20 x 1,5	30	10	33	-	1,8	153 + (N * 28)	10	25	29,7	72
100	40	55	55	17	19	113	G1/2	42	M20 x 1,5	30	10	35	-	3,8	163 + (N * 28)	10	25	27,7	89

ø	RT	 SW	U1	U2	VA	VD	WH	ZJ	Model Profile barrel	at 0 mm	per 25 mm	Model Round barrel	at 0 mm	per 25 mm
32	M 6	10	4,6	6,3	3,5	6	26	145 + (N * 28)	PRA/801032/M/*	0,49 (kg)	0,15 (kg)	RA/801032/M/*	0,46 (kg)	0,16 (kg)
40	M 6	13	5,8	9,2	3,5	6	30	160 + (N * 28)	PRA/801040/M/*	0,69 (kg)	0,22 (kg)	RA/801040/M/*	0,65 (kg)	0,21 (kg)
50	M 8	17	8,7	10,8	3,5	6	37	168 + (N * 28)	PRA/801050/M/*	1,09 (kg)	0,31 (kg)	RA/801050/M/*	1,02 (kg)	0,32 (kg)
63	M 8	17	10	12,8	3,5	6	37	183 + (N * 28)	PRA/801063/M/*	1,54 (kg)	0,35 (kg)	RA/801063/M/*	1,46 (kg)	0,36 (kg)
80	M 10	22	12	14,5	3,5	6	46	199 + (N * 28)	PRA/801080/M/*	2,64 (kg)	0,62 (kg)	RA/801080/M/*	2,54 (kg)	0,64 (kg)
100	M 10	22	9	14,5	3,5	6	51	214 + (N * 28)	PRA/801100/M/*	3,66 (kg)	0,72 (kg)	RA/801100/M/*	3,50 (kg)	0,73 (kg)

* Please insert stroke length; Basic Dimension are also for cylinder variants or for different piston rod material

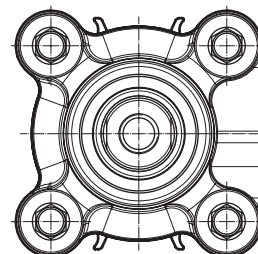
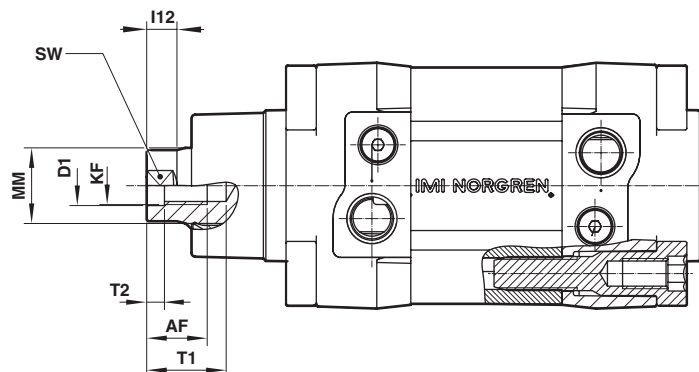
Hub (stroke)	RT	Note
<= 50	N = 0	
> 50	N =	Hub (stroke) 50 -1 round up to integer

Cylinder variants

PRA/801000/MX, RA/801000/MX

Cylinder with Female Piston Rod Thread Sprung in

Dimensions in mm
Projection/First angle



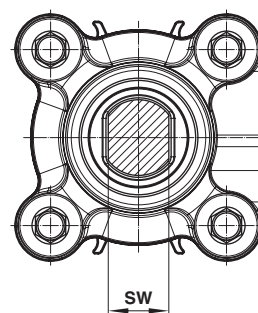
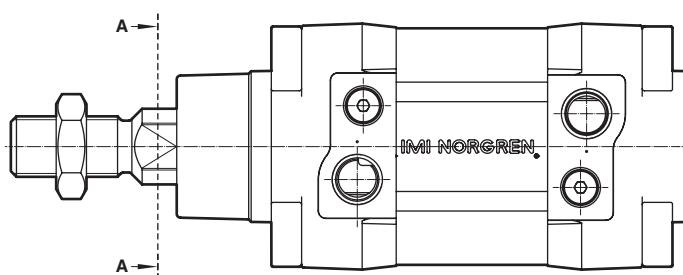
ø	AF	ø D1	KF	I12	ø MM h9	SW	T1	T2
32	12	6,4	M6	5,5	12	10	16	2,6
40	12	8,4	M8	6,5	16	13	16	3,3
50	16	10,5	M10	8	20	17	21	4,7
63	16	10,5	M10	8	20	17	21	4,7
80	20	13	M12	10	25	22	25	6,1
100	20	13	M12	10	25	22	25	6,1

For missing dimensions please see page 8 and 9

Cylinder variants

PRA/801000/N2, RA/801000/N2 – Cylinder with Non-Rotating Piston Rod Sprung in

PRA/801000/N2X, RA/801000/N2X – Cylinder with Non-Rotating Piston Rod and Female Piston Rod Thread Sprung in



ø	SW	max. Torque (Nm)	Model Profile barrel	Model Round barrel
32	10	0,5	PRA/801032/N2/*	RA/801032/N2/*
40	13	1	PRA/801040/N2/*	RA/801040/N2/*
50	16	1,5	PRA/801050/N2/*	RA/801050/N2/*
63	16	1,5	PRA/801063/N2/*	RA/801063/N2/*
80	21	2,5	PRA/801080/N2/*	RA/801080/N2/*
100	21	2,5	PRA/801100/N2/*	RA/801100/N2/*

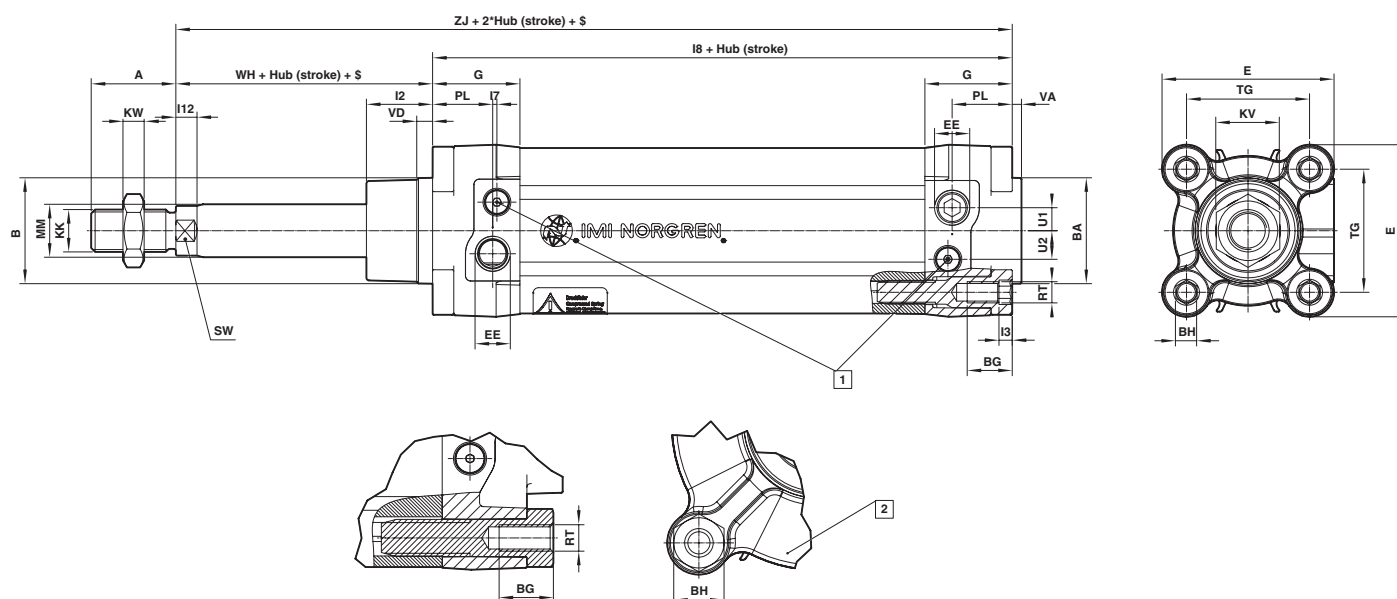
* Please insert stroke length; Maximum Hub: 250 mm; For missing dimensions please see page 8 and 9

Basic dimensions

PRA/803000/M, RA/803000/M, PRA/803000/MU, RA/803000/MU

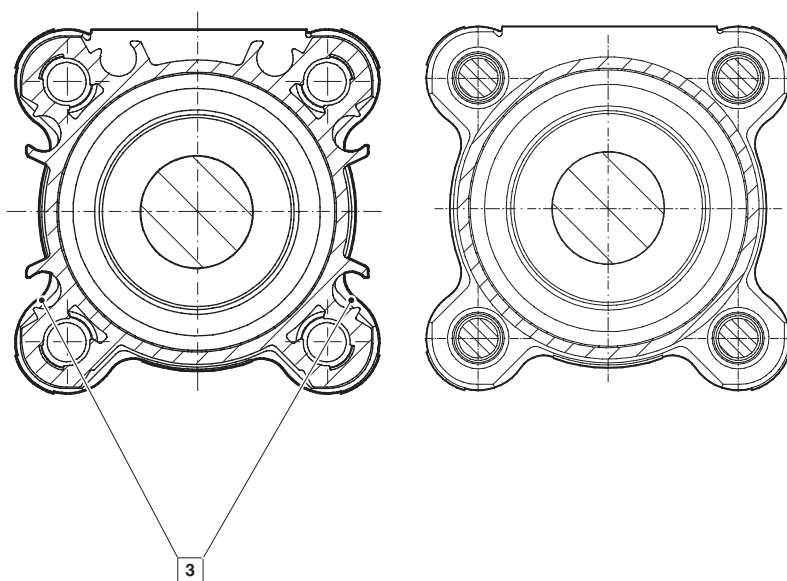
Standard Cylinder Sprung out

Dimensions in mm
Projection/First angle



Model Profile barrel
ø 32 ... 100 mm

Model Round barrel
ø 32 ... 100 mm



Stroke

\$ Piston rod extension

1 Cushion screw

2 ø 80 ... 100 mm

3 M/50 switches can be mounted flush with the profile
For additional information please contact the technical service

ø	A -0,5	ø B d11	ø BA d11	BG min	 BH	□ E	EE	G	KK	 KV	KW	L2	L3	L7	L8	L12	ø MM h9	PL	TG
32	22	30	30	16	6	47	G1/8	29	M10 x 1,25	17	5	19,5	4	6,6	119 + (N * 28)	5,5	12	15	32,5
40	24	35	35	16	6	53	G1/4	34,5	M12 x 1,25	19	6	22	4	5,6	130 + (N * 28)	6,5	16	21,5	38
50	32	40	40	16	8	65	G1/4	33	M16 x 1,5	24	8	25	5	1,6	131 + (N * 28)	8	20	22,7	46,5
63	32	45	45	16	8	75	G3/8	36,5	M16 x 1,5	24	8	25	5	3,6	146 + (N * 28)	8	20	24,2	56,5
80	40	45	45	17	19	95	G3/8	42	M20 x 1,5	30	10	33	-	1,8	153 + (N * 28)	10	25	29,7	72
100	40	55	55	17	19	113	G1/2	42	M20 x 1,5	30	10	35	-	3,8	163 + (N * 28)	10	25	27,7	89

ø	RT	 SW	U1	U2	VA	VD	WH	ZJ	Model Profile barrel	at 0 mm	per 25 mm	Model Round barrel	at 0 mm	per 25 mm
32	M6	10	4,6	6,3	3,5	6	26	145 + (N * 28)	PRA/803032/M/*	0,49 (kg)	0,13 (kg)	RA/803032/M/*	0,46 (kg)	0,13 (kg)
40	M6	13	5,8	9,2	3,5	6	30	160 + (N * 28)	PRA/803040/M/*	0,69 (kg)	0,17 (kg)	RA/803040/M/*	0,65 (kg)	0,17 (kg)
50	M8	17	8,7	10,8	3,5	6	37	168 + (N * 28)	PRA/803050/M/*	1,09 (kg)	0,24 (kg)	RA/803050/M/*	1,02 (kg)	0,25 (kg)
63	M8	17	10	12,8	3,5	6	37	183 + (N * 28)	PRA/803063/M/*	1,54 (kg)	0,28 (kg)	RA/803063/M/*	1,46 (kg)	0,29 (kg)
80	M10	22	12	14,5	3,5	6	46	199 + (N * 28)	PRA/803080/M/*	2,64 (kg)	0,51 (kg)	RA/803080/M/*	2,54 (kg)	0,53 (kg)
100	M10	22	9	14,5	3,5	6	51	214 + (N * 28)	PRA/803100/M/*	3,66 (kg)	0,61 (kg)	RA/803100/M/*	3,50 (kg)	0,62 (kg)

* Please insert stroke length.

Basic Dimension are also for cylinder variants or for different piston rod material

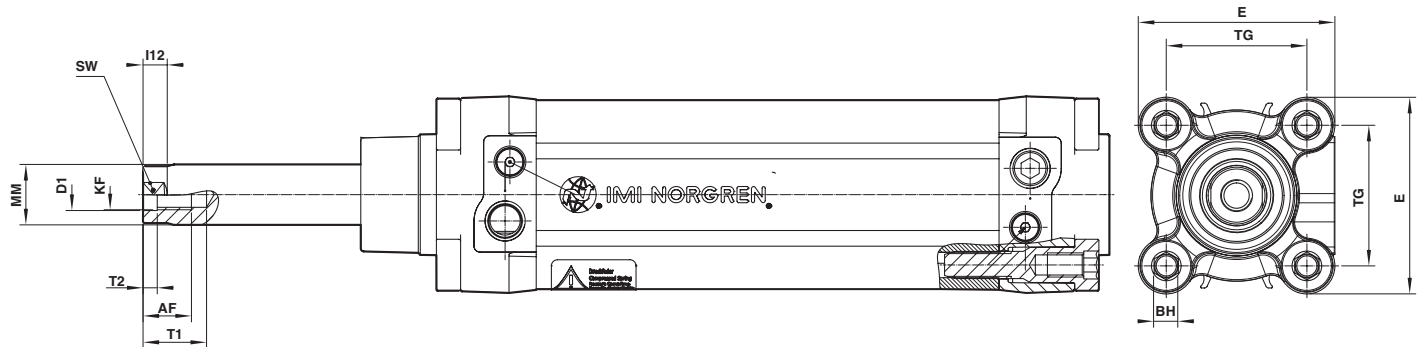
Hub (stroke)	RT	Note
<= 50	N = 0	
> 50	N = $\frac{\text{Hub (stroke)}}{50}$	-1 round up to integer

Cylinder variants

PRA/803000/MX, RA/803000/MX, PRA/803000/MUX, RA/803000/MUX

Cylinder with Female Piston Rod Thread Sprung out

Dimensions in mm
Projection/First angle



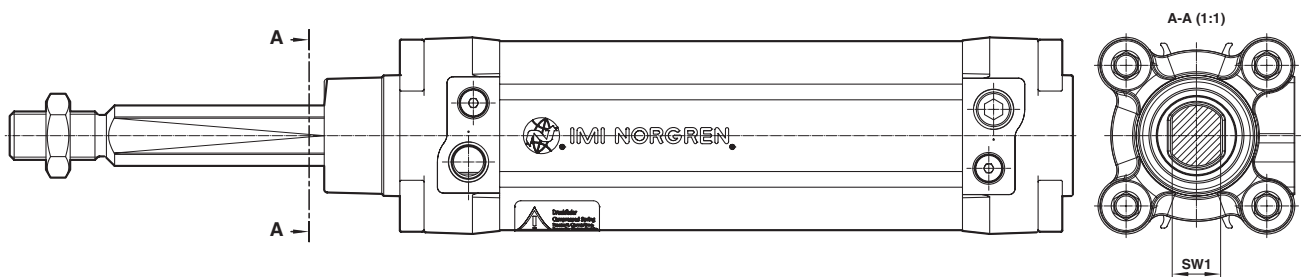
ø	AF	ø D1	KF	I12	ø MM h9	SW	T1	T2
32	12	6,4	M6	5,5	12	10	16	2,6
40	12	8,4	M8	6,5	16	13	16	3,3
50	16	10,5	M10	8	20	17	21	4,7
63	16	10,5	M10	8	20	17	21	4,7
80	20	13	M12	10	25	22	25	6,1
100	20	13	M12	10	25	22	25	6,1

For missing dimensions please see page 8 and 9

Cylinder variants

PRA/803000/N2, RA/803000/N2 – Cylinder with Non-Rotating Piston Rod Sprung out

PRA/803000/N2X, RA/803000/N2X – Cylinder with Non-Rotating Piston Rod and Female Piston Rod Thread Sprung out

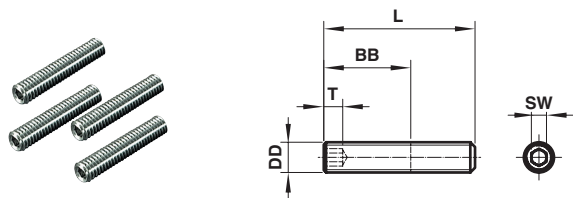


ø	SW	max. Torque (Nm)	Model Profile barrel	Model Round barrel
32	10	0,5	PRA/803032/N2/*	RA/803032/N2/*
40	13	1	PRA/803040/N2/*	RA/803040/N2/*
50	16	1,5	PRA/803050/N2/*	RA/803050/N2/*
63	16	1,5	PRA/803063/N2/*	RA/803063/N2/*
80	21	2,5	PRA/803080/N2/*	RA/803080/N2/*
100	21	2,5	PRA/803100/N2/*	RA/803100/N2/*

* Please insert stroke length; Maximum stroke: 250 mm; For missing dimensions please see page 8 and 9

Mountings

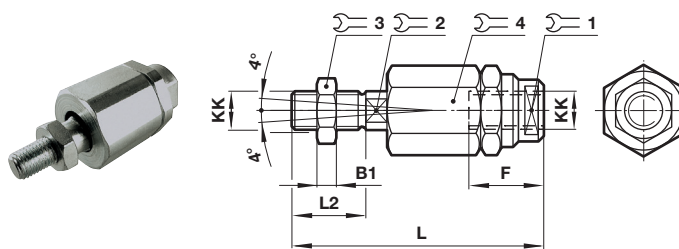
Front or rear stud mounting A



ø	BB	DD	L	SW	T (min)	(kg)	Model (A)
32/40	17	M6	30	3	3,5	0,02	QM/8032/35
50/63	23	M8	40	4	5	0,05	QM/8050/35
80/100	28	M10	45	5	6	0,08	QM/8080/35

Piston rod swivel AK

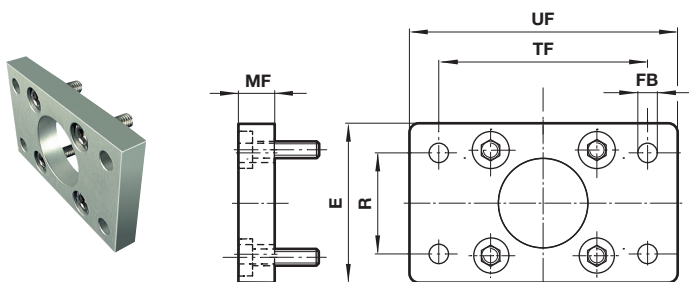
Dimensions in mm
Projection/First angle



ø	KK	B1	F	L	L2	SW 				(kg)	Model (AK)
						1	2	3	4		
32	M10 x1,25	5	26	73	20	19	12	17	30	0,20	QM/8025/38
40	M12 x1,25	6	26	77	24	19	12	19	30	0,20	QM/8040/38
50/63	M16 x1,5	8	34	106	32	30	19	24	42	0,65	QM/8050/38
80/100	M20 x1,5	10	42	122	40	30	19	30	42	0,72	QM/8080/38

Front flange B, G

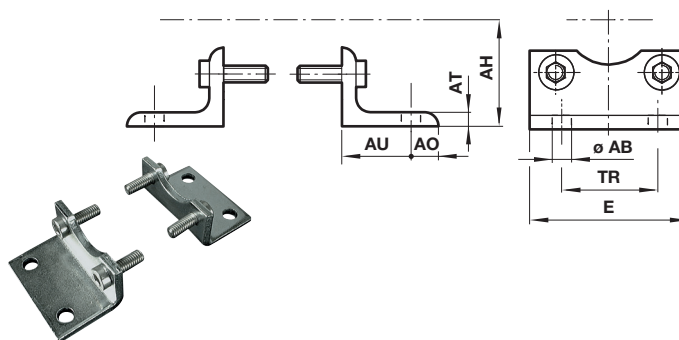
Conforms to ISO 15552, type MF1 and MF2



ø	E	ø FB	MF	R	TF	UF	(kg)	Model (B, G)
32	50	7	10	32	64	80	0,10	QA/8032/22
40	55	9	10	36	72	90	0,12	QA/8040/22
50	65	9	12	45	90	110	0,21	QA/8050/22
63	75	9	12	50	100	125	0,27	QA/8063/22
80	100	12	16	63	126	154	0,63	QA/8080/22
100	120	14	16	75	150	186	0,89	QA/8100/22

Foot mounting C

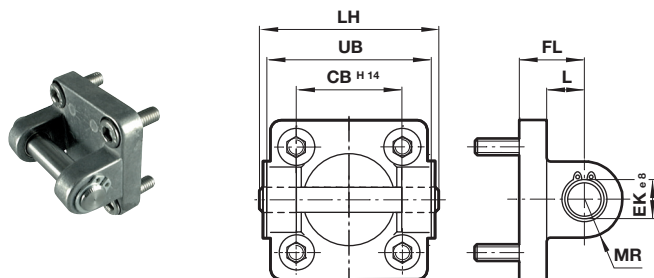
Conforms to ISO 15552, type MS1



ø	ø AB	AH	AO	AT	AU	E	TR	(kg)	Model (C)
32	7	32	8	4	24	48	32	0,15	QA/8032/21
40	10	36	9	4	28	53	36	0,18	QA/8040/21
50	10	45	10	5	32	64	45	0,30	QA/8050/21
63	10	50	12	5	32	74	50	0,39	QA/8063/21
80	12	63	19	6	41	98	63	0,80	QA/8080/21
100	14,5	71	19	6	41	115	75	0,95	QA/8100/21

Rear clevis D

Conforms to ISO 15552, type MP2

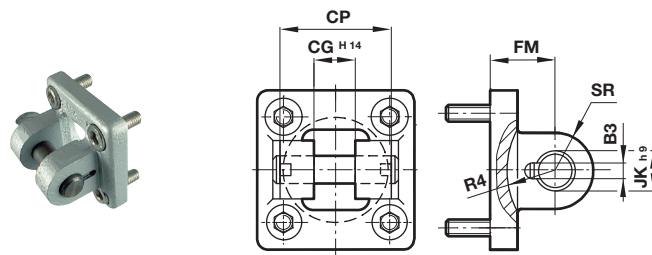


ø	CB H14	ø EK e8	FL	L	LH	MR	UB	(kg)	Model (D)
32	26	10	22	13	52	9	45	0,11	QA/8032/23
40	28	12	25	16	60	12	52	0,16	QA/8040/23
50	32	12	27	17	68	12	60	0,22	QA/8050/23
63	40	16	32	22	79	15	70	0,34	QA/8063/23
80	50	16	36	22	99	15	90	0,54	QA/8080/23
100	60	20	41	27	119	20	110	0,90	QA/8100/23

Rear clevis D2

Conforms to ISO 15552, type AB6

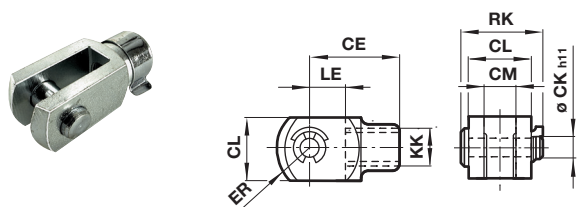
Dimensions in mm
Projection/First angle



ø	CGH14	CP	B3	ø JK h9	FM	SR	R4	(kg)	Model (D2)
32	14	34	3,3	10	22	11	17	0,20	QA/8032/42
40	16	40	4,3	12	25	12	20	0,23	QA/8040/42
50	21	45	4,3	16	27	14,5	22	0,36	QA/8050/42
63	21	51	4,3	16	32	18	25	0,55	QA/8063/42
80	25	65	4,3	20	36	22	30	0,90	QA/8080/42
100	25	75	4,3	20	41	22	32	1,45	QA/8100/42

Piston rod clevis F

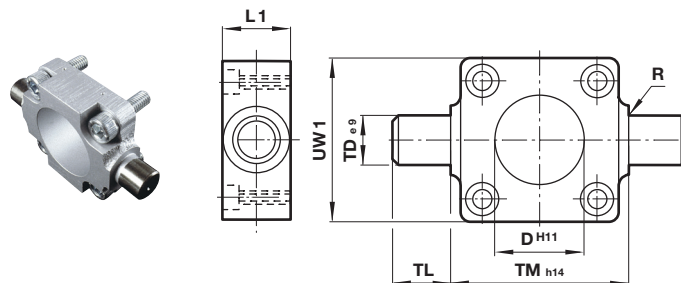
Conforms to DIN ISO 8140



ø	KK	CE	ø CK h11	CL	CM	ER	LE	RK	(kg)	Model (F)
32	M10x1,25	40	10	20	10	16	20	27,5	0,09	QM/8025/25
40	M12x1,25	48	12	24	12	19	24	33,5	0,13	QM/8040/25
50/63	M16x1,5	64	16	32	16	25	32	42	0,33	QM/8050/25
80/100	M20x1,5	80	20	40	20	32	40	51	0,67	QM/8080/25

Front or rear detachable trunnion FH

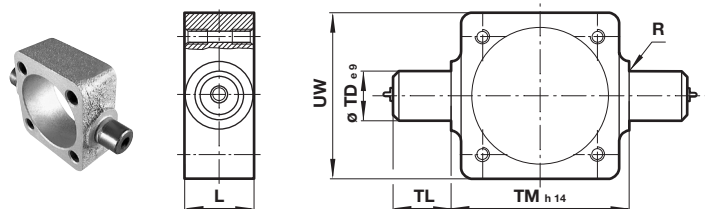
Conforms to VDMA 24562 part 2, type MT 5/6



ø	ø D H11	L1	R	ø TDe9	TL	TM h14	UW1	(kg)	Model (FH)
32	30	16	1	12	12	50	45	0,20	QA/8032/34
40	35	20	1,6	16	16	63	55	0,38	QA/8040/34
50	40	24	1,6	16	16	75	65	0,60	QA/8050/34
63	45	24	1,6	20	20	90	75	1,10	QA/8063/34
80	45	28	1,6	20	20	110	100	1,90	QA/8080/34
100	55	38	2	25	25	132	120	3,50	QA/8100/34

Centre trunnion – H

Conforms to ISO 15552, type MT4
Used for cylinder model with round barrel



ø	L	R max.	øTD e9	TL	TM h14	UW	XV min.	XV max. + #	(kg)	Model (H)
32	20	1	12	12	50	50	66	80	0,16	QA/8032/28
40	24	1,6	16	16	63	58	76	89	0,35	QA/8040/28
50	28	1,6	16	16	75	70	82	98	0,65	QA/8050/28
63	28	1,6	20	20	90	80	88	107	0,85	QA/8063/28
80	28	1,6	20	20	110	100	97	123	1,2	QA/8080/28
100	38	2	25	25	132	126	107	128	2,3	QA/8100/28

Note: Style 'H': These mountings are only supplied assembled complete with the cylinder. Unless otherwise specified, units will be supplied with dimension 'XV min', plus half the stroke length. 'XV' = Distance from the piston rod shoulder to the centre of the mounting (Please see drawing).

Not for use on profile options.

This item is suited to all loads including heavy duty loads.

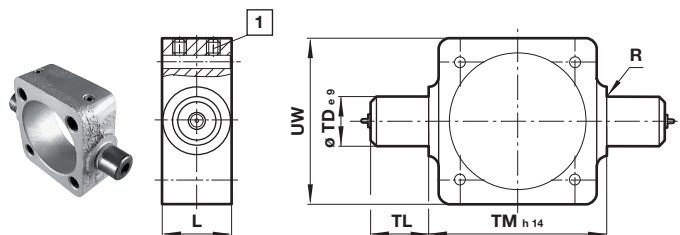
This item is for replacement only

H mounting must be initially ordered with the cylinder.

Adjustable trunnion mounting UH

Conforms to ISO 15552, type MT4
Used for cylinder model with round barrel

Dimensions in mm
 Projection/First angle



1 Locking screws

Torque max: ø 32 & 40 mm = 6 Nm; ø 50 & 63 mm = 10 Nm;

ø 80 & 100 mm = 15 Nm

ø	L	R max.	øTD e9	TL	TM h14	UW	XV min.	XV max. + #	(kg)	Model (UH)
32	20	1	12	12	50	50	65	81	0,16	QA/8032/40
40	24	1,6	16	16	63	58	76,5	88,5	0,35	QA/8040/40
50	28	1,6	16	16	75	70	84	96	0,65	QA/8050/40
63	28	1,6	20	20	90	80	87,5	107,5	0,85	QA/8063/40
80	28	1,6	20	20	110	100	102	118	1,2	QA/8080/40
100	38	2	25	25	132	126	112	128	2,3	QA/8100/40

Style 'UH': It is most important that the locking screws which secure the mounting to the tie rod are tightened to the torque figures shown in the table below.

For maximum energy input, consult our Technical Service.

Unless otherwise specified, units will be supplied with dimension 'XV min' plus half the stroke length. 'XV' = Distance from the piston rod shoulder to the centre of the mounting (Please see drawing).

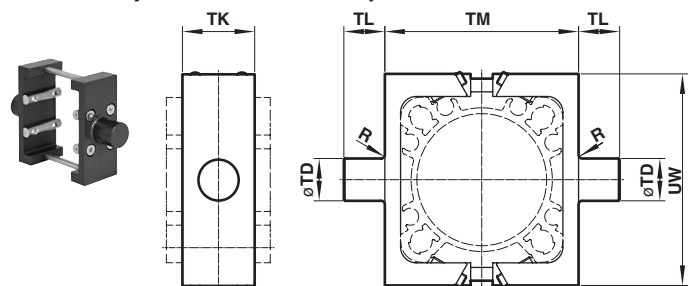
Not for use on profile options.

This item is adjustable and suited to normal loads.

Adjustable trunnion mounting UH

Conforms to ISO 15552, type MT4
Used for cylinder model with profile barrel

Stroke



ø	R	øTD e9	TK max.	TL h14	TM h14	UW	XV min.	XV max. + #	(kg)	Torque (Nm)	Model (UH)
32	1	12	25	12	50	58	67,5	78,5	0,06	1,3	PQA/802032/40
40	1,6	16	28	16	63	65	78,5	86,5	0,11	1,3	PQA/802040/40
50	1,6	16	28	16	75	80	84	96	0,16	4	PQA/802050/40
63	1,6	20	36	20	90	96	91,5	103,5	0,32	4	PQA/802063/40
80	1,6	20	36	20	110	116	106	114	0,37	6,5	PQA/802080/40
100	2	25	48	25	132	140	117	123	0,72	6,5	PQA/802100/40

Style 'UH': It is most important that the locking screws which secure the mounting to the tie rod are tightened to the torque figures shown in the table below.

For maximum energy input, consult our Technical Service.

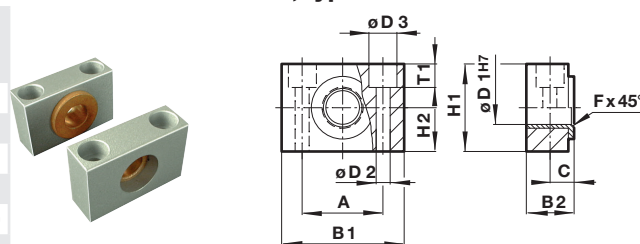
Unless otherwise specified, units will be supplied with dimension 'XV min'.

plus half the stroke length. 'XV' = Distance from the piston rod shoulder to the centre of the mounting (Please see drawing).

This item is adjustable and suited to normal loads.

Trunnion support S

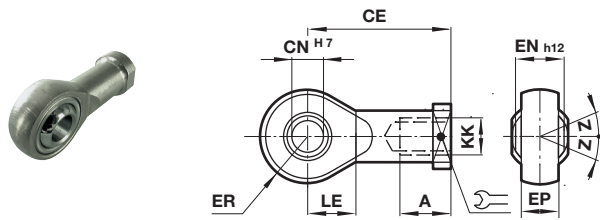
Conforms to ISO 15552, type AT4



ø	A	B	C		ø D1H7	ø D2	ø D3	Fx 45°	H	T1		(kg)	Model (S)
	1	2							1	2			
32	32	46	18	10,5	12	6,6	11	1	30	15	6,8	0,10	QA/8032/41
40/50	36	55	21	12	16	9	15	1,6	36	18	9	0,14	QA/8040/41
63/80	42	65	23	13	20	11	18	1,6	40	20	11	0,18	QA/8063/41
100	50	75	28,5	16,5	25	14	20	2	50	25	13	0,34	QA/8100/41

Universal piston rod eye UF

Conforms to DIN ISO 8139

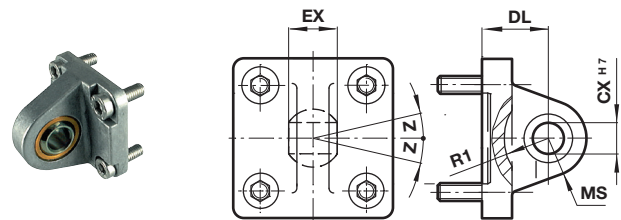


ø	Thread KK	A	CE	ø CN H7	EN h12	ER	LE	Z	(kg)	Model (UF)
32	M10 x 1,25	20	43	10	14	14	15	9°	0,09	QM/8025/32
40	M12 x 1,25	22	50	12	16	16	17	13°	0,13	QM/8040/32
50/63	M16 x 1,5	28	64	16	21	21	22	15°	0,33	QM/8050/32
80/100	M20 x 1,5	33	77	20	25	25	26	15°	0,67	QM/8080/32

Universal rear eye UR

Conforms to ISO 15552, type MP6

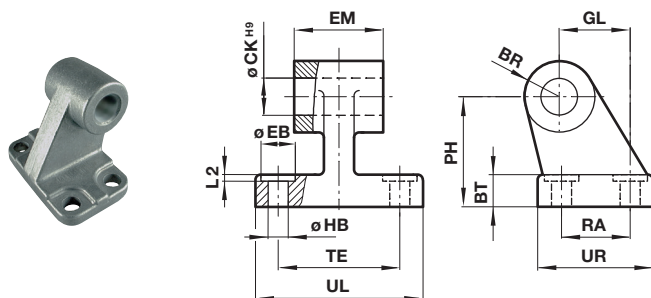
Dimensions in mm
Projection/First angle



ø	ø CX H7	EX	MS	DL	R1	Z	(kg)	Model (UR)
32	10	14	16	22	13	13°	0,15	QA/8032/33
40	12	16	18	25	16	13°	0,25	QA/8040/33
50	16	21	21	27	19	15°	0,40	QA/8050/33
63	16	21	23	32	22	15°	0,55	QA/8063/33
80	20	25	28	36	24	14°	0,90	QA/8080/33
100	20	25	30	41	27	14°	1,50	QA/8100/33

Wide hinge SW

Conforms to ISO 15552, type AB7

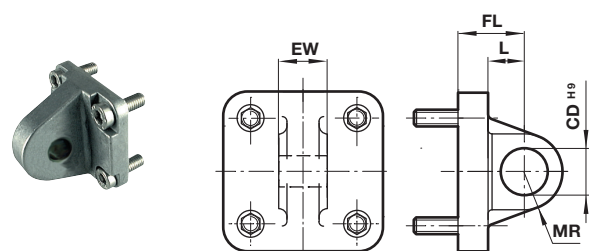


ø	BR	BT	PH	ø CKH9	ø EB	EM	GL
32	10	7	32	10	12	25,6	21
40	11	9	36	12	12	37,6	24
50	13	11	45	12	15	31,6	33
63	15	11	50	16	15	39,6	37
80	15	14	63	16	18	49,6	47
100	18	15	71	20	18	59,6	55

ø	ø HB	L2	RA	TE	UL	UR	(kg)	Model (SW)
32	6,6	1,6	18	38	50	31	0,05	M/P19493
40	6,6	1,6	22	41	53	35	0,07	M/P19494
50	9	1,6	30	50	65	45	0,14	M/P19495
63	9	1,6	35	52	67	50	0,18	M/P19496
80	11	2,5	40	66	84	60	0,28	M/P19497
100	11	2,5	50	76	94	70	0,42	M/P19498

Rear eye R

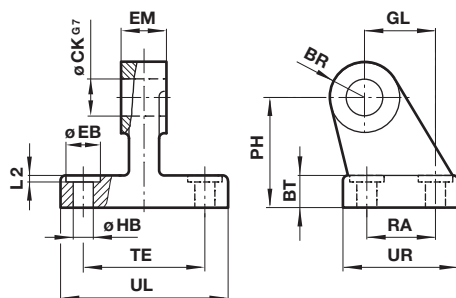
Conforms to ISO 15552, type MP4



ø	ø CDH9	EW	FL	L	MR	(kg)	Model (R)
32	10	25,6	22	13	9	0,09	QA/8032/27
40	12	27,6	25	16	12	0,11	QA/8040/27
50	12	31,6	27	17	12	0,17	QA/8050/27
63	16	39,6	32	22	15	0,24	QA/8063/27
80	16	49,6	36	22	15	0,37	QA/8080/27
100	20	59,6	41	27	20	0,59	QA/8100/27

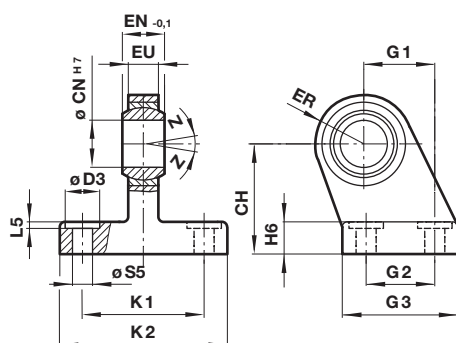
Narrow hinge SS

Dimensions in mm
Projection/First angle

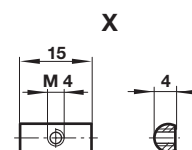


ø	BR	BT	ø CK G7	ø EB	EM	GL	ø HB	L2	PH	RA	TE	UL	UR	(kg)	Model (SS)
32	10	8	10	11	10	21	6,6	1,6	32	18	38	51	31	0,15	M/P19931
40	11	10	12	11	12	24	6,6	1,6	36	22	41	54	35	0,20	M/P19932
50	13	12	16	15	16	33	9	1,6	45	30	50	65	45	0,48	M/P19933
63	15	12	16	15	16	37	9	1,6	50	35	52	67	50	0,50	M/P19934
80	15	14	20	18	20	47	11	2,5	63	40	66	86	60	0,75	M/P19935
100	19	15	20	18	20	55	11	2,5	71	50	76	96	70	1,20	M/P19936

Swivel hinge US Conforms to VDMA 24562 part 2

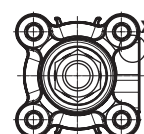
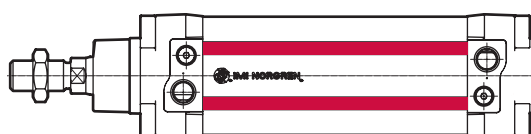


Groove key M/P72816 Weight: 0,01 (kg)



ø	CH	ø CN H7	ø D3	EN-0,1	ER	EU	G1	G2	G3	H6	K1	K2	L5	S5	Z	(kg)	Model (US)
32	32	10	11	14	16	10,5	21	18	31	10	38	51	1,6	6,6	13°	0,19	M/P40310
40	36	12	11	16	18	12	24	22	35	10	41	54	1,6	6,6	13°	0,24	M/P40311
50	45	16	15	21	21	15	33	30	45	12	50	65	1,6	9	15°	0,46	M/P40312
63	50	16	15	21	23	15	37	35	50	12	52	67	1,6	9	15°	0,59	M/P40313
80	63	20	18	25	28	18	47	40	60	14	66	86	2,5	11	14°	1,03	M/P40314
100	71	20	18	25	30	18	55	50	70	15	76	96	2,5	11	14°	1,40	M/P40315

Groove cover M/P72725/1000



- > **Magnetically operating reed switch - Round style**
- > **Suitable for all cylinder ranges with magnetic piston**
- > **Switches can be mounted flush with the delivered special adaptor**
- > **LED indicator on LSU models**
- > **Alternative variants allows a wide range of application**



Technical features

Operation:

M/50/LSU Normally open with LED (yellow)

Switching voltage (Ub):

10 ... 240 V a.c./170 V d.c.

Switching voltage output:

Ub - 2,7 V

Switching current

(see graph overleaf):

0,18 A max.

Switching power:

10 W/10 VA max.

Contact resistance:

150 mΩ

Response time:

1,8 ms

Operating temperature:

-25 ... +80°C (-13°F ... +176°F)

High temperature version:

+150°C max.(+302 °F)

Protection rating (EN 60529):

IP 66

Shock resistance:

50 g (during 11 ms)

Vibration resistance:

35 g (at 2000 Hz)

Cable type:

2 x 0,25: PVC, PUR or silikon

3 x 0,25 PVC

Cable length:

2, 5 or 10 m

Electromagnetic compatibility according to:

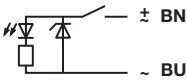
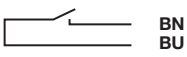
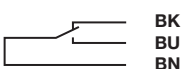
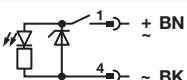
EN 60947-5-2

Materials:

Body: plastic

Cable: see table below

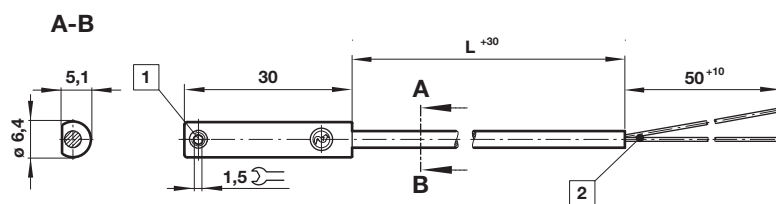
Technical data - Reed switches - additional information see data sheet en 4.3.005

Symbol	Voltage		Current maximum	Function	Operating temperature	LED	Protection class	Plug	Cable length	Cable type	Weight	Model
	(V a.c.)	(V d.c.)	(mA)		(°C)				(m)		(g)	
	10 ... 240	10 ... 170	180	Normally open	-25 ... +80	•	IP 66	—	2, 5 or 10	PVC 2 x 0,25	37	M/50/LSU/*V
	10 ... 240	10 ... 170	180	Normally open	-25 ... +80	•	IP 66	—	5	PUR 2 x 0,25	37	M/50/LSU/5U
	10 ... 240	10 ... 170	180	Normally open	-25 ... +150	—	IP 66	—	2	Silicon 2 x 0,25	37	TM/50/RAU/2S
	10 ... 240	10 ... 170	180	Changeover	-25 ... +80	—	IP 66	—	5	PVC 3 x 0,25	37	M/50/RAC/5V
	10 ... 60	10 ... 60	180	Normally open	-25 ... +80	•	IP 66	M8 x 1	0,3	PVC 3 x 0,25	16	M/50/LSU/CP *1)
	10 ... 60	10 ... 60	180	Normally open	-25 ... +80	•	IP 66	M12 x 1	0,3	PVC 3 x 0,25	16	M/50/LSU/CC *1)

* Insert cable length; *1) Plug-in connector see page 11

Dimensions

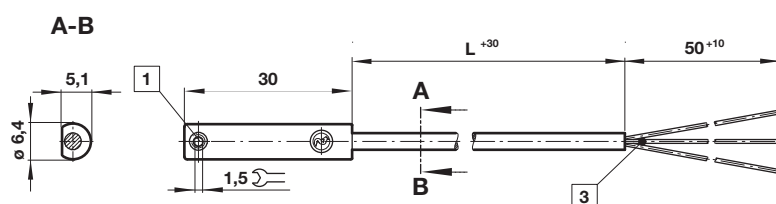
M/50/LSU/*V, M/50/LSU/5U,
TM/50/RAU/2S
Cable length L = 2, 5 or 10 m



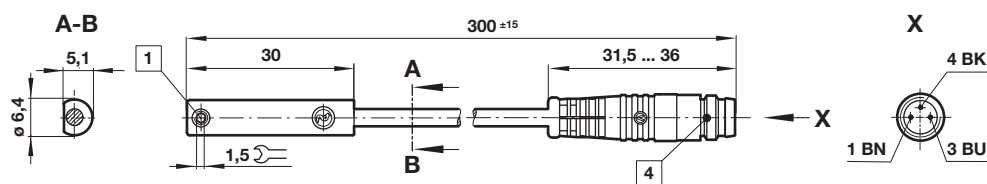
Dimensions in mm
Projection/First angle



M/50/RAC/5V
Cable length L = 5 m



M/50/LSU/CP
M/50/LSU/CC



- 1 Fixing screw
- 2 + BN = brown; - BU = blue (output)
- 3 - BK = black; + BN = brown; - BU = blue
- 4 Version CP: Plug M8 x 1, color code: BK = +; BN = -; BU = output
Version CC: Plug M12 x 1, color code: BK = +; BN = -; BU = output

Accessories

Plug-in connector cable with nut



Outer cover	Cable length (m)	Weight (kg)	Connector	Model
PVC 3x0,25	5	0,18	M8 x 1	M/P73001/5
PUR 3x0,25	5	0,18	M8 x 1	M/P73002/5
PUR 3x0,34	5	0,21	M12 x 1	M/P34594/5

- > Magnetically operating Solid state - Round style
- > Magnetically operating switch, solid state
- > Easy IO link Version available
- > Suitable for all cylinder ranges with magnetic piston
- > Switches can be mounted flush with the delivered special adaptor
- > Resistance, reliable switching with a very fast response time
- > Particularly suited for use in high levels of vibration
- > LED indicator as standard
- > CE veriflicated
- > UL certificated



Technical features

Operation:

M/50/EAP (PNP) open collector output with LED (yellow)

M/50/EAN (NPN) grounded emitter output with LED (yellow)

M/50/IOP (PNP) Easy IO link open collector output with LED (yellow)

Switching voltage (U_b):

10 ... 30 V d.c.

Switching voltage output:

U_b - 2 V

Inducted voltage:

0,5 V

Switching current

(see graph overleaf):

150 mA max.

Switching power:

4,5 W max.

Response time:

< 0,5 ms

Operating frequency:

5 kHz

Protection rating (EN 60529):

IP 67 (standard)

IP 68 for type: M/50/EAP/5U

Operating temperature:

-40 ... +80°C (-40 ... 176°F)
(IP 67 & IP 68)

Cable type:

PVC 3 x 0,12 (standard)

PUR 3 x 0,14 (M/50/EAP/5U)

Cable length:

2, 5 and 10 m

Electromagnetic compatibility

according to:

EN 60947-5-2

Materials:

Body: plastic

Cable: see table below

Technical data - Solid state - additional information see data sheet en 4.3.007

Symbol	Voltage (V d.c.)	Current maximum (mA)	Func- tion	IO Link easy *2)	Operating temperature (°C)	LED	Protection class	Plug	Cable length (m)	Cable type	Weight (g)	Model
	10 ... 30	150	PNP		-40 ... +80	•	IP 67	—	2, 5 or 10	PVC 3 x 0,12	37	M/50/EAP/**V
	10 ... 30	150	PNP	•	-40 ... +80	•	IP 67	—	5	PVC 3 x 0,12	37	M/50/IOP/5V
	10 ... 30	150	PNP		-40 ... +80	•	IP 68	—	5	PUR 3 x 0,14	37	M/50/EAP/5U
	10 ... 30	150	PNP		-40 ... +80	•	IP 67	M8 x1	0,3	PVC 3 x 0,14	16	M/50/EAP/CP *1)
	10 ... 30	150	PNP	•	-40 ... +80	•	IP 67	M8 x1	0,3	PVC 3 x 0,14	16	M/50/IOP/CP *1)
	10 ... 30	150	PNP		-40 ... +80	•	IP 67	M12 x1	0,3	PVC 3 x 0,14	16	M/50/EAP/CC *1)
	10 ... 30	150	NPN		-40 ... +80	•	IP 67	—	2, 5 or 10	PVC 3 x 0,12	37	M/50/EAN/**V
	10 ... 30	150	NPN		-40 ... +80	•	IP 67	M8 x1	0,3	PVC 3 x 0,14	16	M/50/EAN/CP *1)

* Insert cable length; *1) Plug-in connector below; Color code: BK = black, BN = brown, BU = blue

IO Link easy function

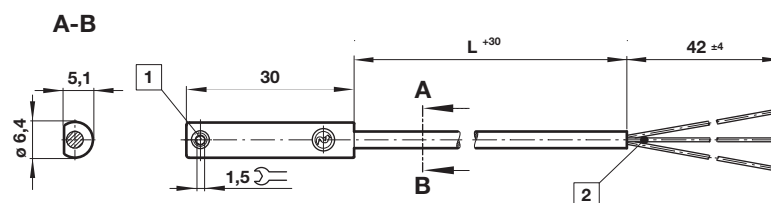
- Optical Adjustment
- Counter
- Temperature diagnostic
- Power LED

Dimensions

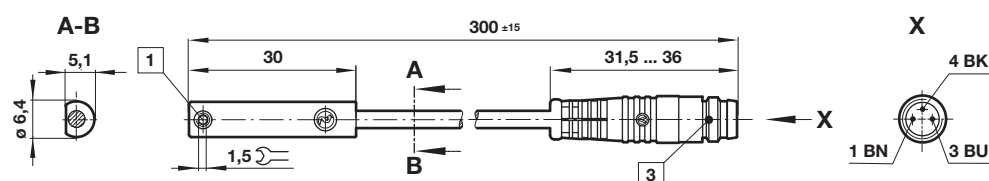
M/50/IOP/5V

Cable length L = 2, 5 or 10 m

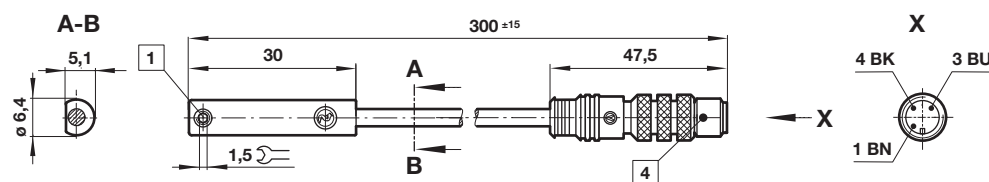
Dimensions in mm
Projection/First angle



M/50/IOP/CP



M/50/EAP/CC



- 1 Fixing screw
- 2 Color code:
BK = black; BN = brown; BU = blue
- 3 Plug M8 x 1
- 4 Plug M12 x 1

Accessories

Plug-in connector cable with nut



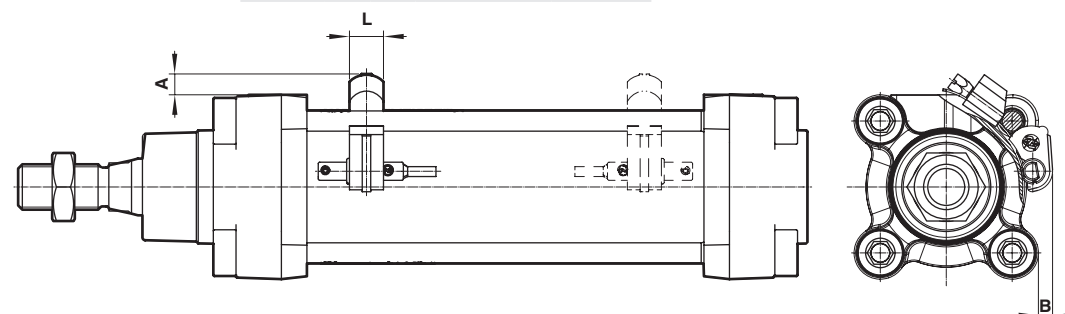
Outer cover	Cable length (m)	Weight (kg)	Connector	Model
PVC 3x0,25	5	0,18	M8x1	M/P73001/5
PUR 3x0,25	5	0,18	M8x1	M/P73002/5
PUR 3x0,34	5	0,21	M12x1	M/P34594/5

QM/27/2/1 – Switch mounting brackets for Round barrel

Switch: M/50



ø	A	B	L	Weight (kg)	Model
32	9	6	12	0,010	QM/27/2/1
40	9	7	12	0,010	QM/27/2/1
50	7	5	12	0,010	QM/27/2/1
63	7	6	12	0,010	QM/27/2/1
80	4	4	12	0,010	QM/27/2/1
100	3	2	12	0,010	QM/27/2/1



- > **Magnetically operating
Reed switch & Solid
state - Block style**
- > **Suitable for all Rond
barrel cylinder with
magnetic piston**
- > **Alternative materials
allows a wide range of
application**
- > **Switch with plug**



Technical features

Operation:

TQM/31, QM/32 normally open
with LED (yellow)

Switching voltage (Ub):

10 ... 240 V a.c./d.c.

Switching voltage output:

Ub - 2 V (QM/32)

Switching current

(see graph overleaf):

1 A max. (QM/32)

Switching power:

50 W/50 VA max.

Contact resistance:

100 mΩ

Response time:

3 ms

Operating temperature:

-20 ... +80°C (-4 ... +176°F)

High temperature version:

+150°C max. (TQM/31) (+302°F)

Protection rating (EN 60529):

IP 66

Shock resistance:

50 g (during 11 ms)

Vibration resistance:

35 g (50 to 2000 Hz)

Cable type:

PVC 2 x 0,75, PUR 2 x 0,75

VMQ 2 x 0,75 (TQM/31)

Cable length:

2, 5 or 10 m

Electromagnetic compatibility

according to:

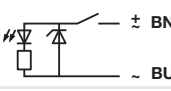
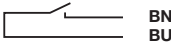
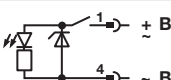
EN 60947-5-2

Materials:

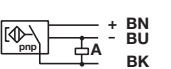
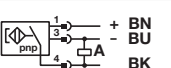
Body: plastic

Cable: see table below

Technical data - Reed switches - additional information see data sheet en 4.3.021

Symbol	Voltage (V a.c./V d.c.)	Current maximum (A)	Function	Temperature (°C)	LED	Protection class	Features	Cable length (m)	Cable type	Weight (g)	Model
	10 ... 240	1	Normally open	-20 ... +80	•	IP 66	—	2, 5 or 10	PVC 2 x 0,75	108 (2 m)	QM/32/*
	10 ... 240	1	Normally open	-20 ... +80	•	IP 66	—	2	PUR 2 x 0,75	108	QM/32/2/PU
	10 ... 240	2	Normally open	-20 ... +150	—	IP 66	High temperature	2, 5 or 10	Silicon 2 x 0,75	102 (2 m)	TQM/31/*
	10 ... 240	1	Normally open	-20 ... +80	•	IP 66	Plug M12 x1	—	—	15	QM/32/P *1)

Technical data - Solid state - additional information see data sheet en 4.3.025

Symbol	Voltage (V d.c.)	Current maximum (mA)	Function	Temperature (°C)	LED	Protection class	Features	Cable length (m)	Cable type	Weight (g)	Model
	10 ... 30	200	PNP	-20 ... +80	•	IP 66	—	2, 5 or 10	PVC 3 x 0,5	102 (2 m)	QM/132/*
	10 ... 30	200	PNP	-20 ... +80	•	IP 66	—	5	PUR 3 x 0,34		QM/132/5/PU
	10 ... 30	200	PNP	-20 ... +80	•	IP 66	Plug M12 x1			15	QM/132/P *1)

* Insert cable length

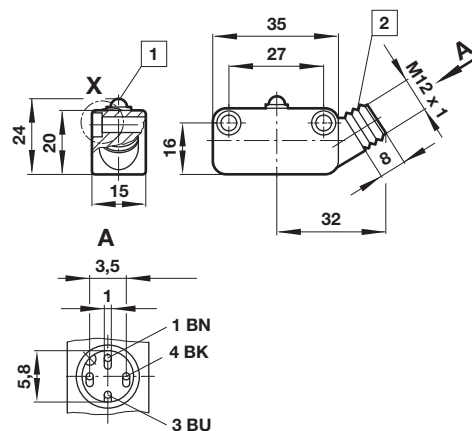
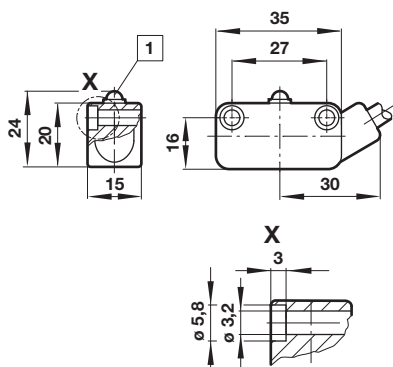
*1) Plug-in connector see page below; Color code: BK = black, BN = brown, BU = blue

Dimensions

TQM/31, QM/32, QM/132

QM/32/P, QM/132/P

Dimensions in mm
Projection/First angle



1 LED (yellow)

2 Plug M12 x1

Color code

BK = black

BN = brown

BU = blue

Accessories

Plug-in connector cable with nut

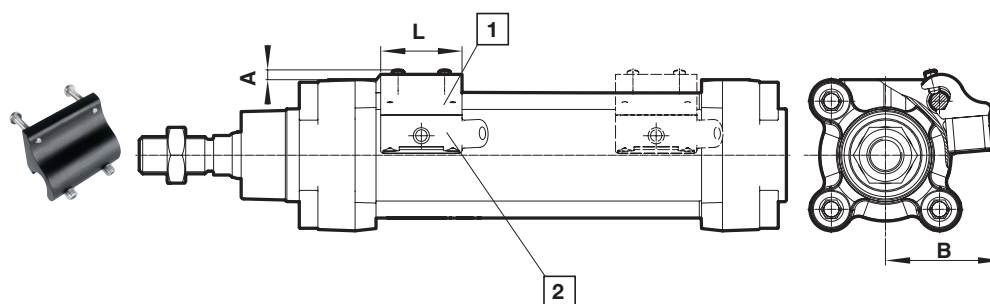


Outer cover	Cable length (m)	Weight (kg)	Connector	Connector
PVC 3x0,34	5	0,21	M12x1	M/P34692/5
PUR 3x0,34	5	0,21	M12x1	M/P34594/5

QM/31/000/22 – Switch mounting brackets for Round barrel

Switches: TQM/31, QM/32, QM/132

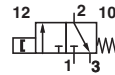
Cy. ø	A	B	Weight (kg)	Model
32	5	42	0,026	QM/31/032/22
40	4,5	46	0,026	QM/31/032/22
50	4,5	50,5	0,026	QM/31/032/22
63	4	56,5	0,026	QM/31/032/22
80	2	62,5	0,028	QM/31/080/22
100	1,5	70,5	0,028	QM/31/080/22



1 Bracket

2 Switch

- > **Pneumatic proximity sensor**
- > **Port size: $\varnothing$ 3 mm**
- > **Optical pressure indicator signals position**
- > **Non-contact sensing with pneumatic output**
- > **Intrinsically safe – no problem in explosion areas**



Technical features

Medium:

Compressed air, filtered and non-lubricated

Operation:

Pneumatic proximity switch for non-contact sensing via a magnetic field

Operating pressure:

2 ... 6 bar (29 ... 87 psi)

Connections:

Pipes for 3 mm I/D tubing

Vibration resistance:

10 ... 50 Hz (to IEC 68 T. 2-27)

Shock resistance:

500 m/s² over a period of 5 ms (to IEC 68 T. 2-27)

Flow rate:

40 l/min

Orifice size:

2 mm

Repeatability:

$\pm$ 0,2 mm

Can be used with cylinder:

$\varnothing$ 32 ... 100 mm

Operating temperature:

-15 ... +60°C (+5 ... +140°F)

Humidity and water content:

Air supply must be dry.

Corresponding of the application and working conditions the air must be dry enough to avoid condensate. The pressure dewpoint must be minimum 15°C under the application and working conditions.

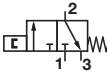
Materials

Body: Plastic

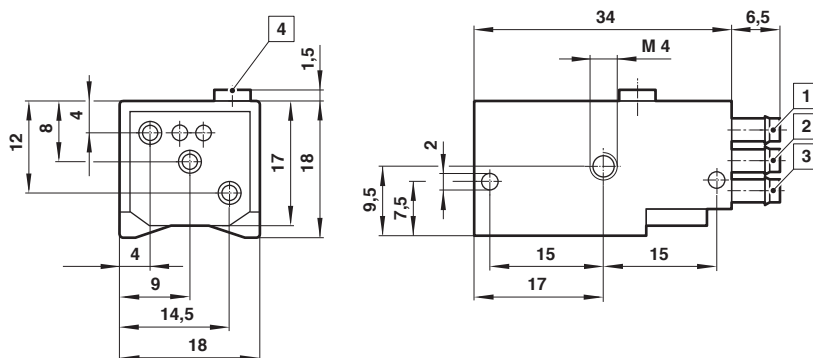
Pipe connectors: Brass

Holding strap: CU ZU 37 (brass)

Pneumatic proximity sensor - additional information see data sheet en 4.3.061

Symbol	Operating pressure	Flow rate	Orifice size	Optical indicator	Connections	Model
	2 ... 6 bar	40 l/min	2 mm	.	Pipes for 3 mm I/D tubing	QM/140

Dimensions

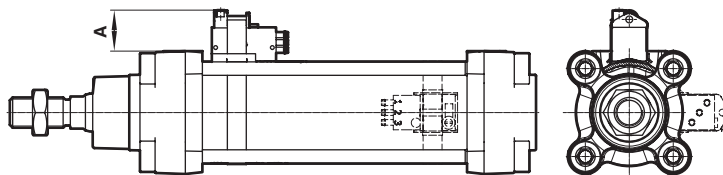


- 1 Compressed air port 1
- 2 Output port 2
- 3 Exhaust port
- 4 Optical indicator

QM/140/010/22 – Bracket with holding strap

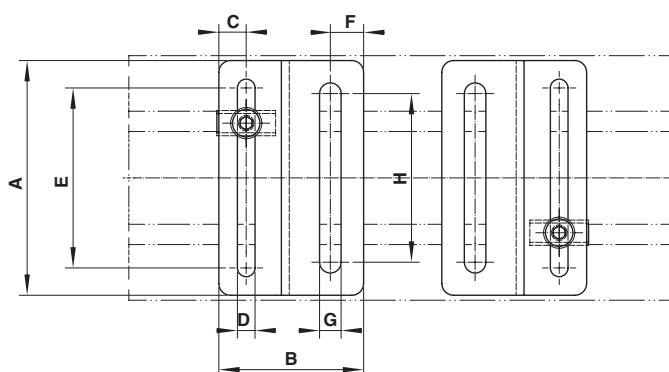
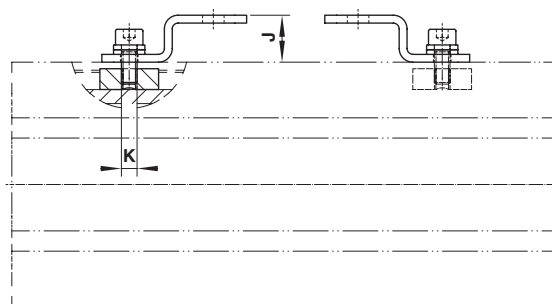
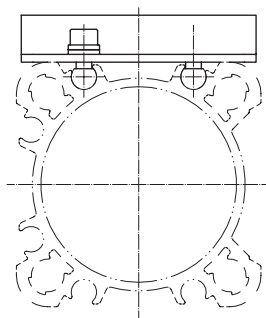
Pneumatic switch: QM/140

Dimensions in mm
Projection/First angle



ø	A (Round barrel)	(kg)
32	22	0,020
40	23	0,020
50	22	0,020
63	24	0,020
80	23	0,020
100	24,5	0,020

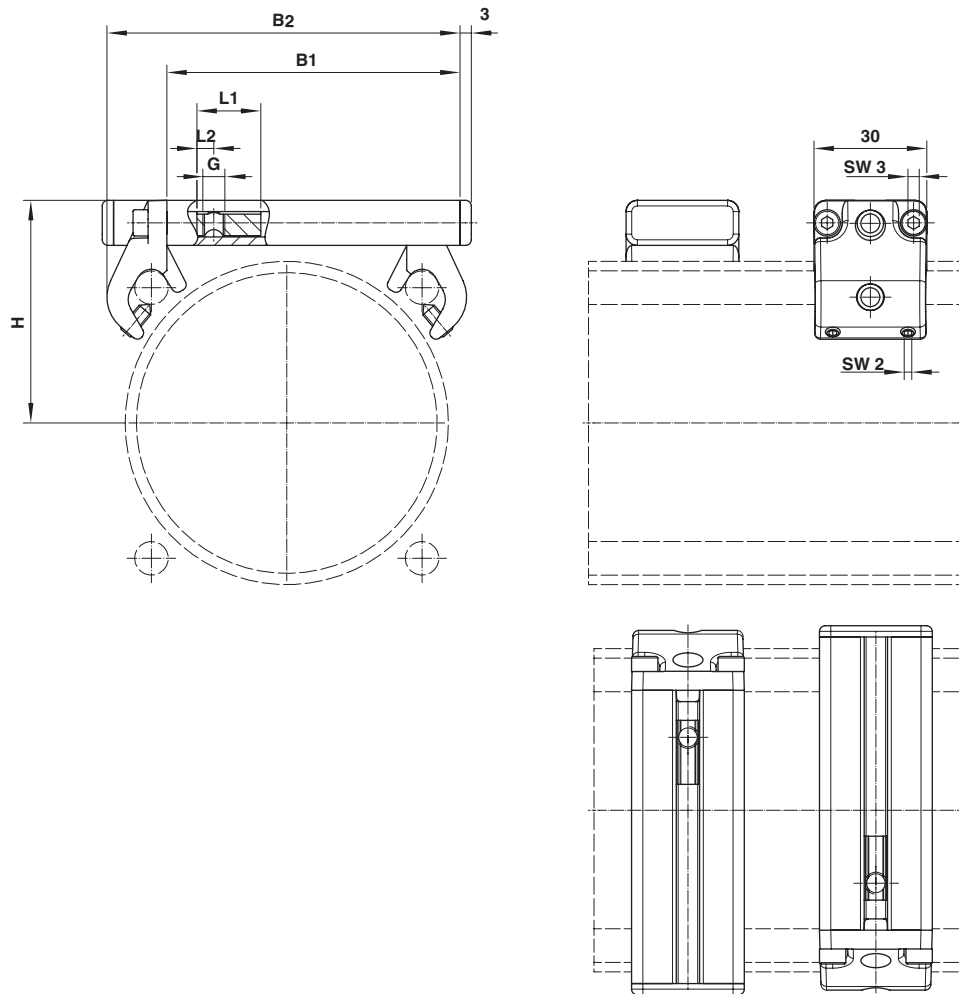
Valve mounting kit for Profile barrel



ø	A	B	C	D	E	F	G	H	J	K	SW	(kg)	Model
50/63	60	37	7	4,5	46	8,5	5,5	43	12	M4	3	0,08	PQA/802050/22/54
80/100	90	37	7	4,5	76	8,5	6,5	70	12	M4	3	0,11	PQA/802080/22/54

Valve mounting kit for Round barrel

Dimensions in mm
Projection/First angle



ø	B1	B2	H	L1	L2	G	kg	Model
63	61,5	77,5	50	17	4,5	M4	0,13	QA/8063/22/55/4
63	61,5	77,5	50	17	4,5	M5	0,13	QA/8063/22/55/5
63	61,5	77,5	50	17	4,5	M6	0,13	QA/8063/22/55/6
80	78	94	59,5	17	4,5	M4	0,14	QA/8080/22/55/4
80	78	94	59,5	17	4,5	M5	0,14	QA/8080/22/55/5
80	78	94	59,5	17	4,5	M6	0,14	QA/8080/22/55/6
100	97	113	68	17	4,5	M4	0,19	QA/8100/22/55/4
100	97	113	68	17	4,5	M5	0,19	QA/8100/22/55/5
100	97	113	68	17	4,5	M6	0,19	QA/8100/22/55/6

Recommended Valves

Recommended Valve Range					
Cylinder	Tubing	Valve	Recommended Valve Range		
			Inline Valve V60	ISO Valve	
					
Ø	Port size	Ø	Flow l/min	Valve port size	
32	G1/8	6/4	250	1/8"	V60
40	G1/4	6/4	250	1/8"	V60
50	G1/4	6/4	250	1/8"	V60
63	G3/8	8/6	750	1/8"	V60
80	G3/8	10/7	1250	1/4"	V61
100	G1/2	10/7	1250	1/4"	V61
				ISO Star	UM/22000
				ISO Star	UM/22000

Customer Solution Cylinder valve unit

For additional information please contact the technical service

Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under »**Technical features/data**«.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult Norgren GmbH.

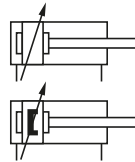
Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.

- > Ø 32 ... 320 mm
- > Comprehensive range for the utmost versatility
- > Conforms to ISO 15552 (ISO 6431, VDMA 24562 and NFE 49-003-1)
- > High performance, stability and reliability ideal for the demands of today
- > Supplied complete with piston rod locknut
- > Comprehensive range of standard mountings



Technical features

Medium:

Compressed air, filtered, lubricated or non-lubricated

Standard:

ISO 15552

Operation:

RA/8000: Double acting, adjustable cushioning
 RA/8000/M: Double acting, adjustable cushioning and magnetic piston

Operating pressure:

Ø 32 ... 200 mm
 1 ... 16 bar (14 ... 232 psi)

Ø 250 & 320 mm

1 ... 10 bar (14 ... 145 psi)

Ports:

G1/8 ... G1

Cylinder diameters:

32, 40, 50, 63, 80, 100, 125, 160, 200, 250, 320 mm

Strokes:

See page below

Non-standard strokes:

Available (10 ... 3000 mm)

Operating temperature:

Ø 32 ... 125 mm

-20 ... +80°C max. (-4 ... +176 °F)

Ø 160 ... 320 mm

-10 ... +80°C max. (+14 ... +176°F)

Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

Materials:

Barrel: Anodised aluminium
 End covers: Pressure diecast aluminium (Ø 200 ... 320 mm gravity cast aluminium)
 Piston rod: Stainless steel (martensitic)
 Piston rod seals: PUR (Ø 125 ... 320 mm NBR)
 Piston seals: PUR (Ø 125 ... 320 mm NBR)
 'O'-rings: NBR

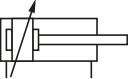
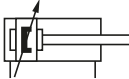
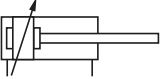
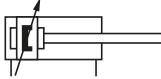
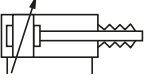
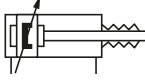
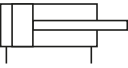
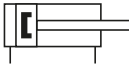
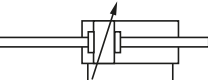
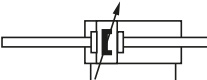
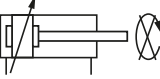
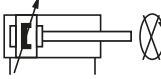
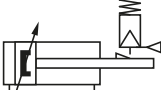
Technical data

Cylinder Ø (mm)	32	40	50	63	80	100	125	160	200	250	320
Port size	G1/8	G1/4	G1/4	G3/8	G3/8	G1/2	G1/2	G3/4	G3/4	G1	G1
Piston rod Ø (mm)	12	16	20	20	25	25	32	40	40	50	63
Piston rod thread	M10 x 1,25	M12 x 1,25	M16 x 1,5	M16 x 1,5	M20 x 1,5	M20 x 1,5	M27 x 2	M36 x 2	M36 x 2	M42 x 2	M48 x 2
Cushion length mm	19	22	24	24	27	34	41	45	45	60	65
Initial cushion volume (cm³)	12,3	20,7	36	64	116	242	451	816	1324	2900	5200
Theoretical thrusts at 6 bar outstroke (N)	482	754	1178	1870	3016	4710	7363	12064	18840	29436	48228
Theoretical thrusts at 6 bar instroke (N)	414	633	990	1680	2722	4416	6882	11310	18090	28236	47292
Air consumption at 6 bar outstroke (l/cm)	0,056	0,088	0,137	0,218	0,35	0,55	0,86	1,41	2,2	3,44	5,63
Air consumption at 6 bar instroke (l/cm)	0,048	0,074	0,114	0,195	0,32	0,51	0,79	1,32	2,1	3,3	5,41

Standard strokes

Cylinder Ø (mm)	Stroke length (mm)										
	25	50	80	100	125	160	200	250	320	400	500
32	•	•	•	•	•	•	•	•	•	•	•
40	•	•	•	•	•	•	•	•	•	•	•
50	•	•	•	•	•	•	•	•	•	•	•
63	•	•	•	•	•	•	•	•	•	•	•
80	•	•	•	•	•	•	•	•	•	•	•
100	•	•	•	•	•	•	•	•	•	•	•
125	•	•	•	•	•	•	•	•	•	•	•
160	•	•	•	•	•	•	•	•	•	•	•
200	•	•	•	•	•	•	•	•	•	•	•
250	•	•	•	•	•	•	•	•	•	•	•
320	•	•	•	•	•	•	•	•	•	•	•

Cylinder variants

Symbol	H	T	C	S	ModelNon-magnetic piston	Symbol	H	T	C	S	Model magnetic piston	Description	Dimensions
	•	•	•	•	RA/8000		•	•	•	•	RA/8000/M	Standard cylinder	6
					RA/8000/W1						RA/8000/W2	Cylinder with special wiper/seal (suitable for appl. with cement, plaster (stucco), arizona sand, hoar-frost or ice (Ø 32 ... 125 mm))	6
			•	•	RA/8000/X1				•	•	RA/8000/X2	Low friction cylinders, operating pressure: 1 ... 10 bar Medium: Compressed air, filtered and non-lubricated recommended (Ø 32 ... 200 mm)	6
	•	•	•	•	RA/8000/IU		•	•	•	•	RA/8000/MU	Cylinder with extended piston rod	6
			•	•	RA/8000/W5				•	•	RA/8000/W6	Cylinder with extended piston rod and special wiper/seal (suitable for applications with cement, plaster (stucco), arizona sand, hoar-frost or ice (Ø 32 ... 125 mm))	
	•	•	•	•	RA/8000/G		•	•	•	•	RA/8000/MG	Cylinder with piston rod bellows	8
		•	•	•	RA/8000/W			•	•	•	RA/8000/MW	Cylinder without cushioning	7
			•	•	RA/8000/X3				•	•	RA/8000/X4	Low friction cylinders without cushioning, operating pressure: 1 ... 10 bar Medium: Compressed air, filtered and non-lubricated recommended (Ø 32 ... 200 mm)	
	•	•	•	•	RA/8000/J		•	•	•	•	RA/8000/JM	Cylinder with double ended piston rod	7
			•	•	RA/8000/W3				•	•	RA/8000/W4	Cylinder with double ended piston rod and special wiper/seal (suitable for applications with cement, plaster (stucco), arizona sand, hoar-frost or ice (Ø 32 ... 125 mm))	
	•	•	•	•	RA/8000/IT		•	•	•	•	RA/8000/MT	Four position cylinders (Ø 32 ... 200 mm)	7
					RA/8000/N1						RA/8000/N2	Cylinder with non-rotating piston rod, (Ø 32 ... 100 mm)	6
			•	•	RA/8000/L2				•	•	RA/8000/L4	Cylinder with locking unit (passive) spring force on removal of the signal to the unit. Operating pressure for locking unit: 4 ... 10 bar (Ø 32 ... 125 mm)	9

For the cylinder models style H*1), T, C and S see options selector

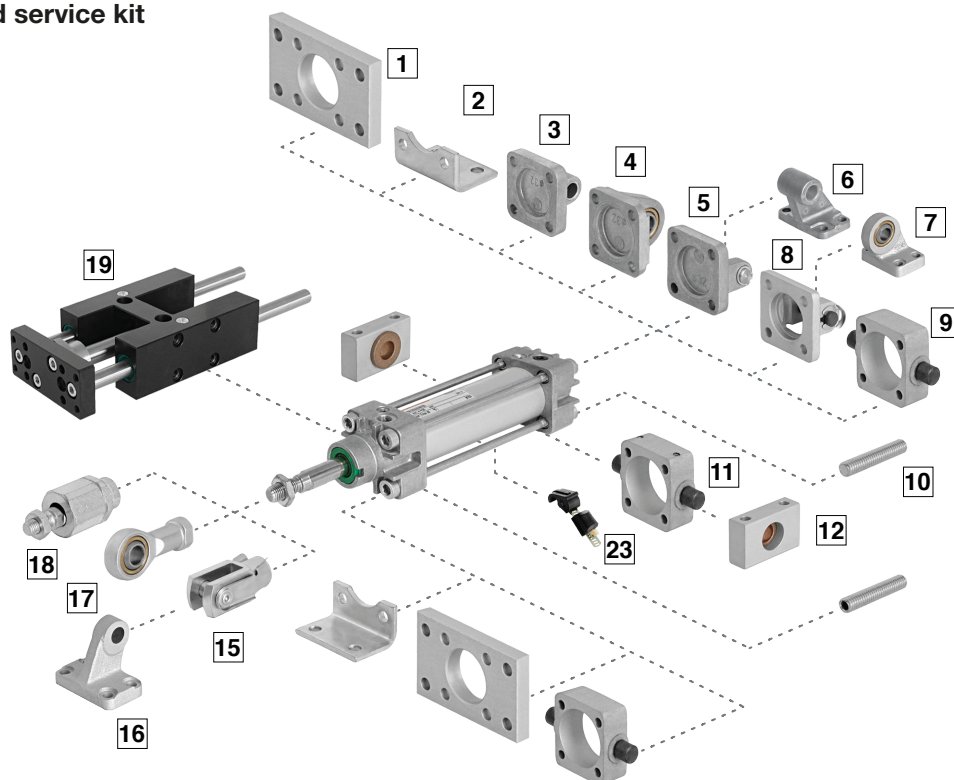
*1) Cylinder style H (Hydraulic version): Ø 32 ... 100 mm only

★★A/8★★★/★★/★★★

Non-standard variants	Substitute	Strokes (mm)	Substitute
High temperature version 150°C max.	T	3000 max.	
Hydraulic version ø 32 ... 100 mm only	H	Variants (non-magnetic piston)	
Piston rod material	Substitute	Standard	None
Stainless steel martensitic	R	Special wiper/seal	W1
Hard chromium plated	C	Low friction	X1
Stainless steel austenitic	S	Piston rod bellow	G
Cylinder Ø	Substitute	Without cushion	W
032, 040, 050, 063, 080, 100, 125, 160, 200, 250, 320		Without cushion, low fiction	X3
Variants (magnetic piston)	Substitute	Double ended piston rod	J
Standard	M	Double ended piston rod special wiper/seal	W3
Special wiper/seal	W2	Four-positon cylinder	IT
Low fiction	X2	Non-rotating piston rod (internal)	N1
Piston rod bellow	MG	Locking unit (passive)	L2
Without cushion	MW	Extended piston rod	IU
Without cushion, low fiction	X4	Extended piston rod special wiper/seal	W5
Double ended piston rod	JM	P**/182***/IU****/** /W5/ → Extension (mm)	
Double ended piston rod special wiper/seal	W4		
Four-positon cylinder	MT		
Non-rotating piston rod (internal)	N2		
Locking unit (passive)	L4		
Extended piston rod	MU		
Extended piston rod, special wiper/seal	W6		
A/8*/MU****/** /W6/ → Extension (mm)			

Note: If option is not required, disregard option position within part number eg. RA/8100/M/100. For combinations of cylinder variants consult our technical service. Please note that heat resistant seals are not available for all variants. This options selector explains only the cylinder variants. Additional variants/options are not possible.

Mountings and service kit



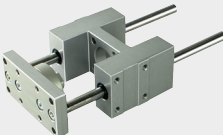
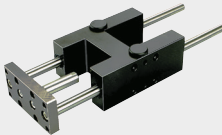
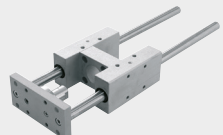
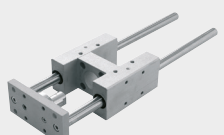
Mountings

Model	A	AK	B, G	C	D	D2	F	FH	H
									
Cyl. Ø	10	18	1	2	5	8	15	9	11
	Page 10	Page 10	Page 10	Page 10	Page 11	Page 11	Page 11	Page 11	Page 12
32	QM/8032/35	QM/8025/38	QA/8032/22	QA/8032/21	QA/8032/23	QA/8032/42	QM/8025/25	QA/8032/34	QA/8032/28
40	QM/8032/35	QM/8040/38	QA/8040/22	QA/8040/21	QA/8040/23	QA/8040/42	QM/8040/25	QA/8040/34	QA/8040/28
50	QM/8050/35	QM/8050/38	QA/8050/22	QA/8050/21	QA/8050/23	QA/8050/42	QM/8050/25	QA/8050/34	QA/8050/28
63	QM/8050/35	QM/8050/38	QA/8063/22	QA/8063/21	QA/8063/23	QA/8063/42	QM/8050/25	QA/8063/34	QA/8063/28
80	QM/8080/35	QM/8080/38	QA/8080/22	QA/8080/21	QA/8080/23	QA/8080/42	QM/8080/25	QA/8080/34	QA/8080/28
100	QM/8080/35	QM/8080/38	QA/8100/22	QA/8100/21	QA/8100/23	QA/8100/42	QM/8080/25	QA/8100/34	QA/8100/28
125	QM/8125/35	QM/8125/38	QM/8125/22	QM/8125/21	QM/8125/23	QA/8125/42	QM/8125/25	QA/8125/34	QM/8125/28
160	QM/8160/35	QM/8160/38	QM/8160/22	QM/8160/21	QM/8160/23	QA/8160/42	QM/8160/25	—	QM/8160/28
200	QM/8160/35	QM/8160/38	QM/8200/22	QM/8200/21	QM/8200/23	QA/8200/42	QM/8160/25	—	QM/8200/28
250	QM/8250/35	—	QM/8250/22	QM/8250/21	QM/8250/23	—	QM/8250/25	—	QM/8250/28
320	QM/8320/35	—	QM/8320/22	QM/8320/21	QM/8320/23	—	QM/8320/25	—	QM/8320/28

Mountings

	R	S	SS	SW	UF	UH	UR	US
								
Cyl. Ø	3	12	16	6	17	11	4	7
	Page 12	Page 12	Page 14	Page 13	Page 13	Page 12	Page 13	Page 14
32	QA/8032/27	QA/8032/41	M/P19931	M/P19493	QM/8025/32	PQA/182032/40	QA/8032/33	M/P40310
40	QA/8040/27	QA/8040/41	M/P19932	M/P19494	QM/8040/32	PQA/182040/40	QA/8040/33	M/P40311
50	QA/8050/27	QA/8040/41	M/P19933	M/P19495	QM/8050/32	PQA/182050/40	QA/8050/33	M/P40312
63	QA/8063/27	QA/8063/41	M/P19934	M/P19496	QM/8050/32	PQA/182063/40	QA/8063/33	M/P40313
80	QA/8080/27	QA/8063/41	M/P19935	M/P19497	QM/8080/32	PQA/182080/40	QA/8080/33	M/P40314
100	QA/8100/27	QA/8100/41	M/P19936	M/P19498	QM/8080/32	PQA/182100/40	QA/8100/33	M/P40315
125	QM/8125/27	QA/8100/41	M/P19937	M/P19499	QM/8125/32	PQA/182125/40	QM/8125/33	M/P71355
160	QM/8160/27	QA/8160/41	M/P19938	M/P19679	QM/8160/32	QM/8160/40	QM/8160/33	M/P71356
200	QM/8200/27	QA/8160/41	M/P19939	M/P19683	QM/8160/32	QM/8200/40	QM/8200/33	M/P71357
250	—	—	—	M/P19446	QM/8250/32	—	QM/8250/33	—
320	—	—	—	M/P19447	QM/8320/32	—	QM/8320/33	—

Guide blocks

	Guide blocks - plain bearings	Guide blocks - roller bearings	Guide blocks - plain bearings, long coupling	Guide blocks - plain bearings, short coupling
				
Cyl. Ø	19	19	19	19
	Page 15	Page 16	Page 18	Page 18
32	QA/8032/51/*	QA/8032/61/*	QA/8032/81/*	QA/8032/85/*
40	QA/8040/51/*	QA/8040/61/*	QA/8040/81/*	QA/8040/85/*
50	QA/8050/51/*	QA/8050/61/*	QA/8050/81/*	QA/8050/85/*
63	QA/8063/51/*	QA/8063/61/*	QA/8063/81/*	QA/8063/85/*
80	QA/8080/51/*	QA/8080/61/*	QA/8080/81/*	QA/8080/85/*
100	QA/8100/51/*	QA/8100/61/*	QA/8100/81/*	QA/8100/85/*

* Insert standard stroke length: 50, 100, 160, 200, 250, 320, 400 and 500 mm, use nearest standard stroke.

Accessories

Magnetically operated switches

	M/50/**	Switch mounting brackets for M/50	TQM/31, QM/32, QM/132	Switch mounting brackets for TQM/31, QM/32, QM/132	QM/140	Switch mounting brackets for QM/140
Cyl. Ø		23				
	Page 20 & 21	Page 21	Page 22	Page 22	Page 23	Page 23
32		QM/27/2/1		QM/31/032/22		QM/140/010/22
40		QM/27/2/1		QM/31/032/22		QM/1w40/010/22
50		QM/27/2/1		QM/31/032/22		QM/140/010/22
63		QM/27/2/1		QM/31/032/22		QM/140/010/22
80		QM/27/2/1		QM/31/080/22		QM/140/010/22
100		QM/27/2/1		QM/31/080/22		QM/140/010/22
125		QM/27/2/1		QM/31/080/22		—
160		QM/27/2/1		QM/31/160/22		—
200		QM/27/2/1		QM/31/160/22		—
250		—		QM/31/250/22		—
320		—		QM/31/320/22		—

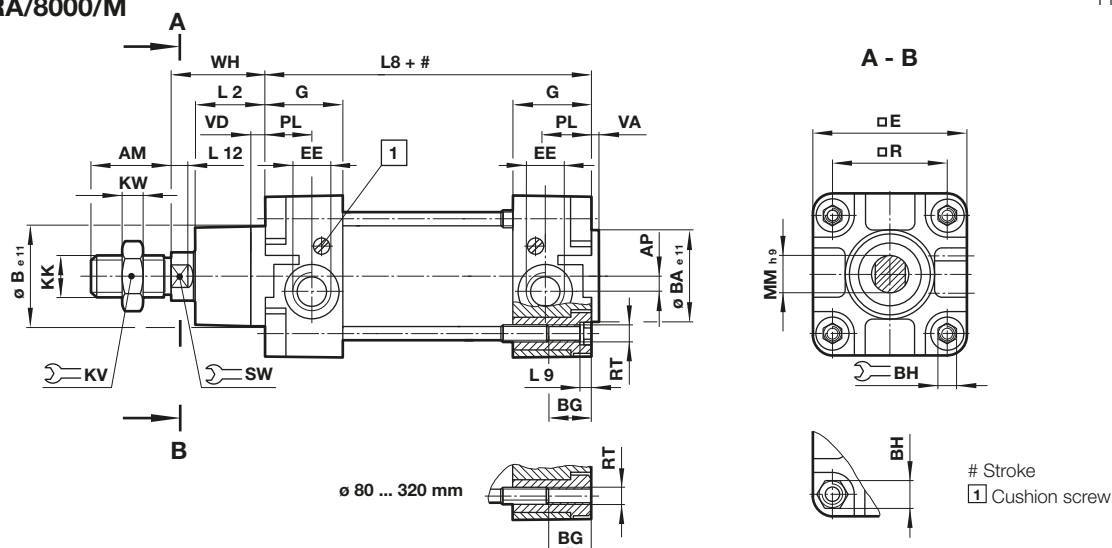
Service kit

	Service kit
Cyl. Ø	
32	QA/8032/00
40	QA/8040/00
50	QA/8050/00
63	QA/8063/00
80	QA/8080/00
100	QA/8100/00
125	QA/8125/00
160	QA/8160/00
200	QA/8200/00
250	QA/8250/00
320	QA/8320/00

Basic dimensions

RA/8000; RA/8000/M

Dimensions in mm
 Projection/First angle



Ø	AM	AP	Ø B e11	Ø BA e11	BG	 BH	□ E	EE	G	KK	 KV	KW	L2	L8	L9
32	22	3,5	30	30	18	6	47	G 1/8	27,5	M10x1,25	17	5	20	94	4
40	24	4,5	35	35	18	6	53	G 1/4	32	M12x1,25	19	6	22	105	4
50	32	6	40	40	18	8	65	G 1/4	31	M16x1,5	24	8	27	106	5
63	32	10	45	45	17,5	8	75	G 3/8	33	M16x1,5	24	8	29	121	5
80	40	8,5	45	45	21,5	19	95	G 3/8	33	M20x1,5	30	10	33	128	-
100	40	9	55	55	21,5	19	115	G 1/2	37	M20x1,5	30	10	36	138	-
125	54	10	60	60	30	24	140	G 1/2	46	M27x2	41	13,5	45	160	-
160	72	19	65	65	28,5	32	183,5	G 3/4	50	M36x2	55	18	58	180	-
200	72	19	75	75	28,5	32	224	G 3/4	50	M36x2	55	18	67	180	-
250	84	22	90	90	35	36	280	G 1	58	M42x2	65	21	80	200	-
320	96	22	110	110	30	46	350	G 1	60	M48x2	75	24	90	220	-
Ø	L12	Ø MM h9	PL	□ R	RT	 SW	VA	VD	WH	at 0 mm	per 25 mm	Model non-magnetic piston	Model magnetic piston		
32	6	12	13	32,5	M 6	10	3	6	26	0,51 kg	0,06 kg	RA/8032/*	RA/8032/M/*		
40	6,5	16	15	38	M 6	13	3,5	6	30	0,80 kg	0,08 kg	RA/8040/*	RA/8040/M/*		
50	8	20	18,5	46,5	M 8	17	3,5	6	37	1,33 kg	0,12 kg	RA/8050/*	RA/8050/M/*		
63	8	20	19	56,5	M 8	17	4	6	37	1,80 kg	0,13 kg	RA/8063/*	RA/8063/M/*		
80	10	25	19	72	M 10	22	4	6	46	3,25 kg	0,20 kg	RA/8080/*	RA/8080/M/*		
100	10	25	18	89	M 10	22	4	6	51	4,81 kg	0,23 kg	RA/8100/*	RA/8100/M/*		
125	13	32	22,5	110	M 12	27	6	15,5	65	8,00 kg	0,33 kg	RA/8125/*	RA/8125/M/*		
160	16	40	25	140	M 16	36	4	15	80	14,9 kg	0,55 kg	RA/8160/*	RA/8160/M/*		
200	16	40	26	175	M 16	36	5	15	95	21,7 kg	0,60 kg	RA/8200/*	RA/8200/M/*		
250	20	50	28	220	M 20	41	7	13	105	32,6 kg	0,92 kg	RA/8250/*	RA/8250/M/*		
320	24	63	31	270	M 24	55	7	13	120	59,8 kg	1,46 kg	RA/8320/*	RA/8320/M/*		

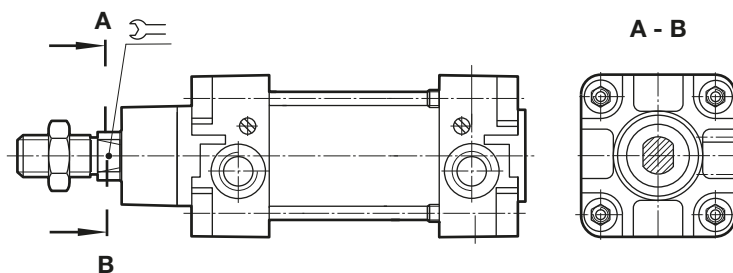
* Please insert standard stroke length.

Cylinder variants

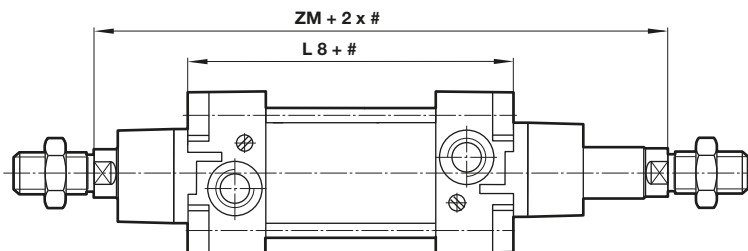
RA/8000/N1, RA/8000/N2 – Cylinder with non-rotating piston rod

Ø		max. Torque (Nm)	Model non-magnetic piston	Model magnetic piston
32	10	0,5	RA/8032/N1/*	RA/8032/N2/*
40	13	1	RA/8040/N1/*	RA/8040/N2/*
50	16	1,5	RA/8050/N1/*	RA/8050/N2/*
63	16	1,5	RA/8063/N1/*	RA/8063/N2/*
80	16	2,5	RA/8080/N1/*	RA/8080/N2/*
100	21	2,5	RA/8100/N1/*	RA/8100/N2/*

* Please insert standard stroke length.



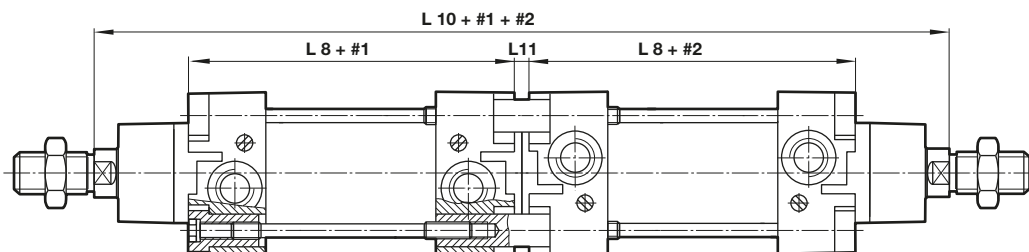
Cylinder variants
RA/8000/J, RA/8000/JM – Cylinder with double ended piston rod

 Dimensions in mm
Projection/First angle


Stroke

Ø	ZM	L 8	Model non-magnetic piston	Model magnetic piston
32	146	94	RA/8032/J/*	RA/8032/JM/*
40	165	105	RA/8040/J/*	RA/8040/JM/*
50	180	106	RA/8050/J/*	RA/8050/JM/*
63	195	121	RA/8063/J/*	RA/8063/JM/*
80	220	128	RA/8080/J/*	RA/8080/JM/*
100	240	138	RA/8100/J/*	RA/8100/JM/*
125	290	160	RA/8125/J/*	RA/8125/JM/*
160	340	180	RA/8160/J/*	RA/8160/JM/*
200	370	180	RA/8200/J/*	RA/8200/JM/*
250	410	200	RA/8250/J/*	RA/8250/JM/*
320	460	220	RA/8320/J/*	RA/8320/JM/*

* Please insert standard stroke length.

RA/8000/IT, RA/8000/MT – Four-position cylinder


Stroke

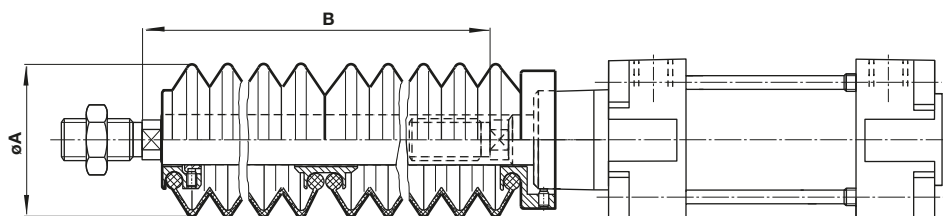
Ø	L 8	L 10	L 11	Model non-magnetic piston	Model magnetic piston
32	94	247	7	RA/8032/IT/***	RA/8032/MT/***
40	105	278	8	RA/8040/IT/***	RA/8040/MT/***
50	106	294	8	RA/8050/IT/***	RA/8050/MT/***
63	121	325	9	RA/8063/IT/***	RA/8063/MT/***
80	128	357	9	RA/8080/IT/***	RA/8080/MT/***
100	138	387	9	RA/8100/IT/***	RA/8100/MT/***
125	160	462	12	RA/8125/IT/***	RA/8125/MT/***
160	180	532	12	RA/8160/IT/***	RA/8160/MT/***
200	180	560	10	RA/8200/IT/***	RA/8200/MT/***

* Please insert standard stroke length 1

** Please insert standard stroke length 2

RA/8000/G, RA/8000/MG – Piston rod bellow

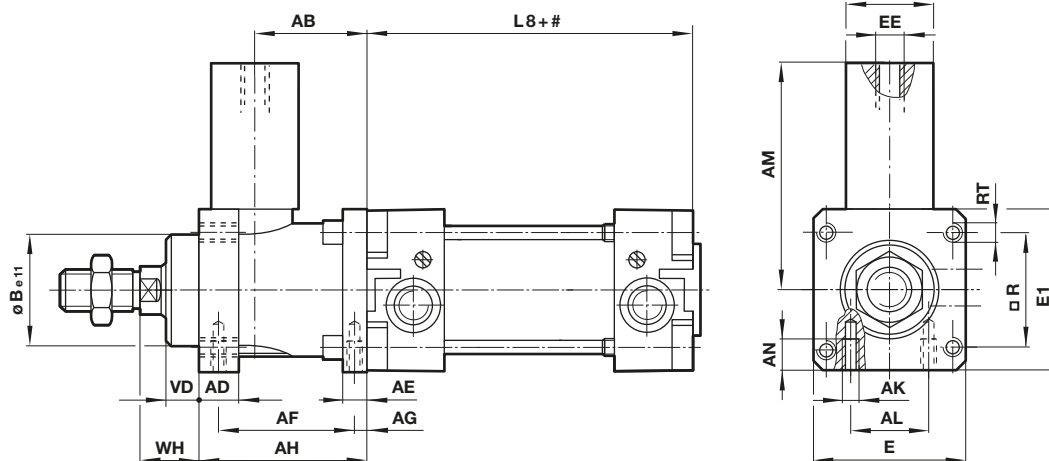
Dimensions in mm
 Projection/First angle



Ø	Ø A	Max. stroke per bellow	Piston rod extension B		Model non-magnetic piston	Model magnetic piston
			for first bellow	for further bellow		
32	40	60	30	25	RA/8032/G/*	RA/8032/MG/*
40	63	145	50	32	RA/8040/G/*	RA/8040/MG/*
50	63	145	40	32	RA/8050/G/*	RA/8050/MG/*
63	63	145	40	32	RA/8063/G/*	RA/8063/MG/*
80	80	250	50	45	RA/8080/G/*	RA/8080/MG/*
100	80	250	50	45	RA/8100/G/*	RA/8100/MG/*
125	80	250	50	45	RA/8125/G/*	RA/8125/MG/*
160	116	350	70	60	RA/8160/G/*	RA/8160/MG/*
200	116	350	70	60	RA/8200/G/*	RA/8200/MG/*
250	116	350	70	60	RA/8250/G/*	RA/8250/MG/*
320	143	500	110	100	RA/8320/G/*	RA/8320/MG/*

* Please insert standard stroke length.

RA/8000/L2, RA/8000/L4 – Cylinder with locking unit (passive)

 Dimensions in mm
Projection/First angle


Stroke

Ø	AB	AD	AE	AF	AG	AH	Ø AJ	AK	AL	AM	AN	Ø B e11	E	E 1	EE
32	32	12	8	40	4,2	48	25	M 5	16	59	8	30	48	50	M 5
40	35,5	12	10	46	4,5	55	24	M 5	21	61,5	10	35	56	58	G 1/8
50	49	16	15	54	11,5	70	30	M 6	24	75	12	40	68	70	G 1/8
63	49	15	15	55	7,5	70	38	M 8	32	86	12	45	82	85	G 1/8
80	62	16	16	70	10	90	53	M 8	44	119	16	45	100	105	G 1/8
100	65	18	16	70	10	92	48	M 8	60	119	16	55	120	130	G 1/8
125	85	27	25	95	11	122	65	M 10	75	140	20	60	140	150	G 1/8
Ø	L 8	□ R	RT	VD	WH	Locking force (N))	Spare part Locking unit *1)		Spare part Cartridge		Model Non-magnetic piston		Model Magnetic piston		
32	94	32,5	M 6	10	16	600	QA/8032/59		QA/8032/63		RA/8032/L2/*		RA/8032/L4/*		
40	105	38	M 6	10	18	1000	QA/8040/59		QA/8040/63		RA/8040/L2/*		RA/8040/L4/*		
50	106	46,5	M 8	12	22	1500	QA/8050/59		QA/8050/63		RA/8050/L2/*		RA/8050/L4/*		
63	121	56,5	M 8	12	20	2200	QA/8063/59		QA/8063/63		RA/8063/L2/*		RA/8063/L4/*		
80	128	72	M 10	20	33	5000	QA/8080/59		QA/8100/63		RA/8080/L2/*		RA/8080/L4/*		
100	138	89	M 10	23	38	5000	QA/8100/59		QA/8100/63		RA/8100/L2/*		RA/8100/L4/*		
125	160	110	M 12	32	65	7000	QA/8125/59		QA/8125/63		RA/8125/L2/*		RA/8125/L4/*		

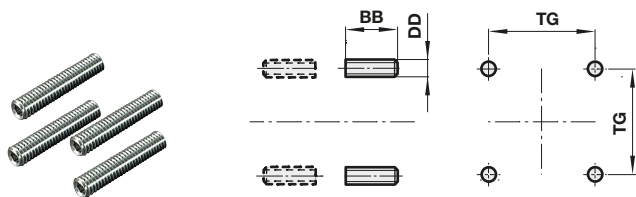
* Please insert standard stroke length.

*1) With cartridge

Mountings

Front or rear stud mounting A

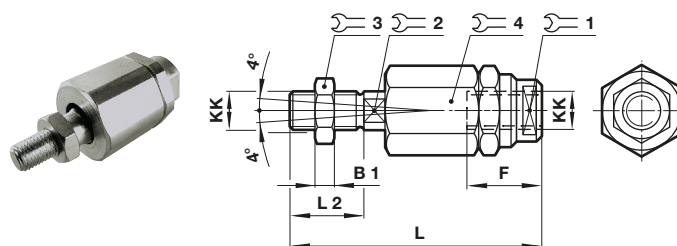
Conforms to ISO 15552, type MX1



Ø	BB	DD	TG	kg	Model (A)
32/40	17	M6	32,5/38	0,02	QM/8032/35
50/63	23	M8	46,5/56,5	0,05	QM/8050/35
80/100	28	M10	72/89	0,08	QM/8080/35
125	34	M12	110	0,14	QM/8125/35
160/200	42	M16	140/175	0,31	QM/8160/35
250	50	M20	220	0,92	QM/8250/35
320	60	M24	270	1,46	QM/8320/35

Piston rod swivel AK

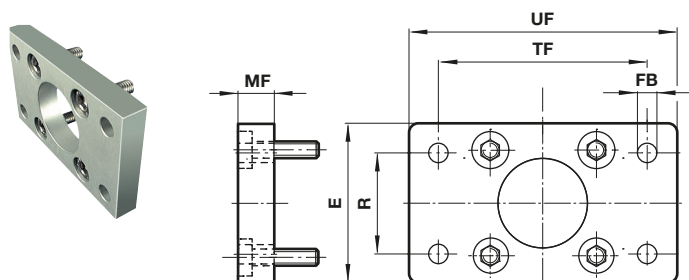
Dimensions in mm
 Projection/First angle



Ø	KK	B1	F	L	L2	1	2	3	4	kg	Model (AK)
32	M10x1,25	5	26	73	20	19	12	17	30	0,20	QM/8025/38
40	M12x1,25	6	26	77	24	19	12	19	30	0,20	QM/8040/38
50/63	M16x1,5	8	34	106	32	30	19	24	42	0,65	QM/8050/38
80/100	M20x1,5	10	42	122	40	30	19	30	42	0,72	QM/8080/38
125	M27x2	13,5	40	147	54	40	24	41	55	1,70	QM/8125/38
160/200	M36x2	18	78	251	72	50	36	55	75	5,4	QM/8160/38

Front flange B, G

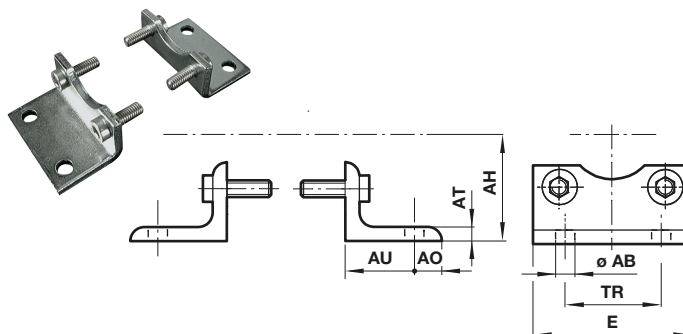
Conforms to ISO 15552, type MF1 and MF2



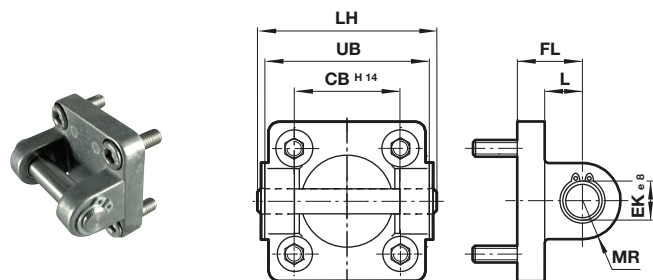
Ø	E	Ø FB	MF	R	TF	UF	kg	Model (B, G)
32	50	7	10	32	64	80	0,25	QA/8032/22
40	55	9	10	36	72	90	0,35	QA/8040/22
50	65	9	12	45	90	110	0,70	QA/8050/22
63	75	9	12	50	100	125	0,80	QA/8063/22
80	100	12	16	63	126	154	1,35	QA/8080/22
100	120	14	16	75	150	186	2,20	QA/8100/22
125	140	16	20	90	180	224	2,70	QM/8125/22
160	180	18	20	115	230	280	3,1	QM/8160/22
200	220	22	25	135	270	320	4,6	QM/8200/22
250	280	26	25	165	330	395	7,4	QM/8250/22
320	350	33	30	200	400	475	13,6	QM/8320/22

Foot mounting C

Conforms to ISO 15552, type MS1

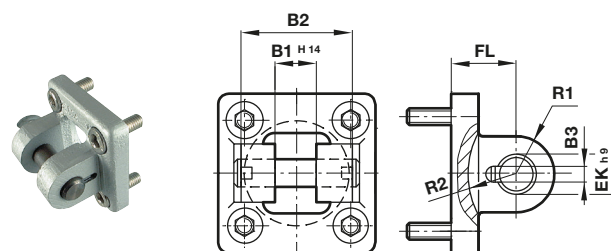


Ø	Ø AB	AH	AO	AT	AU	E	TR	kg	Model (C)
32	7	32	8	4	24	48	32	0,15	QA/8032/21
40	10	36	9	4	28	53	36	0,18	QA/8040/21
50	10	45	10	5	32	64	45	0,30	QA/8050/21
63	10	50	12	5	32	74	50	0,39	QA/8063/21
80	12	63	19	5	41	98	63	0,80	QA/8080/21
100	14	71	19	5	41	115	75	0,95	QA/8100/21
125	16	90	20	9	45	140	90	2,40	QM/8125/21
160	18	115	20	8	60	180	115	3,5	QM/8160/21
200	22	135	30	9	70	220	135	5,25	QM/8200/21
250	26	165	35	10	75	280	165	9,5	QM/8250/21
320	33	200	45	16	85	350	200	22	QM/8320/21

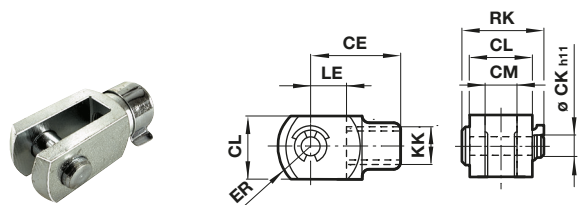
Rear clevis D
Conforms to ISO 15552, type MP2


Ø	CB H14	Ø EK e8	FL	L	LH	MR	UB	kg	Model (D)
32	26	10	22	13	52	9	45	0,11	QA/8032/23
40	28	12	25	16	60	12	52	0,16	QA/8040/23
50	32	12	27	17	68	12	60	0,22	QA/8050/23
63	40	16	32	22	79	15	70	0,34	QA/8063/23
80	50	16	36	22	99	15	90	0,54	QA/8080/23
100	60	20	41	27	119	20	110	0,90	QA/8100/23
125	70	25	50	31	139	25	130	2,70	QM/8125/23
160	90	30	55	35,5	181	30	170	4,3	QM/8160/23
200	90	30	60	36	181	30	170	6,1	QM/8200/23
250	110	40	70	45	218	40	200	19	QM/8250/23
320	120	45	80	50	238	45	220	30,5	QM/8320/23

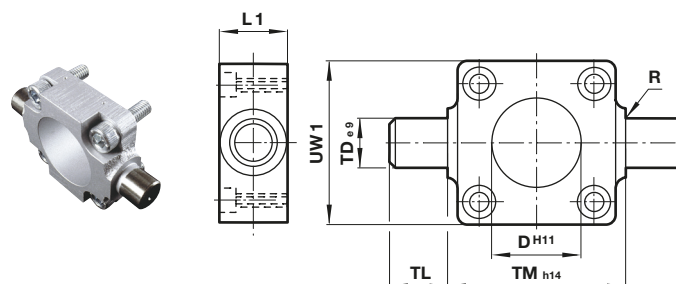
Rear clevis D2
Conforms to ISO 15552, type AB6

 Dimensions in mm
Projection/First angle


Ø	B1 H14	B2	B3	Ø EK h9	FL	R1	R2	kg	Model (D2)
32	14	34	3,3	10	22	11	17	0,20	QA/8032/42
40	16	40	4,3	12	25	12	20	0,23	QA/8040/42
50	21	45	4,3	16	27	14,5	22	0,36	QA/8050/42
63	21	51	4,3	16	32	18	25	0,55	QA/8063/42
80	25	65	4,3	20	36	22	30	0,90	QA/8080/42
100	25	75	4,3	20	41	22	32	1,45	QA/8100/42
125	37	97	6,3	30	50	30	42	2,7	QA/8125/42
160	43	122	6,3	35	55	36	46	4,3	QA/8160/42
200	43	122	6,3	35	60	38	49	6,1	QA/8200/42

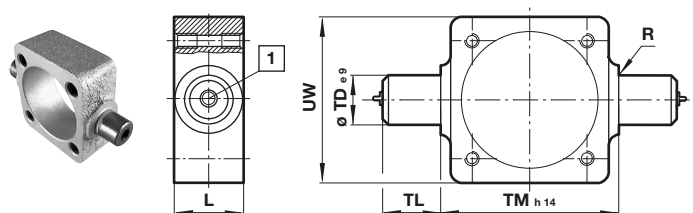
Piston rod clevis F
Conforms to DIN ISO 8140


Ø	KK	CE	Ø CK h11	CL	CM	ER	LE	RK	kg	Model (F)
32	M10x1,25	40	10	20	10	16	20	28	0,09	QM/8025/25
40	M12x1,25	48	12	24	12	19	24	32	0,13	QM/8040/25
50/63	M16x1,5	64	16	32	16	25	32	41,5	0,33	QM/8050/25
80/100	M20x1,5	80	20	40	20	32	40	50	0,67	QM/8080/25
125	M27x2	110	30	55	30	45	54	62	1,35	QM/8125/25
160/200	M36x2	144	35	70	35	57	72	95	3	QM/8160/25
250	M42x2	168	40	85	40	68	84	106	6,4	QM/8250/25
320	M48x2	192	50	96	50	85	96	121	8,7	QM/8320/25

Front or rear detachable trunnion FH
Conforms to VDMA 24562 part 2, type MT 5/6


Ø	Ø D h11	L1	R	Ø TD e9	TL	TM h14	UW1	kg	Model (FH)
32	30	16	1	12	12	50	45	0,20	QA/8032/34
40	35	20	1,6	16	16	63	55	0,38	QA/8040/34
50	40	24	1,6	16	16	75	65	0,60	QA/8050/34
63	45	24	1,6	20	20	90	75	1,10	QA/8063/34
80	45	28	1,6	20	20	110	100	1,90	QA/8080/34
100	55	38	2	25	25	132	120	3,50	QA/8100/34
125	60	50	2	25	25	160	145	6,50	QA/8125/34

Centre trunnion – H Conforms to ISO 15552, type MT4

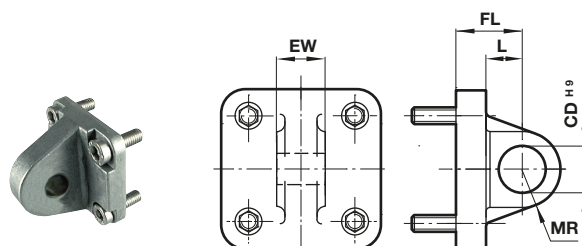


1 Grease nipple up to Ø 125 mm

Ø	L	R	Ø TD e9	TL	TM h14	UW	XV min.	XV max.	kg	Model (H)
32	20	1	12	12	50	50	66	80	0,16	QA/8032/28
40	24	1,6	16	16	63	58	76	89	0,35	QA/8040/28
50	28	1,6	16	16	75	70	82	98	0,65	QA/8050/28
63	28	1,6	20	20	90	80	88	107	0,85	QA/8063/28
80	28	1,6	20	20	110	100	97	123	1,2	QA/8080/28
100	38	2	25	25	132	126	107	128	2,3	QA/8100/28
125	50	2	25	25	160	152	136	154	3,3	QM/8125/28
160	50	2,5	32	32	200	192	155	185	5,3	QM/8160/28
200	50	2,5	32	32	250	240	170	200	9,4	QM/8200/28
250	60	3,2	40	40	320	318	193	217	18	QM/8250/28
320	70	3,2	50	50	400	400	215	245	30	QM/8320/28

Note: Style 'H': These mountings are only supplied assembled complete with the cylinder. Unless otherwise specified, units will be supplied with dimension 'XV' plus half the stroke length. 'XV' = Distance from the piston rod shoulder to the centre of the mounting.

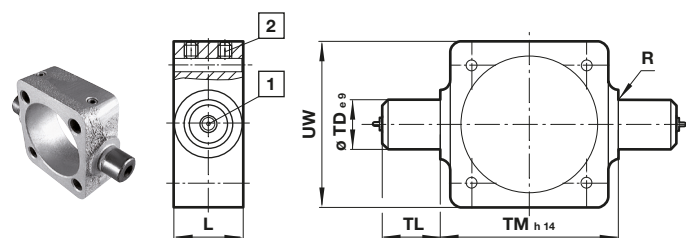
Rear eye R Conforms to ISO 15552, type MP4



Ø	Ø CD H9	EW	FL	L	MR	kg	Model (R)
32	10	25,8	22	13	9	0,09	QA/8032/27
40	12	27,8	25	16	12	0,11	QA/8040/27
50	12	31,7	27	17	12	0,17	QA/8050/27
63	16	39,7	32	22	15	0,24	QA/8063/27
80	16	49,7	36	22	15	0,37	QA/8080/27
100	20	59,7	41	27	20	0,59	QA/8100/27
125	25	69,7	50	33	25	3,20	QM/8125/27
160	30	89,7	55	35,5	30	6,1	QM/8160/27
200	30	89,7	60	37	30	6,8	QM/8200/27

Adjustable trunnion mounting UH Conforms to ISO 15552, type MT4

Dimensions in mm
Projection/First angle



1 Grease nipple up to Ø 125 mm

2 Locking screws

Torque max: Ø 32 & 40 mm = 6 Nm; Ø 50 & 63 mm = 10 Nm;

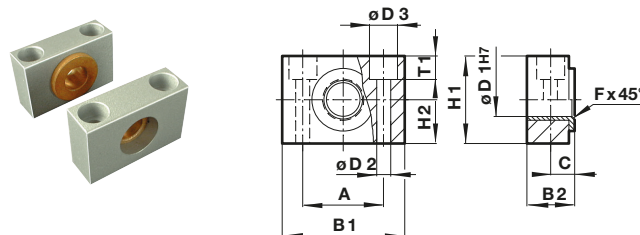
Ø 80 & 100 mm = 15 Nm; Ø 125 mm = 25 Nm; Ø 160 & 200 mm = 40 Nm

Ø	L	R	Ø TD e9	TL	TM h14	UW	XV min.	XV max.	kg	Model (UH)
32	20	1	12	12	50	50	66	80	0,16	QA/8032/40
40	24	1,6	16	16	63	58	76	89	0,35	QA/8040/40
50	28	1,6	16	16	75	70	82	98	0,65	QA/8050/40
63	28	1,6	20	20	90	80	88	107	0,85	QA/8063/40
80	28	1,6	20	20	110	100	97	123	1,2	QA/8080/40
100	38	2	25	25	132	126	112	128	2,3	QA/8100/40
125	50	2	25	25	160	152	136	154	3,3	QM/8125/40
160	50	2,5	32	32	200	192	155	185	5,3	QM/8160/40
200	50	2,5	32	32	250	240	170	200	9,4	QM/8200/40

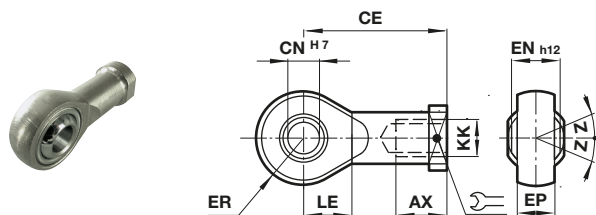
Style 'UH': It is most important that the locking screws which secure the mounting to the tie rod are tightened to the torque figures shown in the table below. For maximum energy input, consult our Technical Service.

Unless otherwise specified, units will be supplied with dimension 'XV' plus half the stroke length. 'XV' = Distance from the piston rod shoulder to the centre of the mounting.

Trunnion support S Conforms to ISO 15552, type AT4



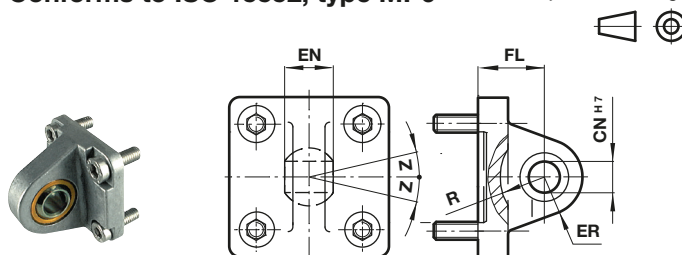
Ø	A	B	2	C	Ø D1H7	Ø D2	Ø D3	F x 45°	H	2	T1	kg	Model (S)
32	32	46	18	10,5	12	6,6	11	1	30	15	6,8	0,10	QA/8032/41
40/50	36	55	21	12	16	9	15	1,6	36	18	9	0,14	QA/8040/41
63/80	42	65	23	13	20	11	18	1,6	40	20	11	0,18	QA/8063/41
100/125	50	75	28,5	16	25	14	20	2	50	25	13	0,34	QA/8100/41
160/200	60	92	39	21,5	32	18	26	2,5	60	25	15,5	1,9	QA/8160/41

**Universal piston rod eye UF
Conforms to DIN ISO 8139**


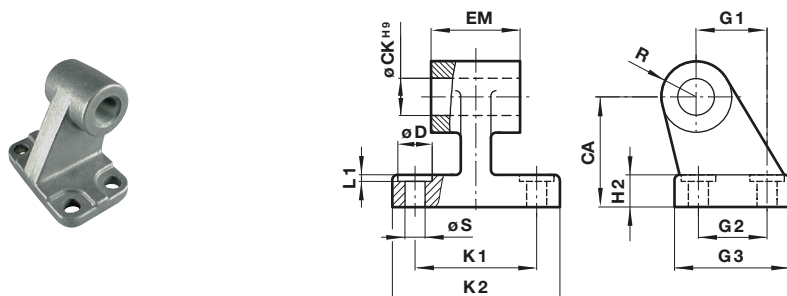
Ø	Thread KK	AX	CE	Ø CN H7	EN -0,1	ER	LE	Z	kg	Model (UF)
32	M10x1,25	20	43	10	14	14	15	13°	0,09	QM/8025/32
40	M12x1,25	22	50	12	16	16	17	13°	0,13	QM/8040/32
50/63	M16x1,5	28	64	16	21	21	22	15°	0,33	QM/8050/32
80/100	M20x1,5	33	77	20	25	25	26	15°	0,67	QM/8080/32
125	M27x2	51	110	30	37	35	36	15°	1,35	QM/8125/32
160/200	M36x2	56	125	35	43	40	41	16°	3	QM/8160/32
250	M42x2	60	142	40	49	45	46	17°	6,4	QM/8250/32
320	M48x2	65	160	50	60	58	59	12°	8,7	QM/8320/32

**Universal rear eye UR
Conforms to ISO 15552, type MP6**

Dimensions in mm
Projection/First angle



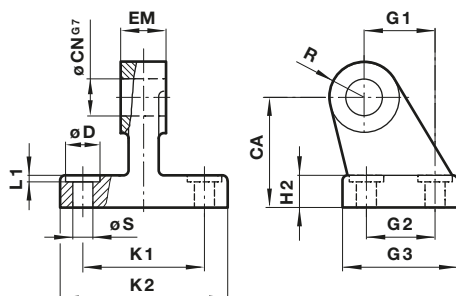
Ø	Ø CN H7	EN	ER	FL	R	Z	kg	Model (UR)
32	10	14	16	22	14,5	13°	0,15	QA/8032/33
40	12	16	18	25	18	13°	0,25	QA/8040/33
50	16	21	21	27	19	15°	0,40	QA/8050/33
63	16	21	23	32	24	15°	0,55	QA/8063/33
80	20	25	28	36	24	15°	0,90	QA/8080/33
100	20	25	30	41	29	15°	1,50	QA/8100/33
125	30	37	40	50	36	15°	2,70	QM/8125/33
160	35	43	44	55	41	16°	4,6	QM/8160/33
200	35	43	48	60	42	16°	7,3	QM/8200/33
250	40	49	50	70	47	10°	16,5	QM/8250/33
320	50	60	58	80	52	8°	26	QM/8320/33

**Wide hinge SW
Conforms to ISO 15552, type AB7**


Ø	CA	Ø CK H9	Ø D	H2	EM	G1	G2	G3	K1	K2	L1	R	Ø S	kg	Model (SW)
32	32	10	11	7	25,5	21	18	31	38	50	1,6	10	6,6	0,05	M/P19493
40	36	12	11	9	27,5	24	22	35	41	54	1,6	11	6,6	0,07	M/P19494
50	45	12	15	11	31,5	33	30	45	50	65	1,6	13	9	0,14	M/P19495
63	50	16	15	12	39,5	37	35	50	52	67	1,6	15	9	0,18	M/P19496
80	63	16	18	14	49,5	47	40	60	66	84	2,5	15	11	0,28	M/P19497
100	71	20	18	15	59,5	55	50	70	76	94	2,5	19	11	0,42	M/P19498
125	90	25	20	20	70,5	70	60	90	94	124	3,2	22	14	2,70	M/P19499
160	115	30	20	25	89,5	97	88	126	118	156	4	31	14	6,3	M/P19679
200	135	30	26	30	89,5	105	90	130	122	162	4	31	18	8	M/P19683
250	165	40*1)	40	35	109,5	128	110	160	150	200	4	39	22	13,4	M/P19446
320	200	45*1)	48	40	119,5	150	122	186	170	234	4	44	26	22	M/P19447

Narrow hinge SS

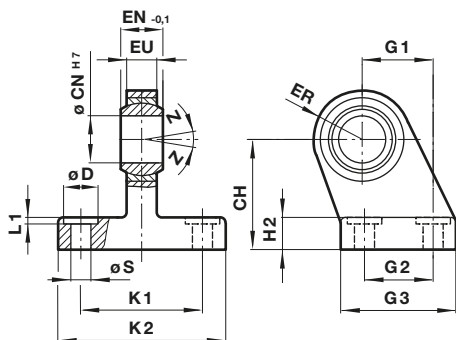
Dimensions in mm
Projection/First angle



Ø	CA	Ø CN G7	Ø D	H2	EM	G1	G2	G3	K1	K2	L1	R	Ø S	kg	Model (SS)
32	32	10	11	8	10	21	18	31	38	51	1,6	10	6,6	0,15	M/P19931
40	36	12	11	10	12	24	22	35	41	54	1,6	11	6,6	0,20	M/P19932
50	45	16	15	12	16	33	30	45	50	65	1,6	13	9	0,48	M/P19933
63	50	16	15	12	16	37	35	50	52	67	1,6	15	9	0,50	M/P19934
80	63	20	18	14	20	47	40	60	66	86	2,5	15	11	0,75	M/P19935
100	71	20	18	15	20	55	50	70	76	96	2,5	19	11	1,20	M/P19936
125	90	25	20	20	30	70	60	90	94	124	3,2	22	14	2,50	M/P19937
160	115	35	20	25	35	97	88	126	118	156	4	31	14	6,00	M/P19938
200	135	35	26	30	35	105	90	130	122	162	4	31	18	7,60	M/P19939

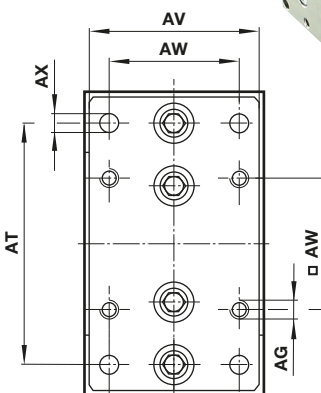
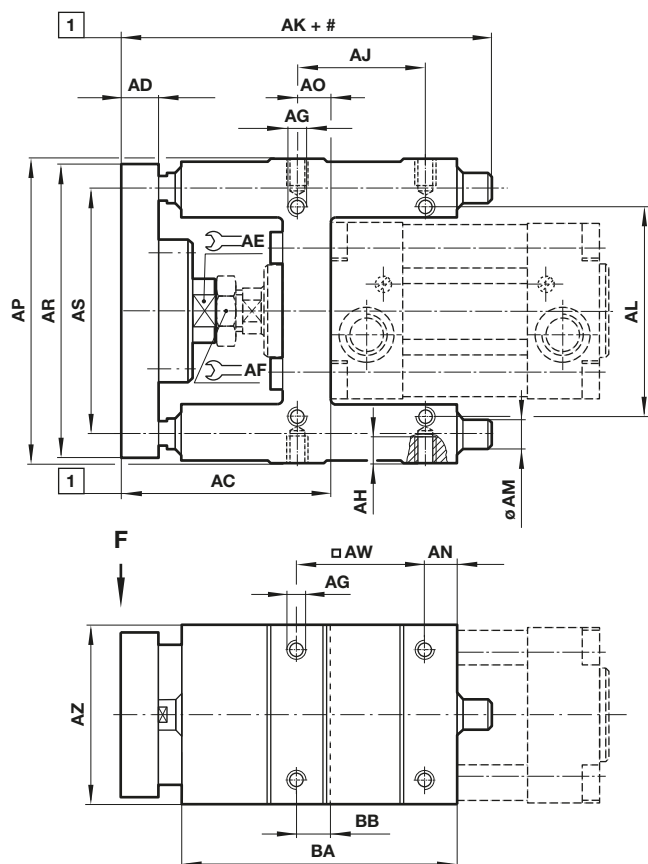
Swivel hinge US

Conforms to VDMA 24562 part 2



Ø	CH	Ø CN H7	Ø D	EN -0,1	ER	EU	G1	G2	G3	H2	K1	K2	L1	Ø S	Z	kg	Model (US)
32	32	10	11	14	16	10,5	21	18	31	10	38	51	1,6	6,6	13°	0,19	M/P40310
40	36	12	11	16	18	12	24	22	35	10	41	54	1,6	6,6	13°	0,24	M/P40311
50	45	16	15	21	21	15	33	30	45	12	50	65	1,6	9	13°	0,46	M/P40312
63	50	16	15	21	23	15	37	35	50	12	52	67	1,6	9	15°	0,59	M/P40313
80	63	20	18	25	28	18	47	40	60	14	66	86	2,5	11	15°	1,03	M/P40314
100	71	20	18	25	30	18	55	50	70	15	76	96	2,5	11	15°	1,40	M/P40315
125	90	30	20	37	40	25	70	60	90	20	94	124	3,2	14	15°	3,10	M/P71355
160	115	35	20	43	44	28	97	88	126	25	118	156	4	14	15°	6,40	M/P71356
200	135	35	26	43	47	28	105	90	130	30	122	162	4	18	15°	9,10	M/P71357

A 3D CAD model of a mechanical assembly. It consists of two L-shaped brackets, one in the foreground and one slightly behind it. Each bracket has a vertical flange with four mounting holes and a horizontal base with two mounting holes. Two long, thin rods pass through the horizontal bases of both brackets, secured with nuts and washers. The entire assembly is mounted on a flat base plate.



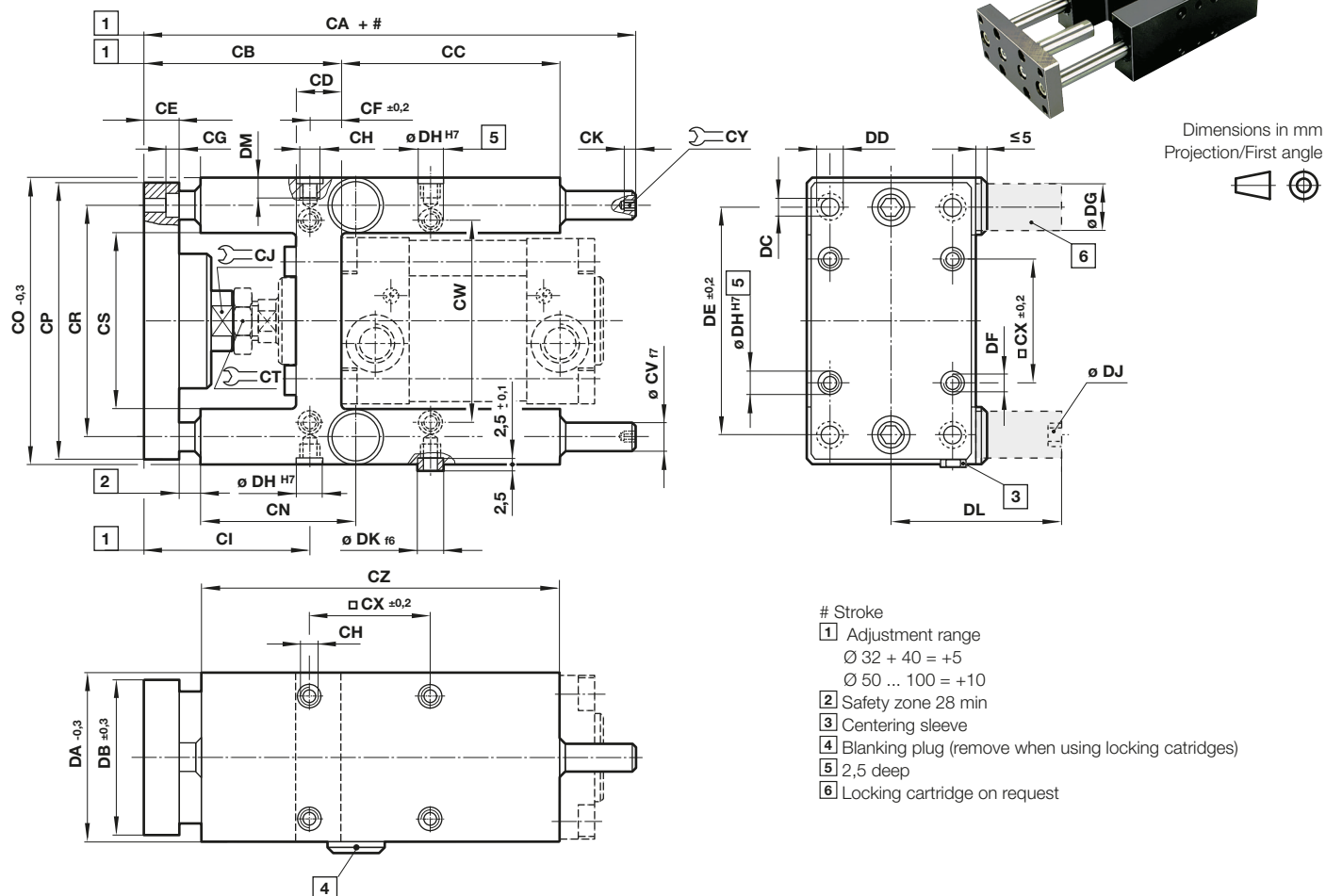
Stroke
1 Adjustment range
Ø 32 & 40 = +2
Ø 50 & 63 = +4
Ø 80 & 100 = +6

* Insert standard stroke length: 50, 100, 160, 200, 250, 320, 400 and 500 mm, use nearest standard stroke.
Note: Supplied complete with mounting screws for cylinders

A log-log plot showing the relationship between Force F (N) on the y-axis and Outstroke (mm) on the x-axis. The y-axis ranges from 10 to 1000 N, and the x-axis ranges from 10 to 500 mm. Five curves are shown for different piston diameters: $\varnothing 100$, $\varnothing 80$, $\varnothing 50$, $\varnothing 63$, and $\varnothing 40$. The curves show that force decreases as outstroke increases, and for a given outstroke, force increases with piston diameter.

Outstroke (mm)	$\varnothing 100$ (N)	$\varnothing 80$ (N)	$\varnothing 63$ (N)	$\varnothing 50$ (N)	$\varnothing 40$ (N)
10	900	400	350	300	200
50	700	300	250	200	120
100	500	200	180	150	80
500	150	60	50	40	20

QA/8000/61 – Guide blocks (roller bearings)

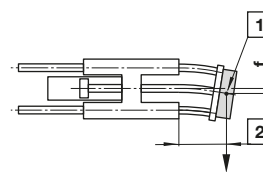
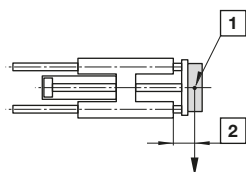


Ø	CA	CB	CC	CD	CE	CF ±0,2	CG	CH	CI	CJ	CK	CN	CO -0,3
32	177	100	65	28	12	15,3	6,5	M 6	84,5	13	5	61	97
40	192	111	69	33	12	23	6,5	M 6	88	15	6	67	115
50	237	128	65	40	15	33,8	9	M 8	94	22	6	75,5	137
63	237	128	97	40	15	29,3	9	M 8	98,5	22	6	80	152
80	280	151	112	50	20	37	11	M 10	114	27	7	92	189
100	280	156	112	55	20	40,5	11	M 10	115,5	27	7	93	213
Ø	CP	CR	CS	CT	ØCV F7	CW	CX ±0,2	CY	CZ	DA -0,3	DB ±0,3	DC	Ø DD
32	90	74	50,5	17	12	61	32,5	5	125	50	45	6,6	11
40	110	87	58,5	19	16	69	38	6	140	58	54	6,6	11
50	130	104	70,5	24	20	85	46,5	6	150	70	63	9	15
63	145	119	85,5	24	20	100	56,5	6	182	85	80	9	15
80	180	148	105,5	30	25	130	72	8	215	105	100	11	18
100	200	172	130,5	30	25	150	89	8	220	130	120	11	18
Ø	DE ±0,2	DF	Ø DG	Ø DH H7	DJ	Ø DK f6	DL	DM	kg at 0 mm	kg per 100 mm	Locking force (N)	Cartridge *1)	Model
32	78	M 6	20	9	M 5	9	45	14	1,2	0,18	600	QA/8032/63	QA/8032/61/*
40	84	M 6	24	9	G 1/8	9	61,5	14	2,2	0,32	1000	QA/8040/63	QA/8040/61/*
50	100	M 8	30	11	G 1/8	11	76,5	16	3,6	0,49	1500	QA/8050/63	QA/8050/61/*
63	105	M 8	30	11	G 1/8	11	76,5	16	4,6	0,49	1500	QA/8050/63	QA/8063/61/*
80	130	M 10	48	13	G 1/8	13	119	20	8,7	0,77	3000	QA/8080/63	QA/8080/61/*
100	150	M 10	48	13	G 1/8	13	119	20	11	0,77	3000	QA/8080/63	QA/8100/61/*

* Insert standard stroke length: 50, 100, 160, 200, 250, 320, 400 and 500 mm, use nearest standard stroke.

Note: Supplied complete with mounting screws for cylinders

*1) Locking cartridges should be ordered separately. Passive - pressure to unlock. Two required per guide block.

Maximum load for QA/8000/61


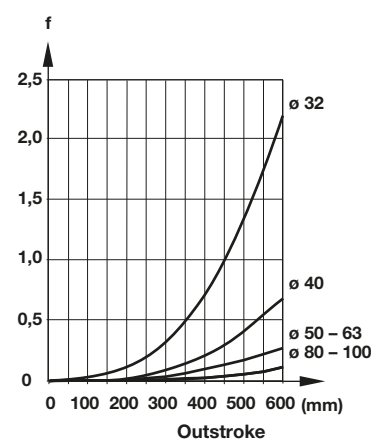
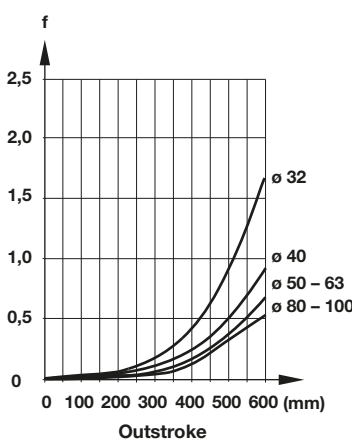
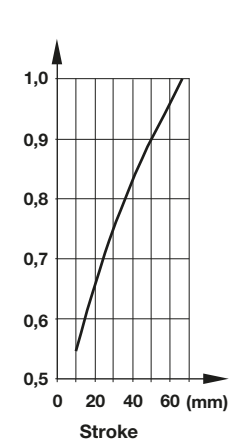
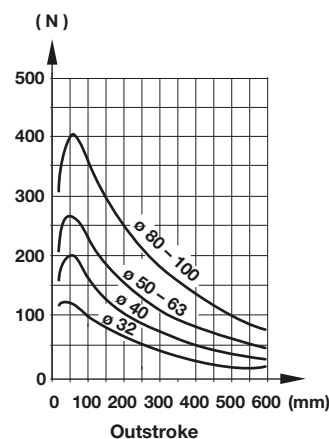
Dimensions in mm
Projection/First angle



- 1 Centre of gravity load capacity
- 2 Outstroke

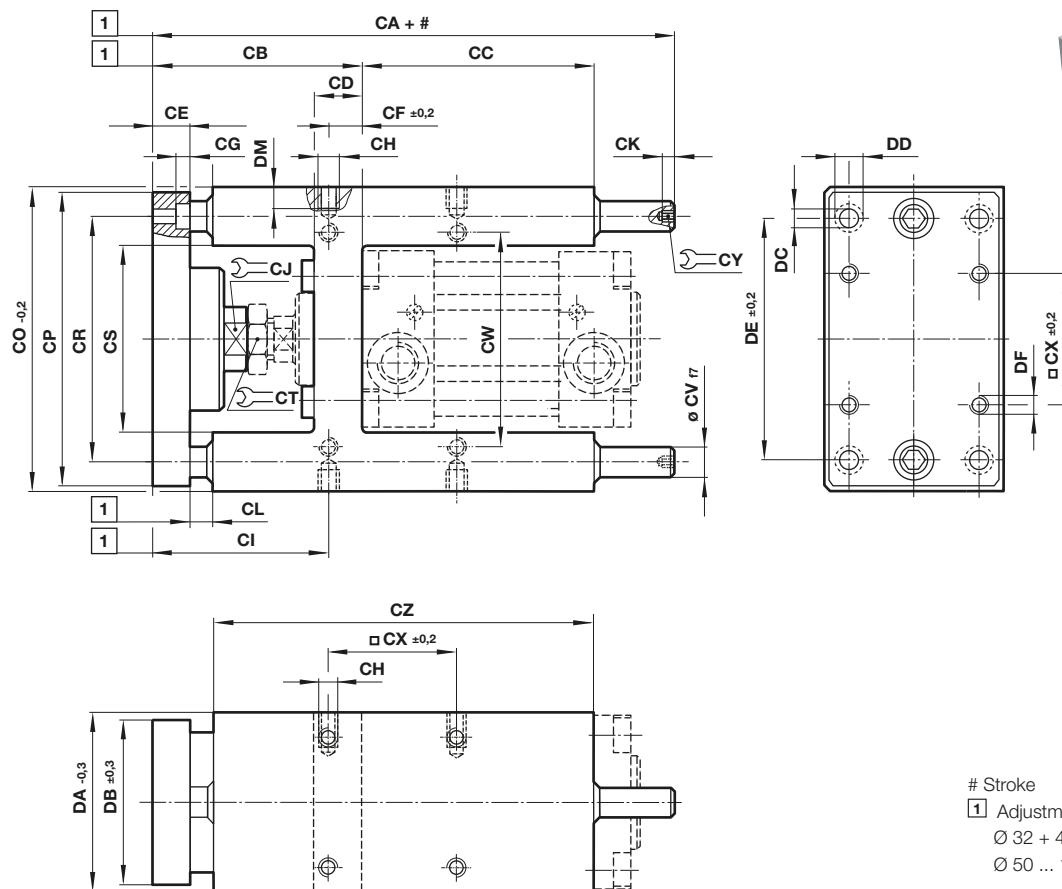
Maximum load capacity is dependent on the outstroke of a horizontally installed guide unit. In the case of short stroke operation, the load capacity figures taken from the diagram must be multiplied by the correction factor (diagram 2). In the curves of load capacity (diagram 1), the short stroke corrections have already been taken into account for an outstroke > 60 mm.

The total deflection of guide rods will be determined by the addition of that due to own weight (diagram 3) and that due to load capacity (diagram 4).

**Maximum load capacity depending on outstroke
(diagram 1)**
(diagram 2)
Deflection caused by own weight (diagram 3)
Deflection caused by a load of 10 N (diagram 4)
Load capacity
Correction factor
Deflection (mm)
Deflection (mm)


In the case of shock load applications, the figures given in the diagrams above must be reduced by a factor of 2

QA/8000/81 – Guide blocks (long coupling)
QA/8000/85 – Guide blocks (short coupling)

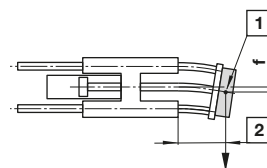
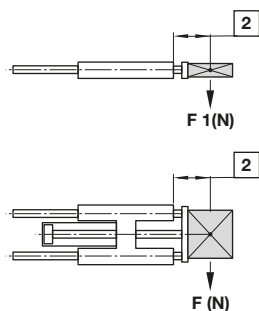


Ø	CA /81	CA /85	CB + /81	CB + /85	CC	CD	CE	CF ±0,2	CG	CH	CI /81	CI /85	☞ CJ
32	174	149	89	64	75	24	12	4,3	6,5	M 6	84,7	59,7	15
40	189	164	99	74	80	28	12	11	6,5	M 6	88	63	15
50	210	181	113	88	78	34	15	18, 8	8,5	M 8	94,2	69,2	20
63	235	210	114	89	106	34	15	15,3	9	M 8	98,7	73,7	20
80	265	240	139	114	111	50	20	25	11	M 10	114	89	26
100	288	265	145	120	128	55	20	30	11	M 10	115	90	26
Ø	CK	CL /81	CL /85	CO ±0,2	CP	CR	☞ CS	CT	ØCV f8	CW	□ CX ±0,2	CY	CZ
32	5	27	2	97	93	74	51	17	12	61	32,5	5	125
40	6	27	2	115	112	87	58,2	19	16	69	38	6	140
50	6	28	3	137	134	104	70,2	24	20	85	46,5	6	148
63	6	27	2	152	147	119	85,2	24	20	100	56,5	6	178
80	7	35	10	189	180	148	105,5	30	25	130	72	8	195
100	7	35	10	213	206	173	130,5	30	25	150	89	8	218
Ø	DA ±0,2	DB ±0,3	Ø DC	Ø DD	DE ±0,2	DF	DM	kg /81 at 0 mm	kg /85 at 0 mm	kg /81; /85 per 100 mm	Model /81	Model /85	
32	49	45	6,6	11	78	M 6	12	1,2	1,15	0,18	QA/8032/81	QA/8032/85	
40	58	55	6,6	11	84	M 6	12	2,2	2,15	0,32	QA/8040/81	QA/8040/85	
50	70	65	9	15	100	M 8	16	3,6	3,55	0,49	QA/8050/81	QA/8050/85	
63	85	80	9	15	105	M 8	16	4,6	4,55	0,49	QA/8063/81	QA/8063/85	
80	105	100	11	18	130	M 10	20	8,7	8,65	0,77	QA/8080/81	QA/8080/85	
100	130	120	11	18	150	M 10	20	11	10,95	0,77	QA/8100/81	QA/8100/85	

* Insert standard stroke length: 50, 100, 160, 200, 250, 320, 400 and 500 mm, use nearest standard stroke.
Note: Supplied complete with mounting screws for cylinders

Maximum load for QA/8000/81 and /85

Dimensions in mm
Projection/First angle



- 1 Centre of gravity load capacity
- 2 Outstroke

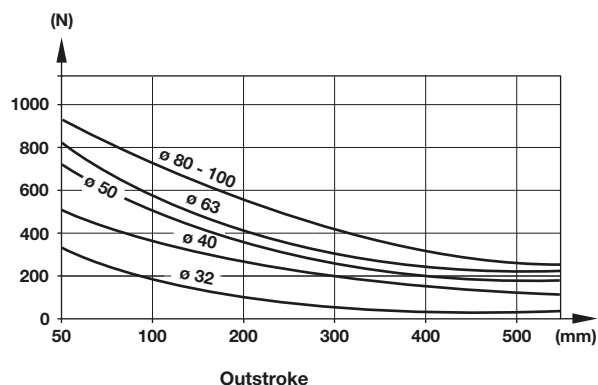
$F1 = F \times 0,9$
Static force: $F2 = F \times 2$

Max. load capacity (diagram 1) is dependent on the outstroke of a horizontally installed guide unit.

The total deflection of guide rods will be determined by the addition of the amount of deflection caused by own weight (according to diagram 2) plus the amount of deflection due to load capacity (according to diagram 3).

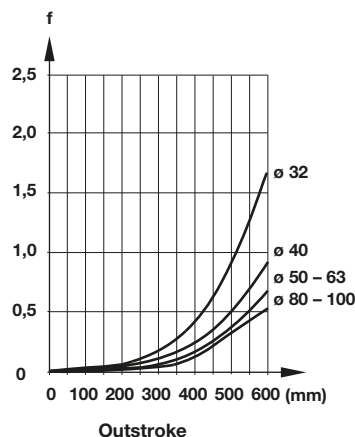
Maximum load capacity depending on outroke Deflection caused by a load of 10 N (diagram 1)

Load capacity



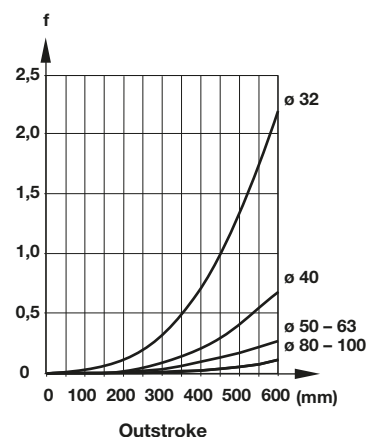
Deflection caused by own weight (diagram 2)

Deflection (mm)



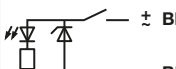
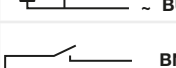
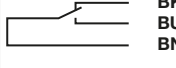
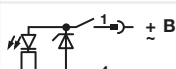
Deflection caused by a load of 10 N (diagram 3)

Deflection (mm)



In the case of shock load applications, the figures given in the diagrams above must be reduced by a factor of 2.

Technical data - Reed switches - additional informations see data sheet N/en 4.3.005

Symbol	Voltage (V a.c.) (V d.c.)	Current maximum (mA)	Function	Operating temperature (°C)	LED	Protection class	Plug	Cable length (m)	Cable type	Weight (g)	Model
	10 ... 240	10 ... 170	180	Closer	-25 ... +80	•	IP66	—	2, 5 or 10	37	M/50/LSU/*V
	10 ... 240	10 ... 170	180	Closer	-25 ... +80	•	IP66	—	5	37	M/50/LSU/5U
	10 ... 240	10 ... 170	180	Closer	-25 ... +150	—	IP66	—	2	37	TM/50/RAU/2S
	10 ... 240	10 ... 170	180	Changeover	-25 ... +80	—	IP66	—	5	37	M/50/RAC/5V
	10 ... 60	10 ... 60	180	Closer	-25 ... +80	•	IP66	M8 x 1	0,3	16	M/50/LSU/CP *1)

* Insert cable length; *1) Plug-in connector see page 11; Color code: BK = black, BN = brown, BU = blue

Drawings

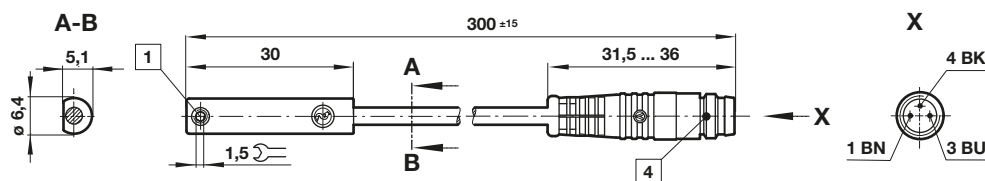
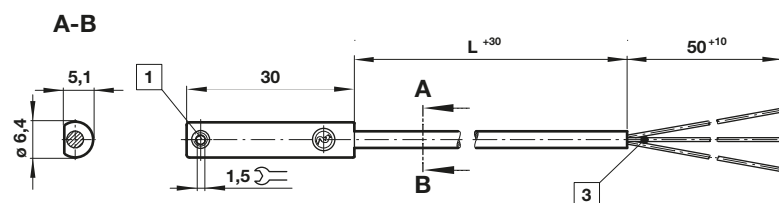
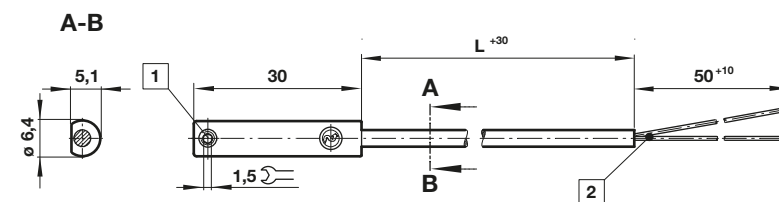
M/50/LSU/*V, M/50/LSU/5U,
TM/50/RAU/2S
Cable length L = 2, 5 or 10 m



M/50/RAC/5V
Cable length L = 5 m



M/50/LSU/CP



- 1 Fixing screw
- 2 + BN = brown; - BU = blue (output)
- 3 - BK = black; + BN = brown; - BU = blue
- 4 Plug M8 x 1, color code: BK = black; BN = brown; BU = blue

Dimensions in mm
Projection/First angle



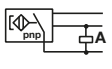
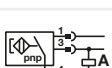
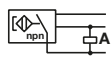
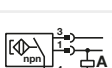
Accessories

Plug-in connector cable with nut



Outer cover	Cable length (m)	Weight (kg)	Connector	Connector
PVC 3 x 0,25	5 m	0,18	M8 x 1	M/P73001/5
PUR 3 x 0,25	5 m	0,18	M8 x 1	M/P73002/5
PUR 3 x 0,34	5 m	0,21	M12 x 1	M/P34594/5

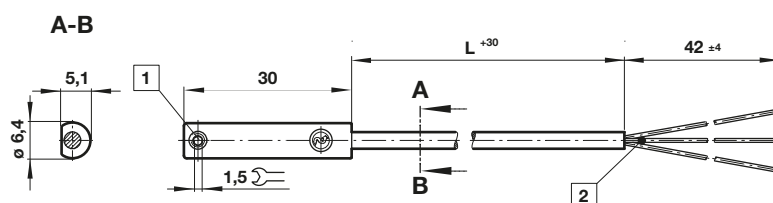
Technical data - Solid state - additional informations see data sheet N/en 4.3.007

Symbol	Voltage (V d.c.)	Current maximum (mA)	Function	Operating temperature (°C)	LED	Protection class	Plug	Cable length (m)	Cable type	Weight (g)	Model
	10 ... 30	150	PNP	-40 ... +80	•	IP67	—	2, 5 or 10	PVC 3 x 0,12	37	M/50/EAP/*V
	10 ... 30	150	PNP	-40 ... +80	•	IP68	—	5	PUR 3 x 0,14	37	M/50/EAP/5U
	10 ... 30	150	NPN	-40 ... +80	•	IP67	—	2, 5 or 10	PVC 3 x 0,12	37	M/50/EAN/*V
	10 ... 30	150	Closer	-40 ... +80	•	IP67	M8 x 1	0,3	PVC 3 x 0,14	16	M/50/EAN/CP *1)

* Insert cable length; *1) Plug-in connector below; Color code: BK = black, BN = brown, BU = blue

Drawings

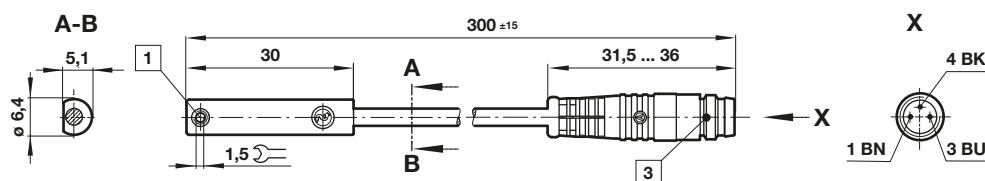
M/50/EAP/*V,
M/50/EAN/*V
Cable length L = 2, 5 or 10 m



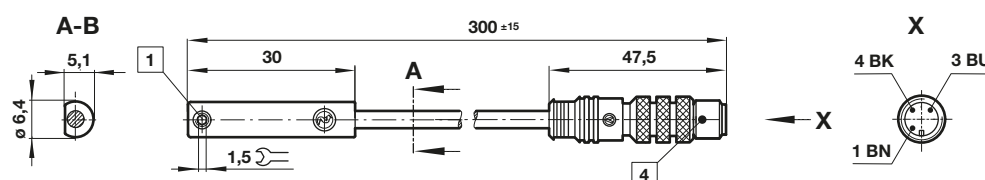
Dimensions in mm
Projection/First angle



M/50/EAP/CP,
M/50/EAN/CP



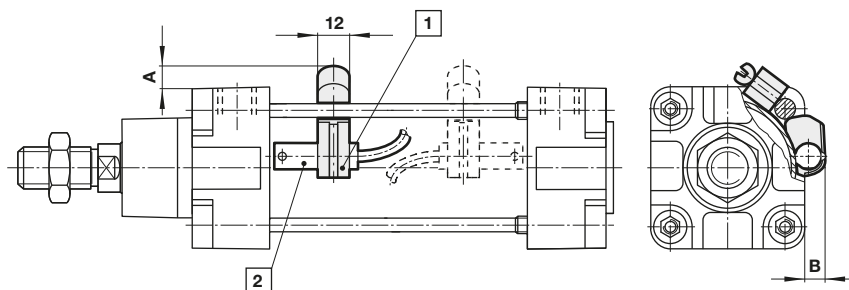
M/50/EAP/CC



- 1 Fixing screw
- 2 Color code: BK = black; BN = brown; BU = blue
- 3 Plug M8 x 1
- 4 Plug M12 x 1

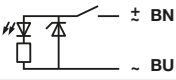
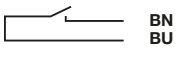
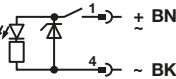
**QM/27/2/1 – Switch mounting brackets
Switch: M/50**

Cyl. Ø	A	B	Weight (kg)	Model
32	9	7	0,010	QM/27/2/1
40	8	8	0,010	QM/27/2/1
50	7	5	0,010	QM/27/2/1
63	7	7	0,010	QM/27/2/1
80	7	4	0,010	QM/27/2/1
100	2	2	0,010	QM/27/2/1
125	-4	-3	0,010	QM/27/2/1
160	-10	-9	0,010	QM/27/2/1
200	-17	-14	0,010	QM/27/2/1

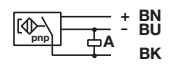
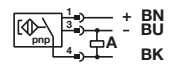


- 1 Switch mounting bracket
- 2 Switch

Technical data - Reed switches - additional informations see data sheet N/en 4.3.021

Symbol	Voltage (V a.c./V d.c.)	Current maximum (A)	Function	Temperature (°C)	LED	Protection class	Features	Cable length (m)	Cable type	Weight (g)	Model
	10 ... 240	1	Closer	-20 ... +80	•	IP66	—	2, 5 or 10	PVC 2 x 0,75	108 (2 m)	QM/32/*
	10 ... 240	1	Closer	-20 ... +80	•	IP66	—	2	PUR 2 x 0,75	108	QM/32/2/PU
	10 ... 240	2	Closer	-20 ... +150	—	IP66	High temperature	2, 5 or 10	Silicon 2 x 0,75	102 (2 m)	TQM/31/*
	10 ... 240	1	Closer	-20 ... +80	•	IP66	Plug M12 x 1	—	—	15	QM/32/P *1)

Technical data - Solid state - additional informations see data sheet N/en 4.3.025

Symbol	Voltage (V d.c.)	Current maximum (mA)	Function	Temperature (°C)	LED	Protection class	Features	Cable length (m)	Cable type	Weight (g)	Model
	10 ... 30	200	PNP	-20 ... +80	•	IP66	—	2, 5 or 10	PVC 3 x 0,5	102 (2 m)	QM/132/*
	10 ... 30	200	PNP	-20 ... +80	•	IP66	—	5	PUR 3 x 0,34		QM/132/5/PU
	10 ... 30	200	PNP	-20 ... +80	•	IP66	Plug M12 x 1			15	QM/132/P *1)

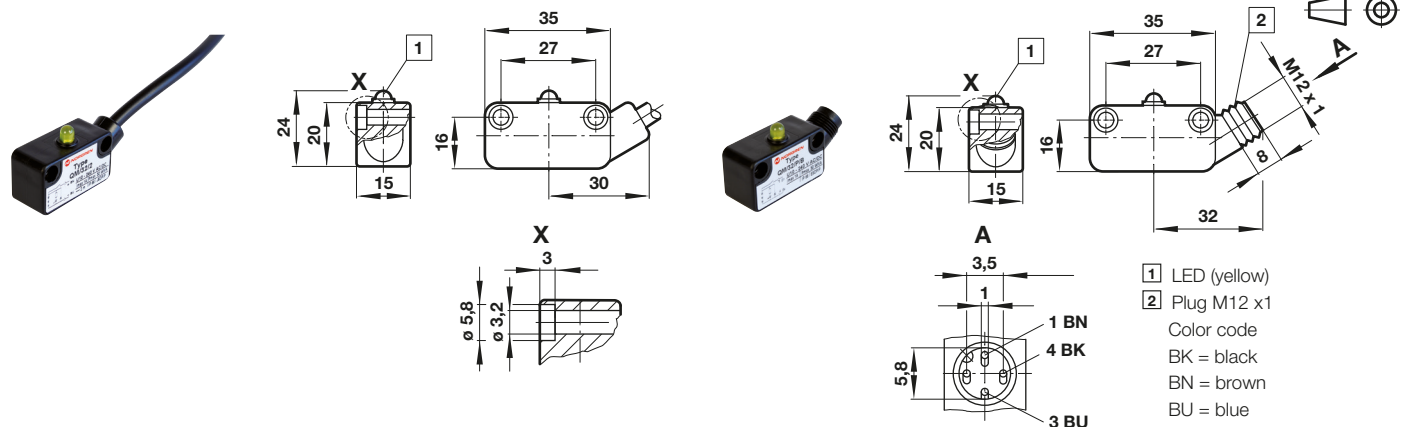
* Insert cable length

*1) Plug-in connector see page below; Color code: BK = black, BN = brown, BU = blue

Drawings

TQM/31, QM/32, QM/132

QM/32/P, QM/132/P



Accessories

Plug-in connector cable with nut

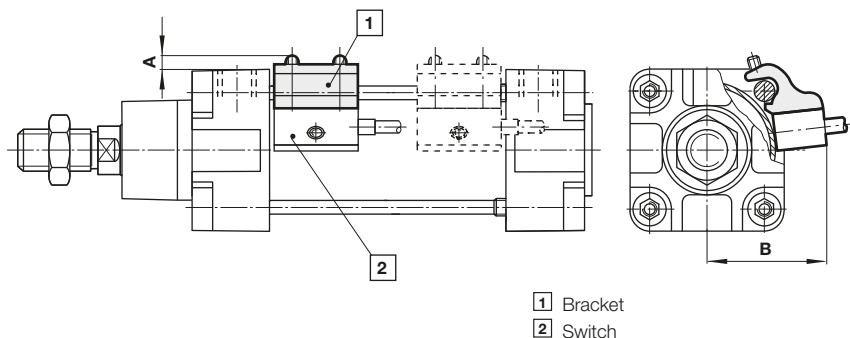


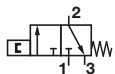
Outer cover	Cable length (m)	Weight (kg)	Connector	Connector
PVC 3 x 0,34	5 m	0,21	M12 x 1	M/P34692/5
PUR 3 x 0,34	5 m	0,21	M12 x 1	M/P34594/5

QM/31/000/22 – Switch mounting brackets
Switches: TQM/31, QM/32, QM/132

 Dimensions in mm
 Projection/First angle

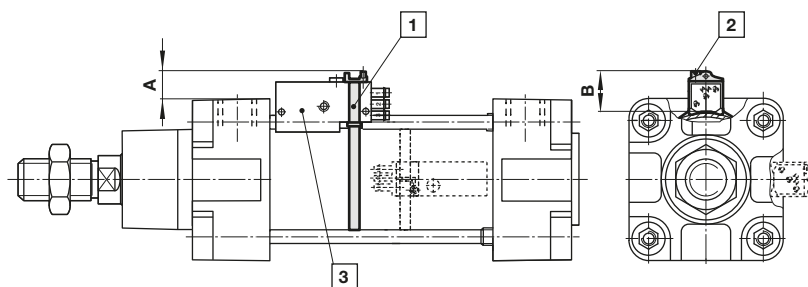
Cyl. Ø	A	B	Weight (kg)	Model
32	4,5	38	0,026	QM/31/032/22
40	5,5	43	0,026	QM/31/032/22
50	4,5	48	0,026	QM/31/032/22
63	4,5	53	0,026	QM/31/032/22
80	1,5	61	0,028	QM/31/080/22
100	0,5	68	0,028	QM/31/080/22
125	-1	79	0,028	QM/31/080/22
160	0	91,5	0,023	QM/31/160/22
200	-4	106	0,023	QM/31/160/22
250	-3	138	0,041	QM/31/250/22
320	-21	154	0,080	QM/31/320/22


Pneumatic proximity sensor - additional informations see data sheet N/en 4.3.061

Symbol	Operating pressure	Flow rate	Orifice size	Temperature	Optical indicator	Connections	Model
	2 ... 6 bar	40 l/min	2 mm	-15 ... +60°C	•	Pipes for 3 mm I/D tubing	QM/140

QM/140/010/22 – Bracket with holding strap
Pneumatic switch: QM/140

Cyl. Ø	A	B	Weight (kg)
32	31,5	18,5	0,020
40	30,5	18,5	0,020
50	31,5	18,5	0,020
63	29,5	18,5	0,020
80	30,5	18,5	0,020
100	30	18,5	0,020


Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under

»Technical features/data«.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult IMI Precision Engineering, Norgren GmbH.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

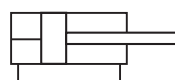
System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.

PSA/802000/F1, SA/8000/F1, double acting Pneumatic cylinders with position sensor



- > Ø 40 ... 320 mm
- > Position sensor provides an absolute analogue output
- > Voltage proportional to the stroke length of the cylinder
- > Dimensional standard according to ISO 15552
- > Accurate feedback of piston position from a resistance potentiometer for use in a wide variety of applications
- > Conforms to international dimensional standards offering a wide variety of installation options



Technical features

Medium:

Compressed air, filtered (to 5 µm) and non-lubricated

Standard:

ISO 15552

Operation:

Double acting, non-cushioned. A linear potentiometer located inside the piston rod gives an analogue voltage directly proportional to the stroke of the cylinder. The output socket is located in the rear end cover.

Operating pressure:

Ø 40 ... 125 mm
Cylinder with profile barrel
1 ... 12 bar (14 ... 174 psi)
Ø 160 ... 320 mm
Cylinder with round barrel
1 ... 10 bar (14 ... 145 psi)

Port size:

G1/4, G3/8, G1/2, G3/4, G1

Cylinder diameters:

40, 50, 63, 80, 100, 125, 160, 200, 250, 320 mm

Strokes:

Standard: see page 4

Non-standard strokes:

available: (10 ... 600 mm) strokes up to 1000 mm on request

Supply voltage:

0 ... 36 V d.c.

Output signal:

Analogue DC voltage proportional to stroke

Repeatability of potentiometer:

< ± 0,02% of electrical stroke

Sensor resistance:

32 Ω/mm, electrical stroke
±20%, see table on page 5.

Recommended input

impedance:

1000 x sensor resistance

Maximum current:

25 mA

Electrical connection:

Plug size M12 - 4-pin
Protection IP67

Operating temperature:

Ø 40 ... 125 mm
-20 ... +80°C max. (-4 ... 176°F)
Ø 160 ... 320 mm
-10 ... +80°C max. (+14 ... 176°F)

Air supply must be dry enough to avoid ice formation at temperatures below +2°C. (+35°F)

Materials

Profile barrel: Anodised aluminium: (Ø 40 ... 125 mm)

Round barrel: Anodised aluminium: (Ø 160 ... 320 mm)

Front end cover:

Aluminium die cast

(Ø 40 ... 160 mm)

Aluminium gravity cast:

(Ø 200 ... 320 mm)

Rear end cover:

Aluminium anodised:

(Ø 40 ... 63 mm)

Aluminium die cast

(Ø 80 ... 160 mm)

Aluminium gravity cast

(Ø 200 ... 320 mm)

Piston rod: Stainless steel (austenitic)

Piston and piston rod seals:

Polyurethane

'O'-rings: NBR

Position sensor:

Housing: Stainless steel

Sensor profile: Aluminium

Sensing element:

Conductive polymer

Technical data

Cylinder Ø (mm)	40	50	63	80	100	125	160	200	250	320
Version	Cylinder with profile barrel						Cylinder with round barrel			
Port size	G1/4	G1/4	G3/8	G3/8	G1/2	G1/2	G 3/4	G 3/4	G 1	G 1
Piston rod Ø (mm)	16	20	20	25	25	32	40	40	50	63
Piston rod thread	M12 x 1,25	M16 x 1,5	M16 x 1,5	M20 x 1,5	M20 x 1,5	M27 x 2	M36 x 2	M36 x 2	M42 x 2	M48 x 2
Theoretical thrusts at 6 bar outstroke (N)	754	1178	1870	3016	4710	7363	12064	18840	29436	48228
Theoretical thrusts at 6 bar instroke (N)	633	990	1680	2722	4416	6882	11310	18090	28236	47292
Air consumption at 6 bar outstroke (l/cm)	0,088	0,137	0,218	0,35	0,55	0,86	1,41	2,2	3,44	5,63
Air consumption at 6 bar instroke (l/cm)	0,074	0,114	0,195	0,32	0,51	0,79	1,32	2,1	3,3	5,41

Design and sizing in pneumatics

Golden Rules

Design and sizing in pneumatics is often based upon experience coupled with an element of fear of under specifying crucial equipment. In an attempt to ensure enough power, engineers may select over sized cylinders and then select over sized valves to supply them with enough air. The same uncertainty can also lead to over sized specification of air line equipment, fittings and tubing.

The outcome is components larger than necessary that use too much compressed air and waste energy and money.

However when following some well proven golden rules and a few laws of pneumatics it is easy to achieve correctly sized pneumatic installations.

Basics to Consider

The force required, the pressure available, the speed of movement and air consumption. Cylinders are greased on assembly and operate under normal conditions without additional lubrication. A linear potentiometer located inside the piston rod gives an analogue direct voltage proportional to the stroke of the cylinder.

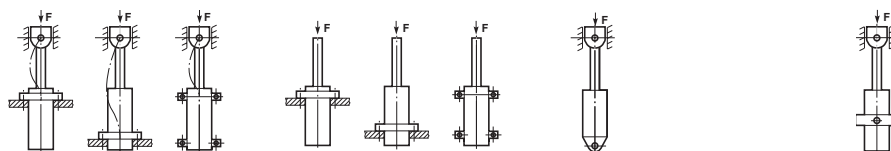
Golden Rule

The theoretical force of the cylinder should be 25% extra for high speed, 50% extra for low speed and 100% extra for ultra low speed (positioning) applications.

The correct sizing is based upon the required force and applied pressure. Go to page 1 for more information on cylinder sizing and air consumption.

Load and Buckling

For applications with high side loading, use pneumatic slide actuators or standard cylinders fitted with guide units. Alternatively external guide bearings should be installed. When a long stroke length is specified, care must be taken to ensure the rod length is within the limits for prevention of buckling. The table shows the maximum stroke length for a variety of installation arrangements.



Cylinder Ø (mm)	Piston rod Ø (mm)	Load case 1 Pressure (bar)				Load case 2 Pressure (bar)				Load case 3 Pressure (bar)				Load case 4 Pressure (bar)			
		4	6	10	16	4	6	10	16	4	6	10	16	4	6	10	16
40	16	1600	1200	950	730	730	580	430	320	940	750	560	430	1100	880	660	500
50	20	2000	1600	1200	930	930	740	550	420	1200	960	720	550	1400	1100	840	640
63	20	1500	1200	930	720	720	570	420	310	930	740	550	420	1100	860	650	490
80	25	1900	1500	1100	880	880	700	510	380	1100	910	680	510	1300	1100	800	600
100	25	1500	1200	880	670	670	520	380	270	880	690	510	370	1000	820	600	450
125	32	2000	1600	1200	910	910	710	520	380	1200	940	690	520	1400	1100	820	620
160	40	2400	1900	1500	1100	1100	880	640	480	1400	1200	860	640	1700	1400	1000	760
200	40	1900	1500	1100	860	860	670	480	350	1100	890	650	480	1300	1000	770	580
250	50	2400	1900	1400	1100	1100	850	620	440	1400	1100	830	610	1700	1300	980	730
320	63	3000	2400	1800	1400	1400	1100	780	570	1800	1400	1000	780	2100	1700	1200	930

Additional ISO 15552 Cylinder ranges (Cylinder ranges in the red frame are shown in this data sheet)

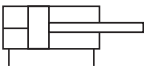
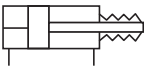


Symbols		Profile barrel	Round Barrel	Industrial Automation	Food & Beverage	Automotive	ATEX	Rail *1)	CE-marked	Ø (mm)	Range	Description	Datasheet
		•		•	•	•	•		•	32 ... 125	PRA/802000 LPRA/802000	Double Acting Cylinder	1_5_220_PRA_802000_M_RA_8000_M 1_5_225_PRA_802000_M_EX 1_5_220_LPRA_802000_M_LRA_8000_M
			•	•		•	•		•	32 ... 125	RA/802000 LPRA/802000	Double Acting Cylinder	1_5_220_PRA_802000_M_RA_8000_M 1_5_225_PRA_802000_M_EX 1_5_220_LPRA_802000_M_LRA_8000_M
			•	•		•	•		•	160 ... 320	RA/8000 LRA/8000	Double Acting Cylinder	1_5_220_PRA_802000_M_RA_8000_M 1_5_126_RA_8000_M_EX 1_5_220_LPRA_802000_M_LRA_8000_M
			•	•	•	•	•		•	32 ... 200	KA/802000	Stainless steel Cylinder	1_5_222_KA_802000_M 1_5_228_KA_802000_M_EX
		•		•	•		•		•	32 ... 100	PRA/822000	Smooth Line Cylinder	1_5_230_PRA_822000_M 1_5_235_PRA_822000_M_EX
		•		•	•		•		•	32 ... 100	PRA/842000	Clean Line Cylinder	1_5_240_PRA_842000_M 1_5_245_PRA_842000_M_EX
		•		•		•			•	32 ... 100	PRA/862000	IVAC Industrial Cylinder	1_5_250_PRA_862000_M 1_5_255_PRA_862000_M_EX
		•		•	•	•			•	32 ... 100	PRA/882000	IVAC Clean Line Cylinder	1_5_260_PRA_882000_M 1_5_265_PRA_882000_M_EX
		•	•	•	•	•	•		•	40 ... 125	PSA/802000/F1	Cylinder with position sensor	1_9_67_PSA_802000_F1_SA_8000_F1 1_9_68_PSA_802000_F1_EX_SA_8000_F1_EX
		•	•	•	•	•	•		•	160 ... 320	SA/8000/F1	Cylinder with position sensor	1_9_67_PSA_802000_F1_SA_8000_F1 1_9_68_PSA_802000_F1_EX_SA_8000_F1_EX
		•		•	•	•			•	32 ... 100	PRA/801000, PRA/803000	Standard Single Acting Cylinder	1_4_101_PRA_801000_803000 -
			•	•		•			•	32 ... 100	RA/801000, RA/803000	Standard Single Acting Cylinder	1_4_101_PRA_801000_803000 -

• Range available. For additional information please contact the technical service

1) Shock and vibration tested to EN 61373 Category 1; Class A + B

Cylinder variants

Symbol	Model	Description	Dimensions Page
	PSA/802000/F1 SA/8000/F1	Standard cylinder	9
	PSA/802000/FG SA/8000/FG	Cylinder with piston rod bellow	10

Option selector (Ø 40 ... 125 mm)

PSA/802****/***/****

Cylinder Ø (mm)	Substitute
040, 050, 063, 080, 100, 125	
Variants	Substitute
With Positionsensor	F1
With Positionsensor and bellow	FG

Strokes (mm)

1000 max.

Option selector (Ø 160 ... 320mm)

SA/8****/***/****

Cylinder Ø (mm)	Substitute
160, 200, 250, 320	
Variants	Substitute
With Positionsensor	F1
With Positionsensor and bellow	FG

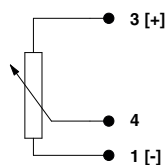
Strokes (mm)

1000 max.

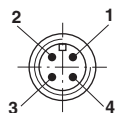
Standard strokes

Cylinder Ø (mm)	Stroke length (mm)									
	50	80	100	125	160	200	250	320	400	500
40	•	•	•	•	•	•	•	•	•	•
50	•	•	•	•	•	•	•	•	•	•
63	•	•	•	•	•	•	•	•	•	•
80	•	•	•	•	•	•	•	•	•	•
100	•	•	•	•	•	•	•	•	•	•
125	•	•	•	•	•	•	•	•	•	•
160	•	•	•	•	•	•	•	•	•	•
200	•	•	•	•	•	•	•	•	•	•
250	•	•	•	•	•	•	•	•	•	•
320	•	•	•	•	•	•	•	•	•	•

Connection



- 1 Output signal (-)
- 2 Not used
- 3 Input voltage (+ max. 36 VDC)
- 4 Resistance (Slider Ring)



Attention

To reach the electrical values given in this catalogue sheet it is necessary to measure the take-off voltage load-free. In order to get proper values there must not be any load in the take-off circuit of the resistive strip potentiometer.

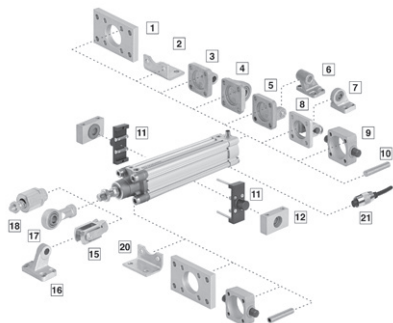
The full range of the potentiometer cannot be used at the non-standard strokes. Zero Voltage adjustment at the instroke and max. voltage adjustment (or resistance adjustment) at full stroke has to be performed.

Sensor resistance

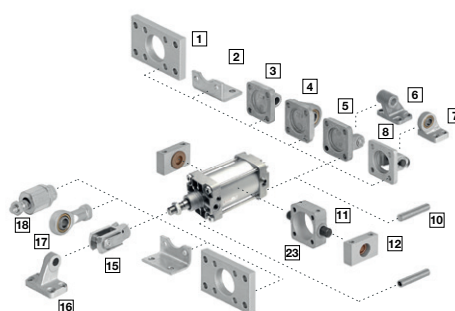
Cylinder stroke (mm)	Sensor resistance (KΩ)
0 ... 50	1,6
51 ... 100	3,2
101 ... 150	4,8
151 ... 200	6,4
201 ... 250	8,0
251 ... 300	9,6
301 ... 350	11,2
351 ... 400	12,8
401 ... 450	14,4
451 ... 500	16,0
501 ... 550	17,6
551 ... 600	19,2
601 ... 650	20,8
651 ... 700	22,4
701 ... 750	24,0
751 ... 800	25,6
801 ... 850	27,2
851 ... 900	28,8
901 ... 950	30,4
951 ... 1000	32,0

Mountings and service kit

Cylinder with profile barrel (Ø 40 ... 125 mm)



Cylinder with round barrel (Ø 160 ... 320 mm)



Mountings

Model	A	AK	B, G	C	D	D2	F	FH	H	UH
										
	10	18	1	2	5	8	15	9	11	20
Ø	Page 11	Page 11	Page 11	Page 11	Page 12	Page 12	Page 12	Page 12	Page 13	Page 13
40	QM/8032/35	QM/8040/38	QA/8040/22	QA/8040/21	QA/8040/23	QA/8040/42	QM/8040/25	QA/8040/34	QA/8040/28	QA/8040/40
50	QM/8050/35	QM/8050/38	QA/8050/22	QA/8050/21	QA/8050/23	QA/8050/42	QM/8050/25	QA/8050/34	QA/8050/28	QA/8050/40
63	QM/8050/35	QM/8050/38	QA/8063/22	QA/8063/21	QA/8063/23	QA/8063/42	QM/8050/25	QA/8063/34	QA/8063/28	QA/8063/40
80	QM/8080/35	QM/8080/38	QA/8080/22	QA/8080/21	QA/8080/23	QA/8080/42	QM/8080/25	QA/8080/34	QA/8080/28	QA/8080/40
100	QM/8080/35	QM/8080/38	QA/8100/22	QA/8100/21	QA/8100/23	QA/8100/42	QM/8080/25	QA/8100/34	QA/8100/28	QA/8100/40
125	QM/8125/35	QM/8125/38	QM/8125/22	QM/8125/21	QM/8125/23	QA/8125/42	QM/8125/25	QA/8125/34	QM/8125/28	QA/8125/40
160	QM/8160/35	QM/8160/38	QM/8160/22	QM/8160/21	QM/8160/23	QA/8160/42	QM/8160/25	-	QM/8160/28	QA/8160/40
200	QM/8160/35	QM/8160/38	QM/8200/22	QM/8200/21	QM/8200/23	QA/8200/42	QM/8160/25	-	QM/8200/28	QA/8200/40
250	QM/8250/35	-	QM/8250/22	QM/8250/21	QM/8250/23	-	QM/8250/25	-	QM/8250/28	-
320	QM/8320/35	-	QM/8320/22	QM/8320/21	QM/8320/23	-	QM/8320/25	-	QM/8320/28	-

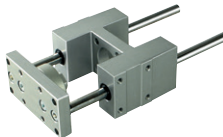
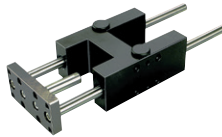
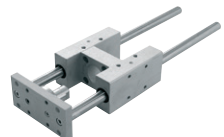
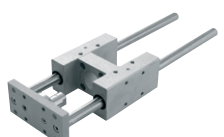
	UH	S	SW	UF	UR	R	SS	US	Groove key	Valve mounting kit
										
	24	12	6	17	4	3	16	7	14	13
Ø	Page 13	Page 13	Page 14	Page 14	Page 14	Page 14	Page 15	Page 15	Page 15	Page 21
40	PQA/802040/40	QA/8040/41	M/P19494	QM/8040/32	QA/8040/33	QA/8040/27	M/P19932	M/P40311	M/P72816	More Details see page 21
50	PQA/802050/40	QA/8040/41	M/P19495	QM/8050/32	QA/8050/33	QA/8050/27	M/P19933	M/P40312	M/P72816	
63	PQA/802063/40	QA/8063/41	M/P19496	QM/8050/32	QA/8063/33	QA/8063/27	M/P19934	M/P40313	M/P72816	
80	PQA/802080/40	QA/8063/41	M/P19497	QM/8080/32	QA/8080/33	QA/8080/27	M/P19935	M/P40314	M/P72816	
100	PQA/802100/40	QA/8100/41	M/P19498	QM/8080/32	QA/8100/33	QA/8100/27	M/P19936	M/P40315	M/P72816	
125	PQA/802125/40	QA/8100/41	M/P19499	QM/8125/32	QM/8125/33	QM/8125/27	M/P19937	M/P71355	M/P72816	
160	-	QA/8160/41	M/P19679	QM/8160/32	QM/8160/33	QM/8160/27	M/P19938	M/P71356	-	
200	-	QA/8160/41	M/P19683	QM/8160/32	QM/8200/33	QM/8200/27	M/P19939	M/P71357	-	
250	-	-	M/P19446	QM/8250/32	QM/8250/33	-	-	-	-	
320	-	-	M/P19447	QM/8320/32	QM/8320/33	-	-	-	-	

Pos.	Style	Standard
1	B, G	Clear anodised aluminium
2	C	Galvanized steel (Ø32 ... 320 mm),
3	R	Die-cast aluminium
4	UR	Galvanized aluminium Inner ring: steel, Outer ring: brass
5	D	Die-cast aluminium Bolt: galvanized steel (martensitic) Circlip: galvanized steel
6	SW	Die-cast aluminium
7	US	Galvanized aluminium Inner ring: steel, Outer ring: brass

Pos.	Style	Standard
8	D2	Ø32...125 Die-cast aluminium, Ø160 ... 200 Painted, cast iron, Bolt: stainless steel (martensitic), Circlip: galvanized steel
9	FH	Galvanized cast iron
10	A	Galvanized steel
11	H	Galvanized cast iron
12	S	Clear anodised aluminium Bearing: brass
13	Valve mounting kit	Galvanized steel
14	Groove key	Steel

Pos.	Style	Standard
15	F	Galvanized steel, Bolt: galvanized steel, Circlip: Galvanized steel
16	SS	Galvanized cast iron
17	UF	Galvanized steel, Inner ring: steel, Outer ring: brass
18	AK	Galvanized steel
19	51, 61, 81, 85	Anodised aluminium
20	UH	Galvanized cast iron
24	UH	Anodised aluminium

Guide blocks

	Guide blocks - plain bearings	Guide blocks - roller bearings	Guide blocks - plain bearings, long coupling	Guide blocks - plain bearings, short coupling
				
	19 Page 16	19 Page 17	19 Page 19	19 Page 19
Ø				
40	QA/8040/51/*	QA/8040/61/*	QA/8040/81/*	QA/8040/85/*
50	QA/8050/51/*	QA/8050/61/*	QA/8050/81/*	QA/8050/85/*
63	QA/8063/51/*	QA/8063/61/*	QA/8063/81/*	QA/8063/85/*
80	QA/8080/51/*	QA/8080/61/*	QA/8080/81/*	QA/8080/85/*
100	QA/8100/51/*	QA/8100/61/*	QA/8100/81/*	QA/8100/85/*

*) Insert standard stroke length: 50, 100, 160, 200, 250, 320, 400 and 500 mm, use the next bigger standard stroke.

Dimension and details see page 15 - 19

Accessories

	Connector cable with socket M12 x 1 (4 pin); 5m; PVC	Connector cable with socket M12 x 1 (4 pin); 5m; PUR
		
	21	21
Cyl. Ø		
40	M/P34692/5	M/P34594/5
50	M/P34692/5	M/P34594/5
63	M/P34692/5	M/P34594/5
80	M/P34692/5	M/P34594/5
100	M/P34692/5	M/P34594/5
125	M/P34692/5	M/P34594/5
160	M/P34692/5	M/P34594/5
200	M/P34692/5	M/P34594/5
250	M/P34692/5	M/P34594/5
320	M/P34692/5	M/P34594/5

Service kit

	Service kit
	
Cyl. Ø	
40	QA/802040/F/00
50	QA/802050/F/00
63	QA/802063/F/00
80	QA/802080/F/00
100	QA/802100/F/00
125	QA/802125/F/00
160	QA/8160/00
200	QA/8200/00
250	QA/8250/00
320	QA/8320/00

Basic dimensions

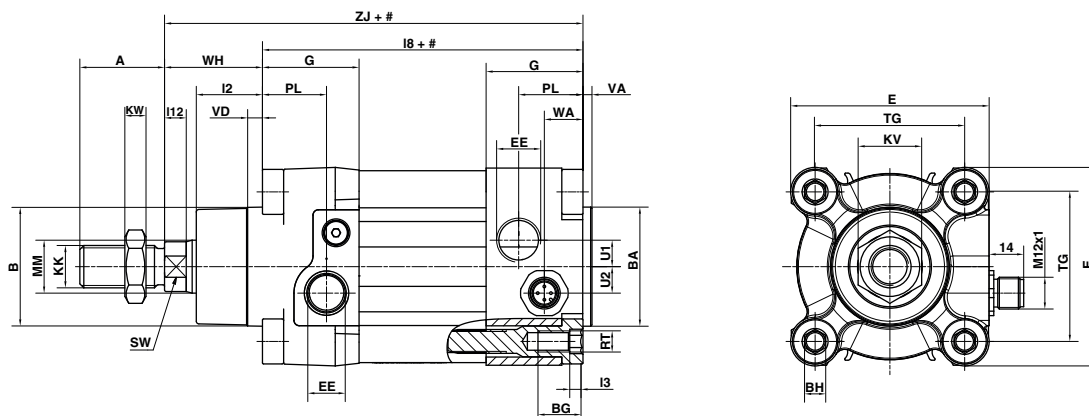
Cylinder with profile barrel

(Ø 40 ... 125 mm)

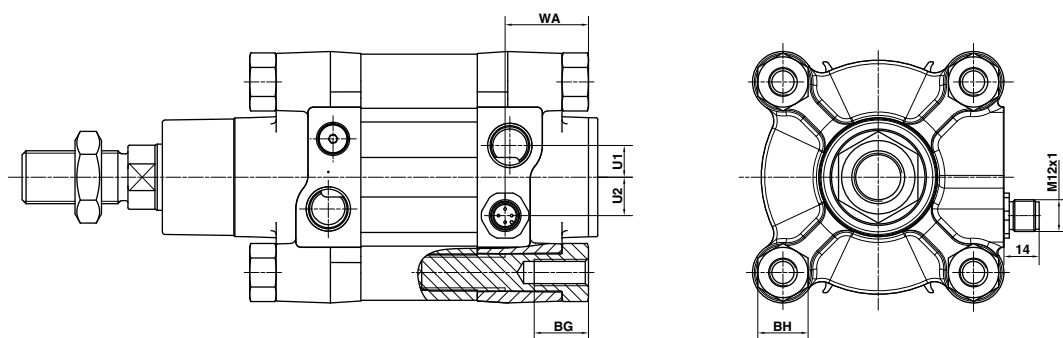
Dimensions in mm
Projection/First angle



PSA/802040/F1 - PSA/802063/F1 (Ø 40 ... 63mm)



PSA/802080/F1 - PSA/802125/F1 (Ø 80 ... 125mm)



Stroke

Ø	A -0,5	Ø B d11	Ø BA d11	BG min	BH	E	EE	G	KK	KV	KW	L2	L3	L8	L12	Ø MM h9	PL	TG
40	24	35	35	16	6	53	G1/4	34,5	M12x1,25	19	6	22	4	105	6,5	16	21,5	38
50	32	40	40	16	8	65	G1/4	33	M16x1,5	24	8	25	5	106	8	20	22,7	46,5
63	32	45	45	16	8	75	G3/8	36,5	M16x1,5	24	8	25	5	121	8	20	24,2	56,5
80	40	45	45	17	19	95	G3/8	42	M20x1,5	30	10	33	-	128	10	25	29,7	72
100	40	55	55	17	19	113	G1/2	42	M20x1,5	30	10	35	-	138	10	25	27,7	89
125	54	60	60	20	24	140	G1/2	54	M27x2	41	13,5	44	-	160	13	32	39,7	110

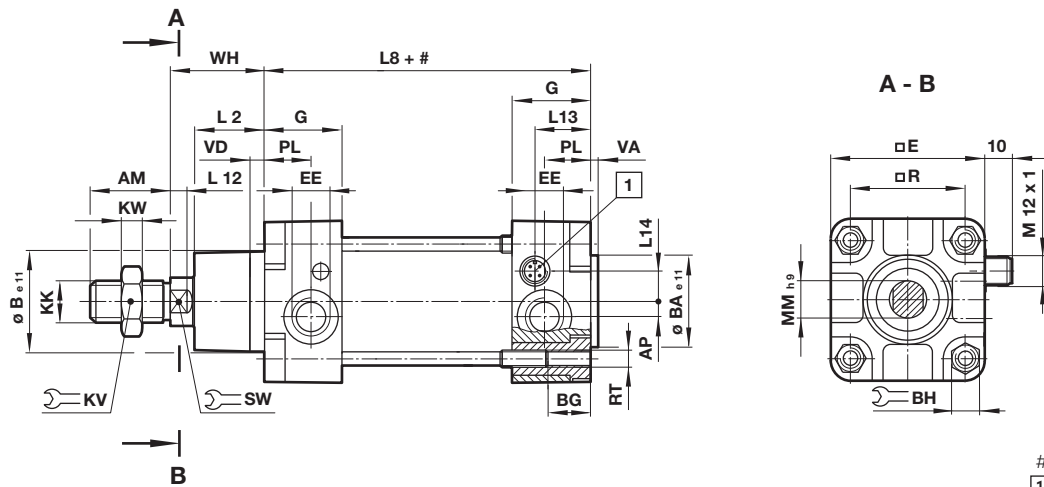
Ø	RT	SW	U1	U2	VA	VD	WA	WH	ZJ	Model Profile barrel	at 0 mm	per 25 mm
40	M6	13	5,8	9,2	3,5	6	6,5	30	135	PSA/802040/F1/*	0,69 (kg)	0,08 (kg)
50	M8	17	8,7	10,8	3,5	6	10	37	143	PSA/802050/F1/*	1,09 (kg)	0,12 (kg)
63	M8	17	10	12,8	3,5	6	14,5	37	158	PSA/802063/F1/*	1,54 (kg)	0,13 (kg)
80	M10	22	12	14,5	3,5	6	31,5	46	174	PSA/802080/F1/*	2,64 (kg)	0,20 (kg)
100	M10	22	9	14,5	3,5	6	31,5	51	189	PSA/802100/F1/*	3,66 (kg)	0,23 (kg)
125	M12	27	12	17	5,5	8	41,5	65	225	PSA/802125/F1/*	6,16 (kg)	0,45 (kg)

* Please insert stroke length. Maximum stroke: 1000mm

Basic dimensions

Cylinder with round barrel (Ø 160 ... 320 mm)

Dimensions in mm
Projection/First angle



Stroke
1 Electrical connection

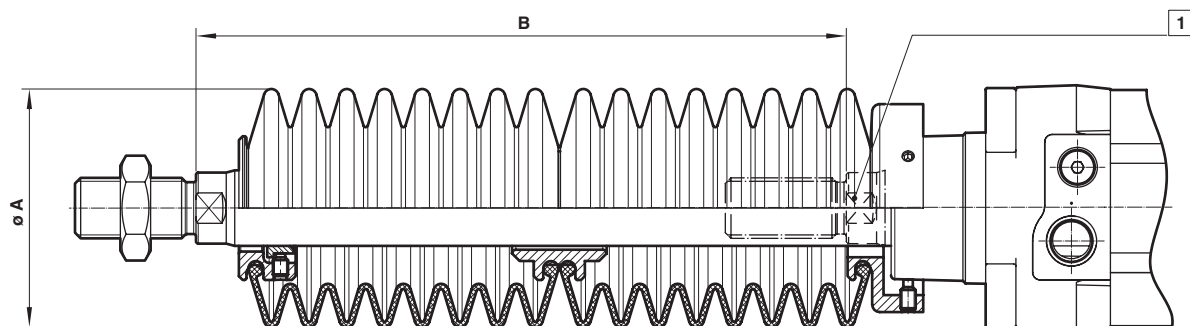
Ø	AM	AP	Ø B d11	Ø BA d11	BG min		□ E	EE	G	KK		KW	L2	L8	L12	L13	L14	Ø MM h9
160	72	19	65	65	28,5	32	183,5	G 3/4	50	M36x2	55	18	58	180	16	35	16	40
200	72	19	75	75	28,5	32	224	G 3/4	50	M36x2	55	18	67	180	16	37	15	40
250	84	22	90	90	35	36	280	G 1	58	M42x2	65	21	80	200	20	32,5	30	50
320	96	22	110	110	30	46	350	G 1	60	M48x2	75	24	90	220	24	35,5	30	63

Ø	PL	□ R	RT		VA	VD	WH	Model Round barrel	at 0 mm	per 25 mm
160	25	140	M 16	36	4	15	80	SA/8160/F1/*	14,9 kg	0,55 kg
200	26	175	M 16	36	5	15	95	SA/8200/F1/*	21,7 kg	0,60 kg
250	28	220	M 20	41	7	13	105	SA/8250/F1/*	32,6 kg	0,92 kg
320	31	270	M 24	55	7	13	120	SA/8320/F1/*	59,8 kg	1,46 kg

* Please insert stroke length. Maximum stroke: 1000mm

PSA/802000/FG/* - Profile cylinder with bellow
SA/8000/FG/* - Cylinder with round barrel and bellow

Dimensions in mm
 Projection/First angle



1 Piston rod without bellows

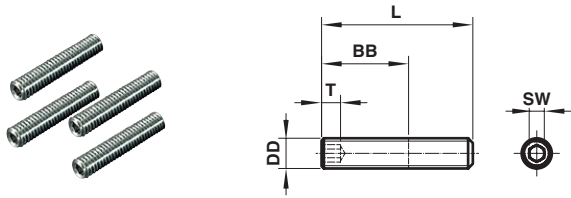
Ø	Ø A	Max. stroke per bellow	Piston rod extension B for first bellow	for further bellows	Model
40	63	145	50	32	PSA/802040/FG/*
50	63	145	40	32	PSA/802050/FG/*
63	63	145	40	32	PSA/802063/FG/*
80	80	250	50	45	PSA/802080/FG/*
100	80	250	50	45	PSA/802100/FG/*
125	80	250	50	45	PSA/802125/FG/*
160	116	350	70	60	SA/8160/FG/*
200	116	350	70	60	SA/8200/FG/*
250	116	350	70	60	SA/8250/FG/*
320	143	500	110	100	SA/8320/FG/*

* Please insert stroke length. Maximum stroke: 1000mm

For missing dimensions please see page 8.

Mountings

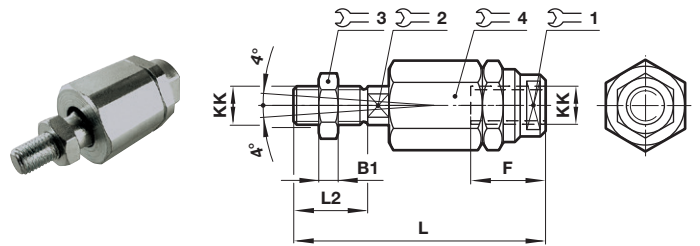
Front or rear stud mounting A



Ø	BB	DD	L	SW	T (min)	(kg)	Model (A)
40	17	M6	30	3	3,5	0,02	QM/8032/35
50/63	23	M8	40	4	5	0,05	QM/8050/35
80/100	28	M10	45	5	6	0,08	QM/8080/35
125	34	M12	60	6	8	0,14	QM/8125/35
160/200	42	M16	70	8	10	0,31	QM/8160/35
250	50	M20	80	10	12	0,92	QM/8250/35
320	60	M24	90	12	15	1,46	QM/8320/35

Piston rod swivel AK

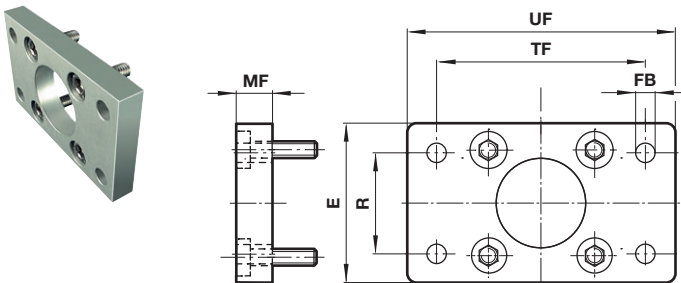
Dimensions in mm
Projection/First angle



Ø	KK	B1	F	L	L2	SW 				(kg)	Model (AK)
						1	2	3	4		
40	M12x1,25	6	26	77	24	19	12	19	30	0,20	QM/8040/38
50/63	M16x1,5	8	34	106	32	30	19	24	42	0,65	QM/8050/38
80/100	M20x1,5	10	42	122	40	30	19	30	42	0,72	QM/8080/38
125	M27x2	13,5	40	147	54	40	24	41	55	1,70	QM/8125/38
160/200	M36x2	18	78	251	72	50	36	55	75	5,4	QM/8160/38

Front flange B, G

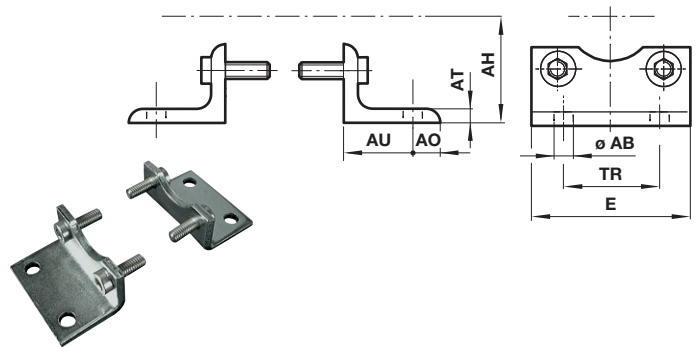
Conforms to ISO 15552, type MF1 and MF2



Ø	E	Ø FB	MF	R	TF	UF	(kg)	Model (B, G)
40	55	9	10	36	72	90	0,12	QA/8040/22
50	65	9	12	45	90	110	0,21	QA/8050/22
63	75	9	12	50	100	125	0,27	QA/8063/22
80	100	12	16	63	126	154	0,63	QA/8080/22
100	120	14	16	75	150	186	0,89	QA/8100/22
125	140	16	20	90	180	224	1,59	QM/8125/22
160	180	18	20	115	230	280	2,65	QM/8160/22
200	220	22	25	135	270	320	4,47	QM/8200/22
250	280	26	25	165	330	395	7,09	QM/8250/22
320	350	33	30	200	400	475	12,84	QM/8320/22

Foot mounting C

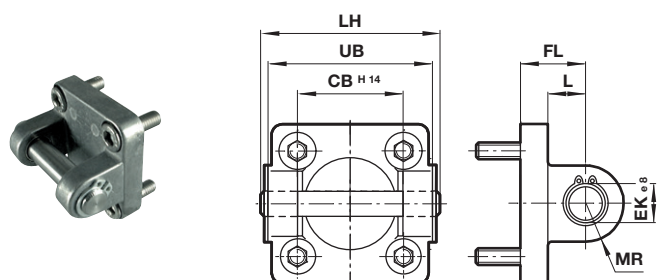
Conforms to ISO 15552, type MS1



Ø	Ø AB	AH	AO	AT	AU	E	TR	(kg)	Model (C)
40	10	36	9	4	28	53	36	0,18	QA/8040/21
50	10	45	10	5	32	64	45	0,30	QA/8050/21
63	10	50	12	5	32	74	50	0,39	QA/8063/21
80	12	63	19	6	41	98	63	0,80	QA/8080/21
100	14,5	71	19	6	41	115	75	0,95	QA/8100/21
125	16	90	20	9	45	140	90	2,40	QM/8125/21
160	18	115	20	8	60	180	115	3,5	QM/8160/21
200	22	135	30	9	70	220	135	5,25	QM/8200/21
250	26	165	35	10	75	280	165	9,5	QM/8250/21
320	33	200	45	16	85	350	200	22	QM/8320/21

Rear clevis D

Conforms to ISO 15552, type MP2

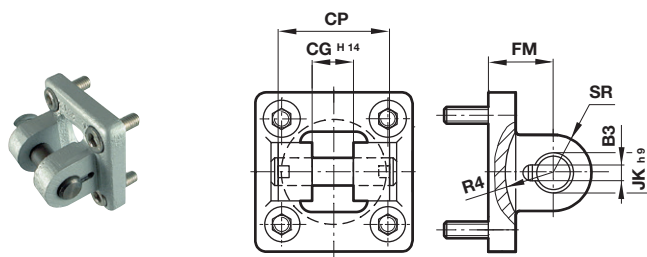


Ø	CB H14	Ø EK e8	FL	L	LH	MR	UB	(kg)	Model (D)
40	28	12	25	16	60	12	52	0,16	QA/8040/23
50	32	12	27	17	68	12	60	0,22	QA/8050/23
63	40	16	32	22	79	15	70	0,34	QA/8063/23
80	50	16	36	22	99	15	90	0,54	QA/8080/23
100	60	20	41	27	119	20	110	0,90	QA/8100/23
125	70	25	50	29	140	25	130	2,70	QM/8125/23
160	90	30	55	37	182	30	170	4,3	QM/8160/23
200	90	30	60	40	182	30	170	6,1	QM/8200/23
250	110	40	70	47	218	40	200	19	QM/8250/23
320	120	45	80	50	238	45	220	30,5	QM/8320/23

Rear clevis D2

Conforms to ISO 15552, type AB6

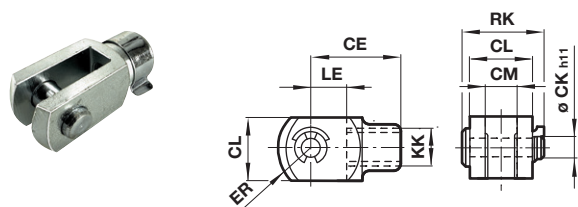
Dimensions in mm
Projection/First angle



Ø	CGH14	CP	B3	Ø JK h9	FM	SR	R4	(kg)	Model (D2)
40	16	40	4,3	12	25	12	20	0,23	QA/8040/42
50	21	45	4,3	16	27	14,5	22	0,36	QA/8050/42
63	21	51	4,3	16	32	18	25	0,55	QA/8063/42
80	25	65	4,3	20	36	22	30	0,90	QA/8080/42
100	25	75	4,3	20	41	22	32	1,45	QA/8100/42
125	37	97	6,3	30	50	30	42	2,7	QA/8125/42
160	43	122	6,3	35	55	36	46	4,3	QA/8160/42
200	43	122	6,3	35	60	38	49	6,1	QA/8200/42

Piston rod clevis F

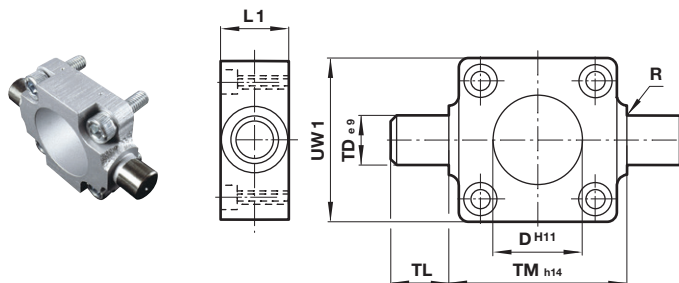
Conforms to DIN ISO 8140



Ø	KK	CE	Ø CK h11	CL	CM	ER	LE	RK	(kg)	Model (F)
40	M12x1,25	48	12	24	12	19	24	33,5	0,13	QM/8040/25
50/63	M16x1,5	64	16	32	16	25	32	42	0,33	QM/8050/25
80/100	M20x1,5	80	20	40	20	32	40	51	0,67	QM/8080/25
125	M27x2	110	30	55	30	45	54	73,5	1,35	QM/8125/25
160/200	M36x2	144	35	70	35	57	72	94	3	QM/8160/25
250	M42x2	168	40	85	40	77	84	107	6,4	QM/8250/25
320	M48x2	192	50	96	50	88	96	123	8,7	QM/8320/25

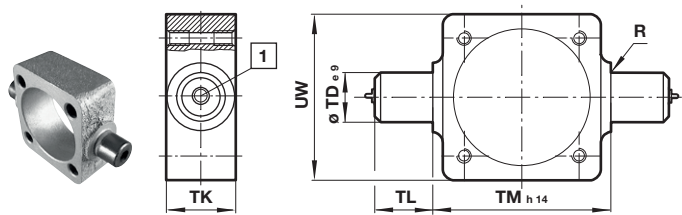
Front or rear detachable trunnion FH

Conforms to VDMA 24562 part 2, type MT 5/6



Ø	Ø D H11	L1	R	Ø TDe9	TL	TM h14	UW1	(kg)	Model (FH)
40	35	20	1,6	16	16	63	55	0,38	QA/8040/34
50	40	24	1,6	16	16	75	65	0,60	QA/8050/34
63	45	24	1,6	20	20	90	75	1,10	QA/8063/34
80	45	28	1,6	20	20	110	100	1,90	QA/8080/34
100	55	38	2	25	25	132	120	3,50	QA/8100/34
125	60	50	2	25	25	160	145	6,50	QA/8125/34

Centre trunnion H
Conforms to ISO 15552, type MT4
Used for cylinder model with round barrel



1 Grease nipple from Ø 160 mm to Ø 320 mm

Ø	R max.	ØTD e9	TK	TL	TM h14	UW	XV min.	XV max. + #	(kg)	Model (H)
160	2,5	32	50	32	200	192	155	185	5,3	QM/8160/28
200	2,5	32	50	32	250	240	170	200	9,4	QM/8200/28
250	3,2	40	60	40	320	318	193	217	18	QM/8250/28
320	3,2	50	70	50	400	400	215	245	30	QM/8320/28

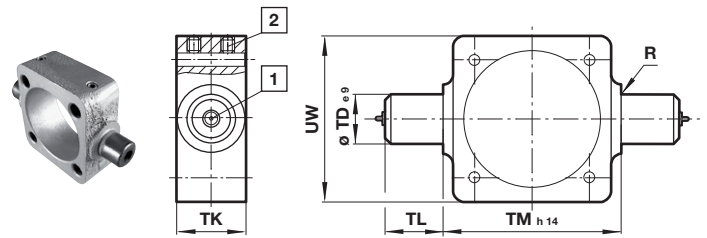
Note: Style 'H': These mountings are only supplied assembled complete with the cylinder. Unless otherwise specified, units will be supplied with dimension 'XV min'. plus half the stroke length. 'XV' = Distance from the piston rod shoulder to the centre of the mounting (Please see drawing).
 Not for use on profile options.

This item is suited to all loads including heavy duty loads.
 This item is for replacement only

H mounting must be initially ordered with the cylinder.

Adjustable trunnion mounting UH
Conforms to ISO 15552, type MT4
Used for cylinder model with round barrel

Dimensions in mm
 Projection/First angle



1 Grease nipple from Ø 160 mm to Ø 200 mm

2 Locking screws

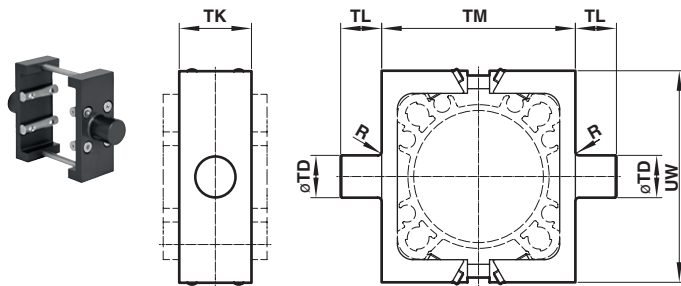
Torque max: Ø 160 & 200 mm = 40 Nm

Ø	R max.	ØTD e9	TK	TL	TM h14	UW	XV min.	XV max. + #	(kg)	Model (UH)
160	2,5	32	50	32	200	192	155	185	5,3	QA/8160/40
200	2,5	32	50	32	250	240	170	200	9,4	QA/8200/40

Style 'UH': It is most important that the locking screws which secure the mounting to the tie rod are tightened to the torque figures shown in the table below. For maximum energy input, consult our Technical Service.

Unless otherwise specified, units will be supplied with dimension 'XV min' plus half the stroke length. 'XV' = Distance from the piston rod shoulder to the centre of the mounting (Please see drawing). Not for use on profile options. This item is adjustable and suited to normal loads.

Adjustable trunnion mounting UH
Conforms to ISO 15552, type MT4
Used for cylinder model with profile barrel



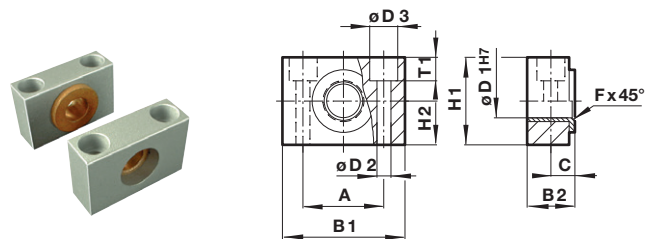
Ø	R	ØTD e9	TK max.	TL h14	TM h14	UW	XV min.	XV max. + #	(kg)	Torque (Nm)	Model (UH)
40	1,6	16	28	16	63	65	78,5	86,5	0,11	1,3	PQA/802040/40
50	1,6	16	28	16	75	80	84	96	0,16	4	PQA/802050/40
63	1,6	20	36	20	90	96	91,5	103,5	0,32	4	PQA/802063/40
80	1,6	20	36	20	110	116	106	114	0,37	6,5	PQA/802080/40
100	2	25	48	25	132	140	117	123	0,72	6,5	PQA/802100/40
125	2	25	50	25	160	163	144	146	0,96	14	PQA/802125/40

Style 'UH': It is most important that the locking screws which secure the mounting to the tie rod are tightened to the torque figures shown in the table below. For maximum energy input, consult our Technical Service.

Unless otherwise specified, units will be supplied with dimension 'XV min'. plus half the stroke length. 'XV' = Distance from the piston rod shoulder to the centre of the mounting (Please see drawing).

This item is adjustable and suited to normal loads.

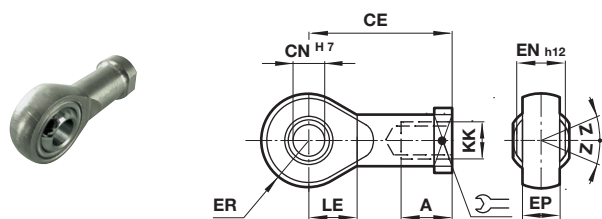
Trunnion support S
Conforms to ISO 15552, type AT4



Ø	A	B	C		Ø D1H7	Ø D2	Ø D3	F x 45°	H	T1		(kg)	Model (S)
		1	2						1	2			
40/50	36	55	21	12	16	9	15	1,6	36	18	9	0,14	QA/8040/41
63/80	42	65	23	13	20	11	18	1,6	40	20	11	0,18	QA/8063/41
100/125	50	75	28,5	16,5	25	14	20	2	50	25	13	0,34	QA/8100/41
160/200	60	92	39	21,5	32	18	26	2,5	60	30	15,5	1,9	QA/8160/41

Universal piston rod eye UF

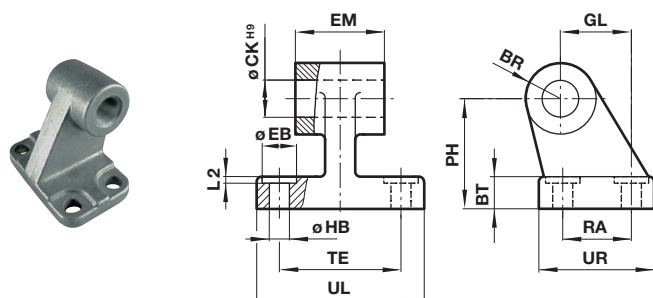
Conforms to DIN ISO 8139



Ø	Thread KK	A	CE	Ø CNH7	EN h12	ER	LE	Z	(kg)	Model (UF)
40	M12x1,25	22	50	12	16	16	17	13°	0,13	QM/8040/32
50/63	M16x1,5	28	64	16	21	21	22	15°	0,33	QM/8050/32
80/100	M20x1,5	33	77	20	25	25	26	15°	0,67	QM/8080/32
125	M27x2	51	110	30	37	35	36	15°	1,35	QM/8125/32
160/200	M36x2	56	125	35	43	40	41	16°	3	QM/8160/32
250	M42x2	60	142	40	49	45	46	17°	6,4	QM/8250/32
320	M48x2	65	160	50	60	57,5	59	12°	8,7	QM/8320/32

Wide hinge SW

Conforms to ISO 15552, type AB7



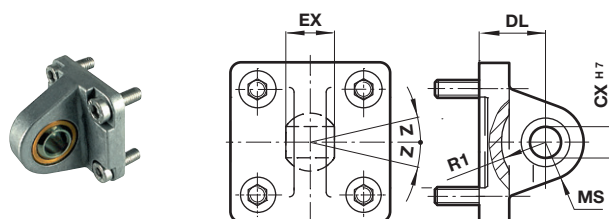
Ø	BR	BT	PH	Ø CKH9	Ø EB	EM	GL
40	11	9	36	12	12	27,6	24
50	13	11	45	12	15	31,6	33
63	15	11	50	16	15	39,6	37
80	15	14	63	16	18	49,6	47
100	18	15	71	20	18	59,6	55
125	22	20	90	25	20	69	70
160	31	25	115	30	20	89	97
200	31	30	135	30	26	89	105
250	39	35	165	40	40	109	128
320	44	40	200	45	48	119	150

Ø	Ø HB	L2	RA	TE	UL	UR	(kg)	Model (SW)
40	6,6	1,6	22	41	53	35	0,07	M/P19494
50	9	1,6	30	50	65	45	0,14	M/P19495
63	9	1,6	35	52	67	50	0,18	M/P19496
80	11	2,5	40	66	84	60	0,28	M/P19497
100	11	2,5	50	76	94	70	0,42	M/P19498
125	14	3,2	60	94	124	90	2,70	M/P19499
160	14	4	88	118	156	126	6,3	M/P19679
200	18	4	90	122	162	130	8	M/P19683
250	22	4	110	150	200	160	13,4	M/P19446
320	26	4	122	170	234	186	22	M/P19447

Universal rear eye UR

Conforms to ISO 15552, type MP6

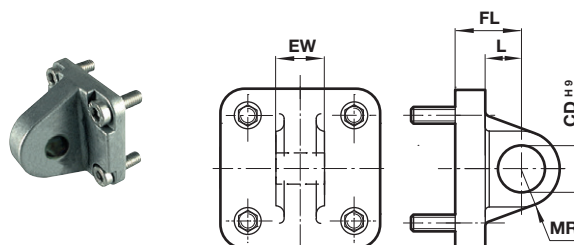
Dimensions in mm
Projection/First angle



Ø	Ø CX H7	EX	MS	DL	R1	Z	(kg)	Model (UR)
40	12	16	18	25	16	13°	0,25	QA/8040/33
50	16	21	21	27	19	15°	0,40	QA/8050/33
63	16	21	23	32	22	15°	0,55	QA/8063/33
80	20	25	28	36	24	14°	0,90	QA/8080/33
100	20	25	30	41	27	14°	1,50	QA/8100/33
125	30	37	40	50	36	17°	2,70	QM/8125/33
160	35	43	44	55	41	16°	4,6	QM/8160/33
200	35	43	48	60	42	16°	7,3	QM/8200/33
250	40	49	50	70	47	16°	16,5	QM/8250/33
320	50	60	58	80	52	14°	26	QM/8320/33

Rear eye R

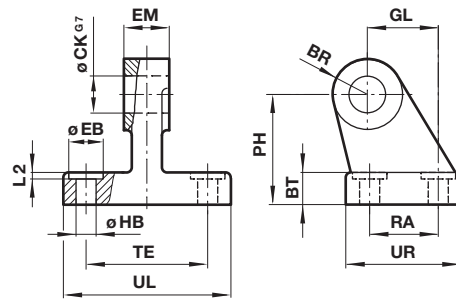
Conforms to ISO 15552, type MP4



Ø	Ø CDH9	EW	FL	L	MR	(kg)	Model (R)
40	12	27,6	25	16	12	0,11	QA/8040/27
50	12	31,6	27	17	12	0,17	QA/8050/27
63	16	39,6	32	22	15	0,24	QA/8063/27
80	16	49,6	36	22	15	0,37	QA/8080/27
100	20	59,6	41	27	20	0,59	QA/8100/27
125	25	69,6	50	33	25	3,20	QM/8125/27
160	30	89,6	55	35,5	30	6,1	QM/8160/27
200	30	89,6	60	37	30	6,8	QM/8200/27

Narrow hinge SS

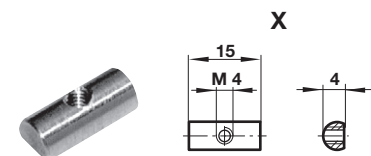
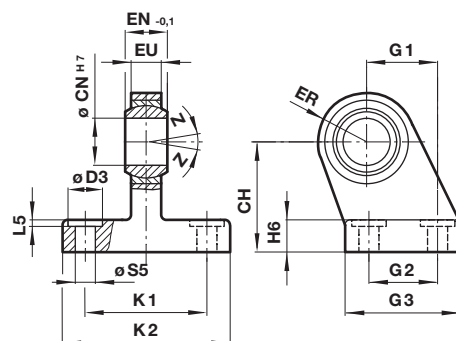
Dimensions in mm
Projection/First angle



Ø	BR	BT	Ø CK G7	Ø EB	EM	GL	Ø HB	L2	PH	RA	TE	UL	UR	(kg)	Model (SS)
40	11	10	12	11	12	24	6,6	1,6	36	22	41	54	35	0,20	M/P19932
50	13	12	16	15	16	33	9	1,6	45	30	50	65	45	0,48	M/P19933
63	15	12	16	15	16	37	9	1,6	50	35	52	67	50	0,50	M/P19934
80	15	14	20	18	20	47	11	2,5	63	40	66	86	60	0,75	M/P19935
100	19	15	20	18	20	55	11	2,5	71	50	76	96	70	1,20	M/P19936
125	22	20	30	20	30	70	14	3,2	90	60	94	124	90	2,50	M/P19937
160	31	25	35	20	35	97	14	4	115	88	118	156	126	6,00	M/P19938
200	31	30	35	26	35	105	18	4	135	90	122	162	130	7,60	M/P19939

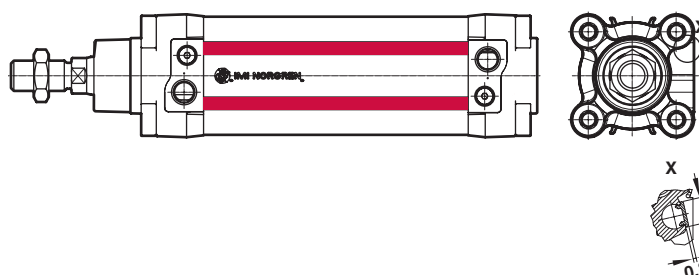
Swivel hinge US Conforms to VDMA 24562 part 2

Groove key M/P72816 Weight: 0,01 (kg)

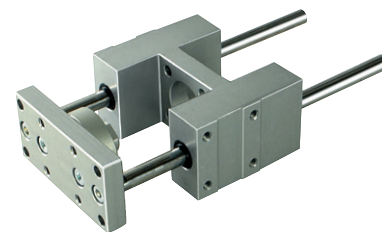
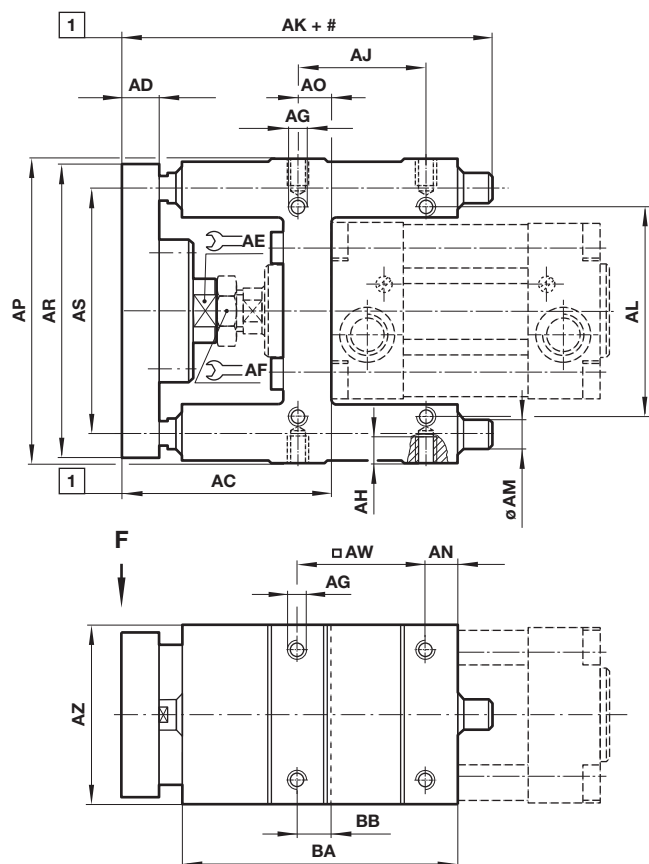


Ø	CH	Ø CN H7	Ø D3	EN -0,1	ER	EU	G1	G2	G3	H6	K1	K2	L5	S5	Z	(kg)	Model (US)
40	36	12	11	16	18	12	24	22	35	10	41	54	1,6	6,6	13°	0,24	M/P40311
50	45	16	15	21	21	15	33	30	45	12	50	65	1,6	9	15°	0,46	M/P40312
63	50	16	15	21	23	15	37	35	50	12	52	67	1,6	9	15°	0,59	M/P40313
80	63	20	18	25	28	18	47	40	60	14	66	86	2,5	11	14°	1,03	M/P40314
100	71	20	18	25	30	18	55	50	70	15	76	96	2,5	11	14°	1,40	M/P40315
125	90	30	20	37	40	25	70	60	90	20	94	124	3,2	14	17°	3,10	M/P71355
160	115	35	20	43	44	28	97	88	126	25	118	156	4	14	16°	6,40	M/P71356
200	135	35	26	43	47	28	105	90	130	30	122	162	4	18	16°	9,10	M/P71357

Groove cover M/P72725/1000 (for cylinder with profile barrel)



QA/8000/51 – Guide blocks (plain bearings)



Dimensions in mm
Projection/First angle



Stroke

1 Adjustment range

Ø 40 = +2

Ø 50 & 63 = +4

Ø 80 & 100 = +6

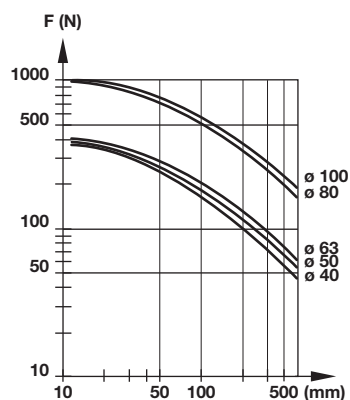
Ø	AC	AD	AE	AF	AG	AH	AJ	AK	AL	Ø AM	AN	AO	AP
40	74	12	15	19	M 6	10	38	122	64	12	6	11	106
50	91,5	15	22	24	M 8	12	46,5	135	80	12	6	19	125
63	92	15	22	24	M 8	12	56,5	153	95	12	7	15	132
80	106	15	27	30	M 10	15	50	180	130	16	9	14	165
100	111	15	27	30	M 10	17	70	199	150	16	9	19	185

Ø	AR	AS	AT	AV	AW	Ø AX	AZ	BA	BB	(kg) at 0 mm	(kg) per 100 mm	Model
40	100	80	84	50	38	6,6	56	85	11	1,2	0,09	QA/8040/51/*
50	120	96	100	60	46,5	9	66	99	19	1,8	0,09	QA/8050/51/*
63	125	104	105	70	56,5	9	76	114	15	2,2	0,09	QA/8063/51/*
80	155	130	130	90	72	11	98	134,5	25	4,1	0,16	QA/8080/51/*
100	175	150	150	110	89	11	118	153,5	28,5	5,8	0,16	QA/8100/51/*

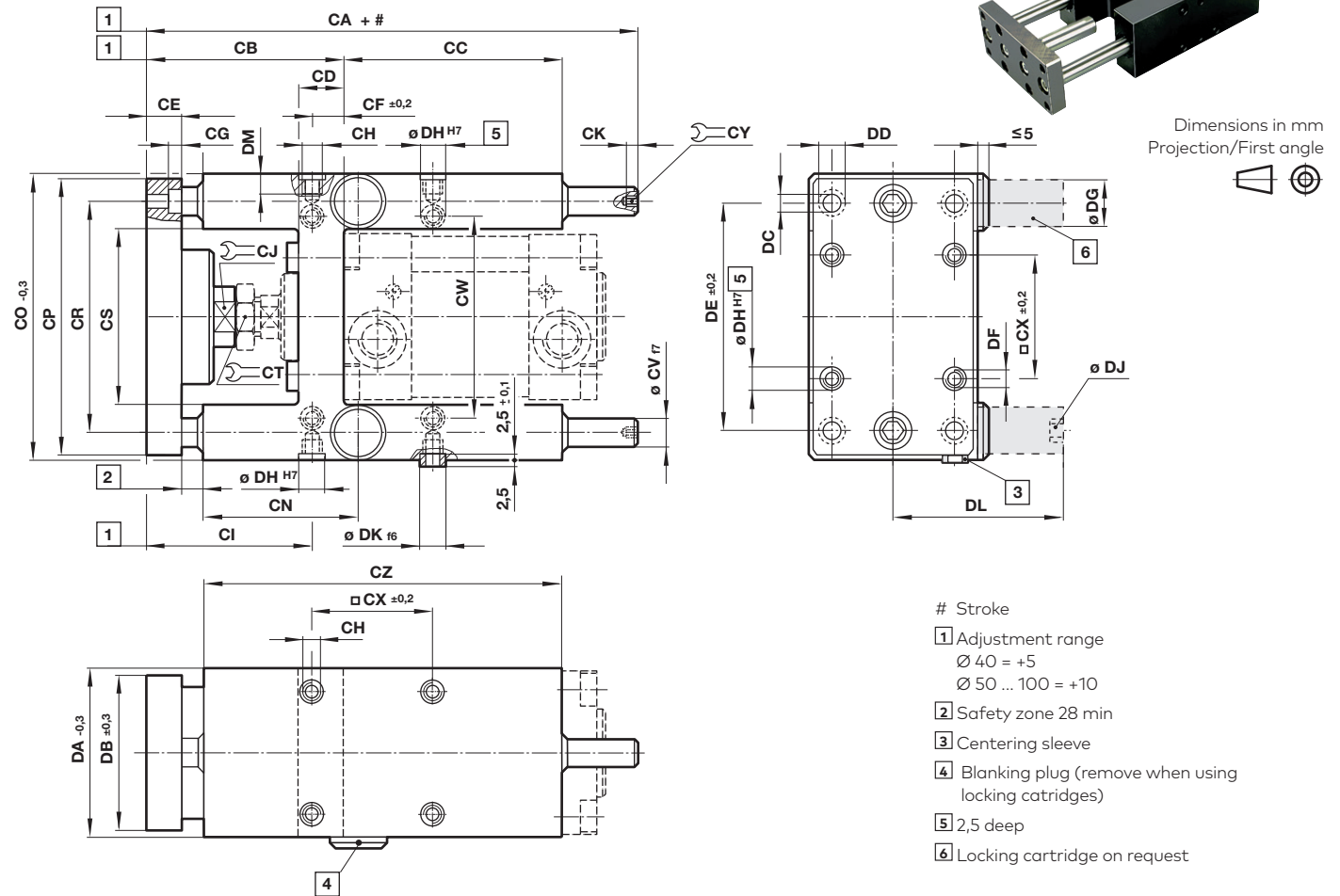
* Insert standard stroke length: 50, 100, 160, 200, 250, 320, 400 and 500 mm, use nearest standard stroke.

Note: Supplied complete with mounting screws for cylinders

Maximum load



QA/8000/61 – Guide blocks (roller bearings)



Ø	CA	CB	CC	CD	CE	CF ±0,2	CG	CH	CI	CJ	CK	CN	CO -0,3
40	192	111	69	33	12	23	6,5	M6	88	15	6	67	115
50	237	128	65	40	15	33,8	9	M8	94	22	6	75,5	137
63	237	128	97	40	15	29,3	9	M8	98,5	22	6	80	152
80	280	151	112	50	20	37	11	M10	114	27	7	92	189
100	280	156	112	55	20	40,5	11	M10	115,5	27	7	93	213

Ø	CP	CR	CS	CT	ØCV F7	CW	CX ±0,2	CY	CZ	DA -0,3	DB ±0,3	DC	Ø DD
40	110	87	58,5	19	16	69	38	6	140	58	54	6,6	11
50	130	104	70,5	24	20	85	46,5	6	150	70	63	9	15
63	145	119	85,5	24	20	100	56,5	6	182	85	80	9	15
80	180	148	105,5	30	25	130	72	8	215	105	100	11	18
100	200	172	130,5	30	25	150	89	8	220	130	120	11	18

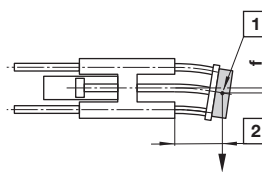
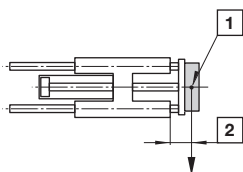
Ø	DE ±0,2	DF	Ø DG	Ø DH H7	DJ	Ø DK f6	DL	DM	(kg) at 0 mm	(kg) per 100 mm	Locking force (N)	Cartridge *1)	Model
40	84	M6	24	9	G1/8	9	61,5	14	2,2	0,32	1000	QA/8040/63	QA/8040/61/*
50	100	M8	30	11	G1/8	11	76,5	16	3,6	0,49	1500	QA/8050/63	QA/8050/61/*
63	105	M8	30	11	G1/8	11	76,5	16	4,6	0,49	1500	QA/8050/63	QA/8063/61/*
80	130	M10	48	13	G1/8	13	119	20	8,7	0,77	3000	QA/8080/63	QA/8080/61/*
100	150	M10	48	13	G1/8	13	119	20	11	0,77	3000	QA/8080/63	QA/8100/61/*

* Insert standard stroke length: 50, 100, 160, 200, 250, 320, 400 and 500 mm, use nearest standard stroke.

Note: Supplied complete with mounting screws for cylinders

*1) Locking cartridges should be ordered separately. Passive - pressure to unlock. Two required per guide block.

Maximum load for QA/8000/61



- 1 Centre of gravity load capacity
2 Outstroke

Dimensions in mm
Projection/First angle



Maximum load capacity is dependent on the outstroke of a horizontally installed guide unit. In the case of short stroke operation, the load capacity figures taken from the diagram must be multiplied by the correction factor (diagram 2). In the curves of load capacity (diagram 1), the short stroke corrections have already been taken into account for an outstroke > 60 mm.

The total deflection of guide rods will be determined by the addition of that due to own weight (diagram 3) and that due to load capacity (diagram 4).

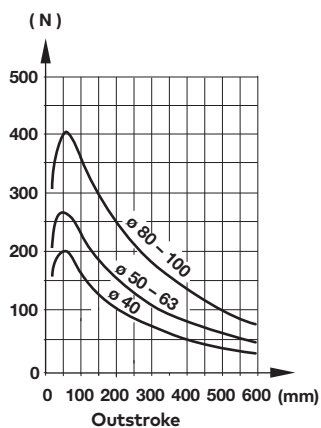
Maximum load capacity depending on outroke (diagram 1)

(diagram 2)

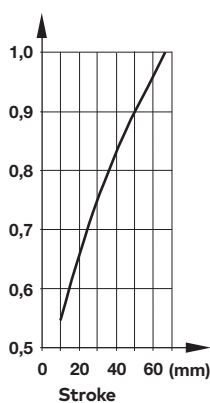
Deflection caused by own weight (diagram 3)

Deflection caused by a load of 10 N (diagram 4)

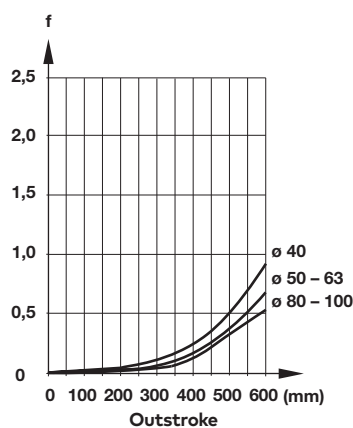
Load capacity



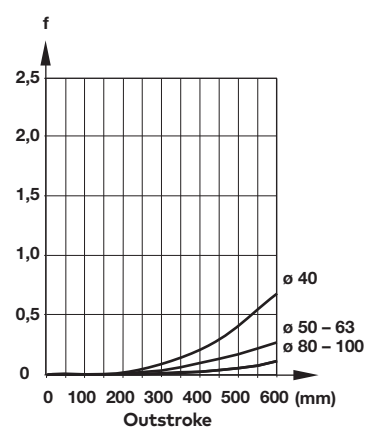
Correction factor



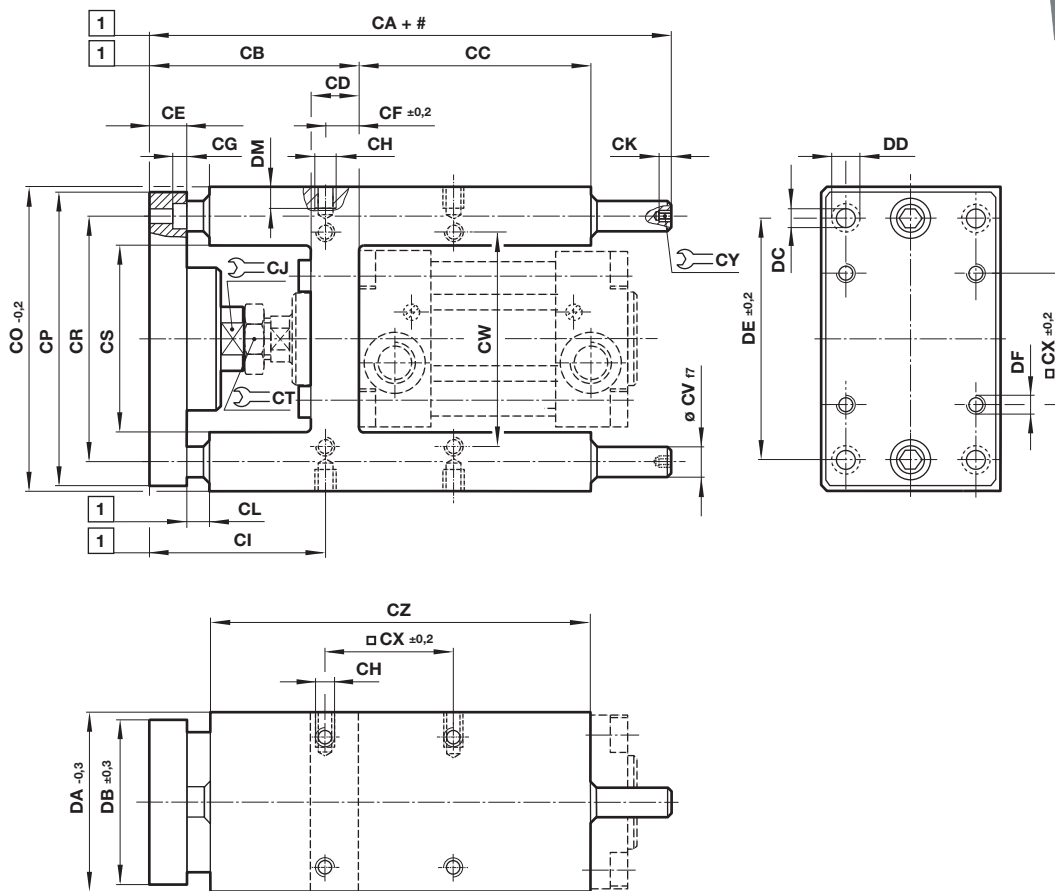
Deflection (mm)



Deflection (mm)



In the case of shock load applications, the figures given in the diagrams above must be reduced by a factor of 2.

QA/8000/81 – Guide blocks (plain bearings, long coupling)
QA/8000/85 – Guide blocks (plain bearings, short coupling)


Ø	CA /81	CA /85	CB + /81	CB + /85	CC	CD	CE	CF ±0,2	CG	CH	CI /81	CI /85	CJ
40	189	164	99	74	80	28	12	11	6,5	M6	88	63	15
50	210	181	113	88	78	34	15	18,8	8,5	M8	94,2	69,2	20
63	235	210	114	89	106	34	15	15,3	9	M8	98,7	73,7	20
80	265	240	139	114	111	50	20	25	11	M10	114	89	26
100	288	265	145	120	128	55	20	30	11	M10	115	90	26

Ø	CK	CL /81	CL /85	CO ±0,2	CP	CR	CS	CT	ØCV f8	CW	□CX ±0,2	CY	CZ
40	6	27	2	115	112	87	58,2	19	16	69	38	6	140
50	6	28	3	137	134	104	70,2	24	20	85	46,5	6	148
63	6	27	2	152	147	119	85,2	24	20	100	56,5	6	178
80	7	35	10	189	180	148	105,5	30	25	130	72	8	195
100	7	35	10	213	206	173	130,5	30	25	150	89	8	218

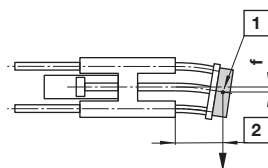
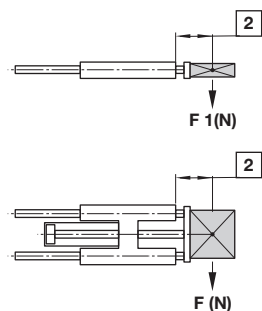
Ø	DA ±0,2	DB ±0,3	Ø DC	Ø DD	DE ±0,2	DF	DM	(kg) /81 at 0 mm	(kg) /85 at 0 mm	(kg) /81; /85 per 100 mm	Model /81	Model /85
40	58	55	6,6	11	84	M6	12	2,2	2,15	0,32	QA/8040/81	QA/8040/85
50	70	65	9	15	100	M8	16	3,6	3,55	0,49	QA/8050/81	QA/8050/85
63	85	80	9	15	105	M8	16	4,6	4,55	0,49	QA/8063/81	QA/8063/85
80	105	100	11	18	130	M10	20	8,7	8,65	0,77	QA/8080/81	QA/8080/85
100	130	120	11	18	150	M10	20	11	10,95	0,77	QA/8100/81	QA/8100/85

* Insert standard stroke length: 50, 100, 160, 200, 250, 320, 400 and 500 mm, use nearest standard stroke.

Note: Supplied complete with mounting screws for cylinders

Maximum load for QA/8000/81 and /85

Dimensions in mm
Projection/First angle



- 1 Centre of gravity load capacity
- 2 Outstroke

$$F1 = F \times 0,9$$

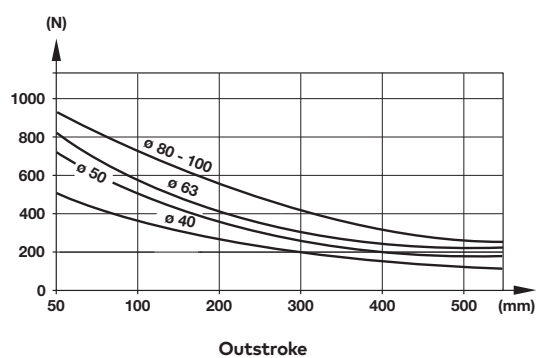
$$\text{Static force: } F2 = F \times 2$$

Max. load capacity (diagram 1) is dependent on the outstroke of a horizontally installed guide unit.

Maximum load capacity depending on outroke

Deflection caused by a load of 10 N

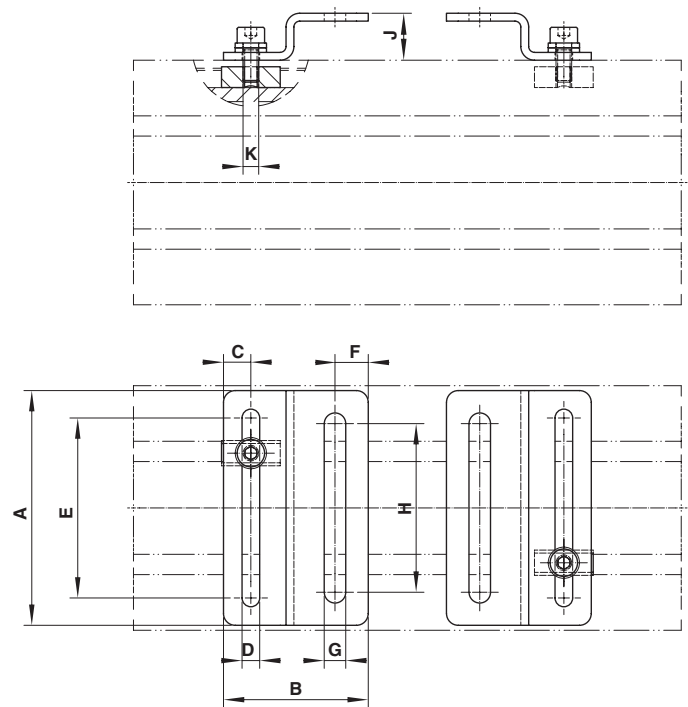
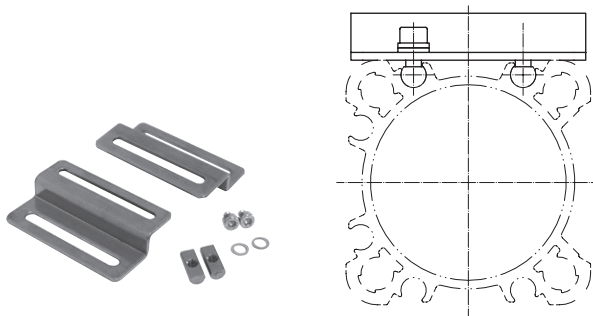
Load capacity



In the case of shock load applications, the figures given in the diagrams above must be reduced by a factor of 2

Valve mounting kit for Profile barrel (Ø 50 ... 125mm)

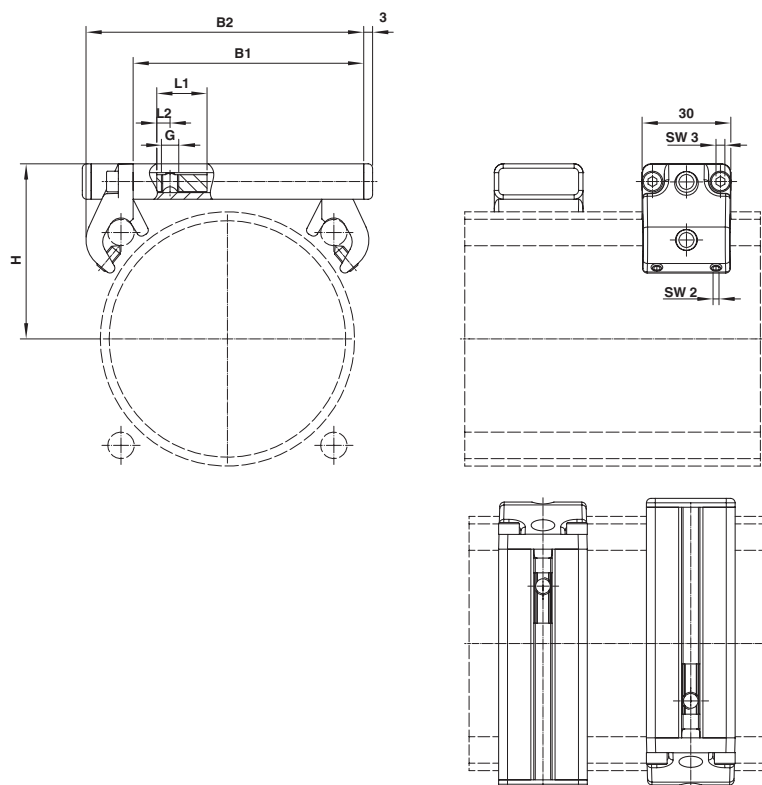
Dimensions in mm
Projection/First angle



Ø	A	B	C	D	E	F	G	H	J	K	SW	(kg)	Model
50/63	60	37	7	4,5	46	8,5	5,5	43	12	M4	3	0,08	PQA/802050/22/54
80/100	90	37	7	4,5	76	8,5	6,5	70	12	M4	3	0,11	PQA/802080/22/54
125	135	37	7	4,5	121	8,5	6,5	115	12	M4	3	0,16	PQA/802125/22/54

Valve mounting kit for Round barrel (Ø 160 - 200mm)

Dimensions in mm
Projection/First angle



Ø	B1	B2	H	L1	L2	G	kg	Model
160	156	175	101,5	17	4,5	M4	0,28	QA/8160/22/55/4
160	156	175	101,5	17	4,5	M5	0,28	QA/8160/22/55/5
160	156	175	101,5	17	4,5	M6	0,28	QA/8160/22/55/6
200	194	231	119	17	4,5	M4	0,31	QA/8200/22/55/4
200	194	231	119	17	4,5	M5	0,31	QA/8200/22/55/5
200	194	231	119	17	4,5	M6	0,31	QA/8200/22/55/6

Customer solution cylinder valve unit:

For additional information please contact our technical service

Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under **»Technical features/data«**.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult Norgren Ltd.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.

PRA/802000/M, RA/802000/M, RA/8000, RA/8000/M ISOLine™ 15552 cylinder, double acting



- > ø 32 ... 320 mm
- > High performance adaptive cushioning system "ACS"
- > Low temperature version up to -40 °C
- > High temperature version up to +150 °C
- > 16 bar version available
- > Rail Cylinder Shock and vibration tested to EN 61373 Category 1; Class A + B



Technical features

Medium:

Compressed air, filtered, lubricated or non-lubricated

Standard:

ISO 15552

Operation:

Double acting, adjustable cushioning

Operating pressure:

ø 32 ... 125 mm (Profile barrel)
1 ... 12 bar (14 ... 174 psi)
ø 32 ... 200 mm (Round barrel)
1 ... 16 bar (14 ... 232 psi)
ø 250 & 320 mm (Round barrel)
1 ... 10 bar (14 ... 145 psi)

Ports:

G1/8 ... 1

Cylinder diameters:

32, 40, 50, 63, 80, 100, 125, 160, 200, 250, 320 mm

Standard strokes:

25, 50, 80, 100, 125, 160, 200, 250, 320, 400, 500 mm

Non-standard strokes:

ø 32 ... 125 mm (5 ... 2800 mm)
ø 160 ... 320 mm (5 ... 2600 mm)

Operating temperature:

ø 32 ... 125 mm
"Standard version"
-20 ... +80 °C (-4 ... +176 °F)
ø 160 ... 320 mm
"Standard version"
-10 ... +80 °C (+14 ... +176 °F)
ø 32 ... 320 mm
"High temperature version" (T)
0 ... +150 °C (-17,7 ... +302 °F)
ø 32 ... 200 mm
"Low temperature version" (L)
-40 max. ... +80 °C (-40 ... +176 °F)
Air supply must be dry enough to avoid ice formation at temperatures below +2 °C (+35 °F)

Standard Materials:

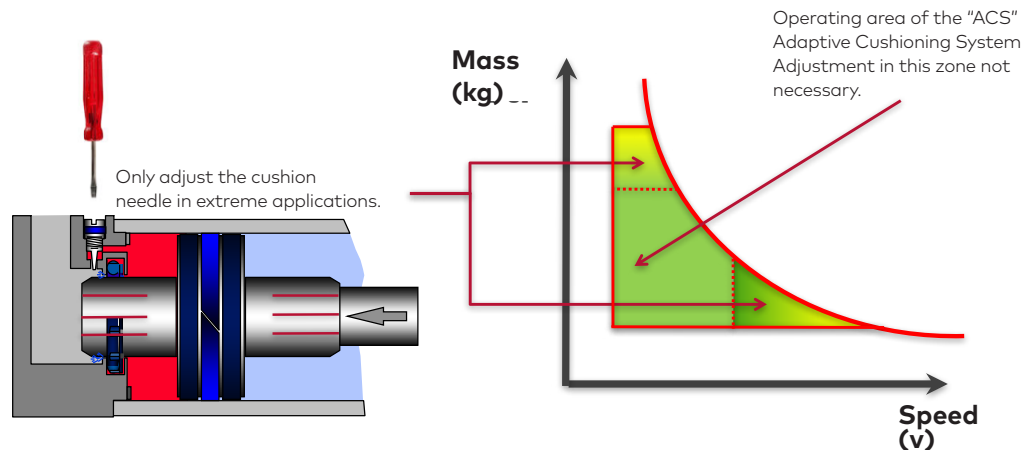
Barrel: Anodised aluminium
End covers: Pressure diecast aluminium (ø 200 ... 320 mm gravity cast aluminium)
Piston rod: Stainless steel (martensitic)
Piston rod seals: PUR (ø 160 ... 320 mm NBR)
Piston seals: PUR (ø 160 ... 320 mm NBR)
'O'-rings: NBR

Technical data

Cylinder ø (mm)	32	40	50	63	80	100	125	160	200	250	320
Profile barrel	•	•	•	•	•	•	•				
Round barrel	•	•	•	•	•	•	•	•	•	•	•
Port size	G1/8	G1/4	G1/4	G3/8	G3/8	G1/2	G1/2	G3/4	G3/4	G1	G1
Piston rod ø (mm)	12	16	20	20	25	25	32	40	40	50	63
Piston rod thread	M10 x 1,25	M12 x 1,25	M16 x 1,5	M16 x 1,5	M20 x 1,5	M20 x 1,5	M27 x 2	M36 x 2	M36 x 2	M42 x 2	M48 x 2
Cushion length (mm)	20	22	24	24	26	33	39	43	43	55	60
Cushioning											
Adaptive cushioning systems "ACS"	•	•	•	•	•	•	•				
Cushioning (adjustable cushion)								•	•	•	•
Initial cushion volume (cm3)	12,8	20,2	36	64	111	235	427	784	1273	2534	4559
Theoretical thrusts at 6 bar outstroke (N)	482	754	1178	1870	3016	4710	7363	12064	18840	29436	48228
Theoretical thrusts at 6 bar instroke (N)	414	633	990	1680	2722	4416	6882	11310	18090	28236	47292
Air consumption at 6 bar outstroke (l/cm)	0,056	0,088	0,137	0,218	0,35	0,55	0,86	1,41	2,2	3,44	5,63
Air consumption at 6 bar instroke (l/cm)	0,048	0,074	0,114	0,195	0,32	0,51	0,79	1,32	2,1	3,3	5,41

The function

The new "ACS" Adaptive Cushioning System provides a high performance pneumatic damping function. The system will automatically cushion for a wide range of general applications as delivered. Manual adjustment is still possible for extreme applications.



Design and sizing in pneumatics

Golden Rules

Design and sizing in pneumatics is often based upon experience coupled with an element of fear of under specifying crucial equipment. In an attempt to ensure enough power, engineers may select over sized cylinders and then select over sized valves to supply them with enough air. The same uncertainty can also lead to over sized specification of air line equipment, fittings and tubing.

The outcome is components larger than necessary that use too much compressed air and waste energy and money.

However when following some well proven golden rules and a few laws of pneumatics it is easy to achieve correctly sized pneumatic installations.

Basics to Consider

The force required, the pressure available, the speed of movement and air consumption. ISO and VDMA standard or compact style also cushioning and sensors. Cylinders are greased on assembly and operate under normal conditions without additional lubrication. However using a lubricator will extend the life of these products.

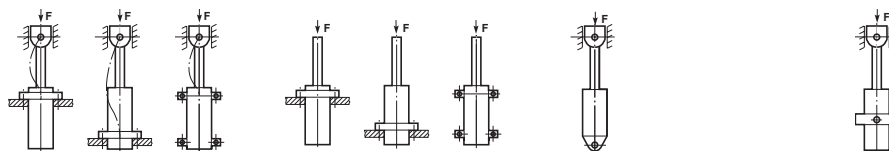
Golden Rule:

The theoretical force of the cylinder should be 25% extra for high speed, 50% extra for low speed and 100% extra for ultra low speed (positioning) applications.

The correct sizing is based upon the required force and applied pressure. Go to page 1 for more information on cylinder sizing and air consumption.

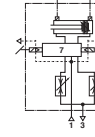
Load and Buckling

For applications with high side loading, use pneumatic slide actuators or standard cylinders fitted with guide units. Alternatively external guide bearings should be installed. When a long stroke length is specified, care must be taken to ensure the rod length is within the limits for prevention of buckling. The table shows the maximum stroke length for a variety of installation arrangements.



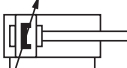
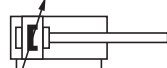
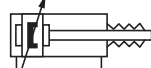
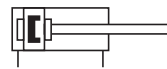
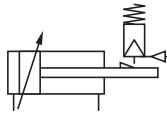
Cylinder ø (mm)	Piston rod ø (mm)	Load case 1 Pressure (bar)				Load case 2 Pressure (bar)				Load case 3 Pressure (bar)				Load case 4 Pressure (bar)			
		4	6	10	16	4	6	10	16	4	6	10	16	4	6	10	16
32	12	1100	860	650	500	500	390	290	210	650	520	380	290	760	600	450	340
40	16	1600	1200	950	730	730	580	430	320	940	750	560	430	1100	880	660	500
50	20	2000	1600	1200	930	930	740	550	420	1200	960	720	550	1400	1100	840	640
63	20	1500	1200	930	720	720	570	420	310	930	740	550	420	1100	860	650	490
80	25	1900	1500	1100	880	880	700	510	380	1100	910	680	510	1300	1100	800	600
100	25	1500	1200	880	670	670	520	380	270	880	690	510	370	1000	820	600	450
125	32	2000	1600	1200	910	910	710	520	380	1200	940	690	520	1400	1100	820	620
160	40	2400	1900	1500	1100	1100	880	640	480	1400	1200	860	640	1700	1400	1000	760
200	40	1900	1500	1100	860	860	670	480	350	1100	890	650	480	1300	1000	770	580
250	50	2400	1900	1400	1100	1100	850	620	440	1400	1100	830	610	1700	1300	980	730
320	63	2600	2400	1800	1400	1400	1100	780	570	1800	1400	1000	780	2100	1700	1200	930

Additional ISO 15552 Cylinder ranges (Cylinder ranges in the red frame are shown in this data sheet.)

													
Symbols		Profile barrel	Round Barrel	Industrial Automation	Food & Beverage	Automotive	ATEX II 2GD	Rail *1)	CE-marked	ø (mm)	Range	Discription	Datasheet
		•	•	•	•	•	•	•	•	32 ... 125	PRA/802000 LPRA/802000	Double Acting Cylinder	1_5_220_PRA_802000_M_RA_8000_M 1_5_225_PRA_802000_M_EX 1_5_220_LPRA_802000_M_LRA_8000_M
		•	•	•	•	•	•	•	•	32 ... 125	RA/802000 LPRA/802000	Double Acting Cylinder	1_5_220_PRA_802000_M_RA_8000_M 1_5_225_PRA_802000_M_EX 1_5_220_LPRA_802000_M_LRA_8000_M
		•	•	•	•	•	•	•	•	160 ... 320	RA/8000 LRA/8000	Double Acting Cylinder	1_5_220_PRA_802000_M_RA_8000_M 1_5_126_RA_8000_M_EX 1_5_220_LPRA_802000_M_LRA_8000_M
		•	•	•	•	•	•	•	•	32 ... 200	KA/802000	Stainless steel Cylinder	1_5_222_KA_802000_M 1_5_228_KA_802000_M_EX
		•	•	•	•	•	•	•	•	32 ... 100	PRA/822000	Smooth Line Cylinder	1_5_230_PRA_822000_M 1_5_235_PRA_822000_M_EX
		•	•	•	•	•	•	•	•	32 ... 100	PRA/842000	Clean Line Cylinder	1_5_240_PRA_842000_M 1_5_245_PRA_842000_M_EX
		•	•	•	•	•	•	•	•	32 ... 100	PRA/862000	IVAC Industrial Cylinder	1_5_250_PRA_862000_M 1_5_255_PRA_862000_M_EX
		•	•	•	•	•	•	•	•	32 ... 100	PRA/882000	IVAC Clean Line Cylinder	1_5_260_PRA_882000_M 1_5_265_PRA_882000_M_EX
		•	•	•	•	•	•	•	•	40 ... 125	PSA/802000/F1	Cylinder with position sensor	1_9_067_PSA_802000_F1 1_9_068_PSA_802000_F1_EX
		•	•	•	•	•	•	•	•	160 ... 320	SA/8000/F1	Cylinder with position sensor	Datasheet (standard) 1_9_062_SA_8000_F1_EX
		•	•	•	•	•	•	•	•	32 ... 100	PRA/801000, PRA/803000	Standard Single Acting Cylinder	1_4_101_PRA_801000_803000 -
		•	•	•	•	•	•	•	•	32 ... 100	RA/801000, RA/803000	Standard Single Acting Cylinder	1_4_101_PRA_801000_803000 -

- Range available. For additional information please contact the technical service
- 1) Rail Cylinder Shock and vibration tested to EN 61373 Category 1; Class A + B

Cylinder variants

Symbol	Versions	Piston Rod Material	Standard Model with		ø	Description	Page					
Please see the description below	H	L	T	R	S	C	D	Male Piston Rod Thread	Female Piston Rod Thread	(mm)		
	•	•	•	X	•	•	•	.PRA/802000/M	.PRA/802000/MX	32 ... 125	Standard Cylinder (Profile barrel)	9
	•	•	•	X	•	•	•	.RA/802000/M	.RA/802000/MX	32 ... 125	Standard Cylinder (Round barrel)	9
	•	•	•	X	•	•	•	.RA/8000/M	-	160 ... 320	Standard Cylinder (Round barrel)	10
	•	•	•	X	•	•	•	.RA/8000	-	160 ... 320	Standard Cylinder (Round barrel) without Magnet	10
				X	•	•	•	PRA/802000/W2	PRA/802000/W2X	32 ... 125	Cylinder with Special Wiper - Seal (suitable for appl. with cement, plaster (stucco), arizona sand, hoar-frost or ice)	12
				X	•	•	•	RA/802000/W2	RA/802000/W2X	32 ... 125		
				X	•	•	•	RA/8000/W1	-	160 ... 200	Cylinder with Special Wiper - Seal without Magnet	
				X	•	•	•	PRA/802000/X2	PRA/802000/X2X	32 ... 125	Low Friction Cylinder	12
				X	•	•	•	RA/802000/X2	RA/802000/X2X	32 ... 125	Operating pressure: 1 ... 10 bar, Medium: Compressed air, filtered and non-lubricated recommended	
				X	•	•	•	RA/8000/X2	-	160 ... 200	Low Friction Cylinder without Magnet	12
	•	•	•	X	•	•	•	.PRA/802000/MU	.PRA/802000/MUX	32 ... 125	Cylinder with Extended Piston Rod ø 32 ... 125 mm (Stroke + Extension = 2800 mm)	12
	•	•	•	X	•	•	•	.RA/802000/MU	.RA/802000/MUX	32 ... 125	ø 160 ... 320 mm (Stroke + Extension = 2600 mm)	
	•	•	•	X	•	•	•	.RA/8000/MU	-	160 ... 320	Cylinder with Extended Piston Rod without Magnet	12
	•	•	•	X	•	•	•	RA/8000/IU	-	160 ... 320	Cylinder with Extended Piston Rod and Special Wiper - Seal suitable for appl. with cement, plaster (stucco), arizona sand, hoar-frost or ice	
				X	•	•	•	PRA/802000/W6	PRA/802000/W6X	32 ... 125		
				X	•	•	•	RA/802000/W6	RA/802000/W6X	32 ... 125		
				X	•	•	•	RA/8000/W6	-	160 ... 200	Cylinder with Extended Piston Rod and Special Wiper - Seal without Magnet	
				X	•	•	•	RA/8000/W5	-	160 ... 200		
	•	X	•	•	•	•	•	.PRA/802000/MG	.PRA/802000/MGX	32 ... 125	Cylinder with Piston Rod Bellows	14
	•	X	•	•	•	•	•	.RA/802000/MG	.RA/802000/MGX	32 ... 125	Maximum stroke: ø 32 mm = 1860 mm, ø 40 ... 320 mm = 2000 mm	
	•	X	•	•	•	•	•	.RA/8000/MG	-	160 ... 320		
	•	X	•	•	•	•	•	.RA/8000/G	-	160 ... 320	Cylinder with Piston Rod Bellows without Magnet	
	•	X	•	•	•	•	•	.PRA/802000/MW	.PRA/802000/MWX	32 ... 125	Cylinder without Cushioning	12
	•	X	•	•	•	•	•	.RA/802000/MW	.RA/802000/MWX	32 ... 125		
	•	X	•	•	•	•	•	.RA/8000/MW	-	160 ... 320	Cylinder without Cushioning without Magnet	12
	•	X	•	•	•	•	•	.RA/8000/W	-	160 ... 320	Low Friction Cylinder without Cushioning	
		X	•	•	•	•	•	PRA/802000/X4	PRA/802000/X4X	32 ... 125	Operating pressure: 1 ... 10 bar, Medium: Compressed air, filtered and non-lubricated recommended	
		X	•	•	•	•	•	RA/802000/X4	RA/802000/X4X	32 ... 125		
		X	•	•	•	•	•	RA/8000/X4	-	160 ... 200	Low Friction Cylinder without Cushioning without Magnet	
		X	•	•	•	•	•	RA/8000/X3	-	160 ... 200		
	•	•	•	X	•	•	•	.PRA/802000/JM	.PRA/802000/JMX	32 ... 125	Cylinder with Double Ended Piston Rod	13
	•	•	•	X	•	•	•	.RA/802000/JM	.RA/802000/JMX	32 ... 125		
	•	•	•	X	•	•	•	.RA/8000/JM	-	160 ... 320	Cylinder with Double Ended Piston Rod without Magnet	9
	•	•	•	X	•	•	•	.RA/8000/J	-	160 ... 320	Cylinder with Double Ended Piston Rod and Special Wiper - Seal with Magnet (suitable for appl. with cement, plaster (stucco), arizona sand, hoar-frost or ice)	
		X	•	•	•	•	•	PRA/802000/W4	PRA/802000/W4X	32 ... 125	Cylinder with Double Ended Piston Rod and Special Wiper - Seal without Magnet	
		X	•	•	•	•	•	RA/802000/W4	RA/802000/W4X	32 ... 125		
	•	•	•	X	•	•	•	.PRA/802000/MT	.PRA/802000/MTX	32 ... 125	Four Position Cylinder	13
	•	•	•	X	•	•	•	.RA/802000/MT	.RA/802000/MTX	32 ... 125	Maximum stroke = stroke 1 + stroke 2 ø 32 mm = 700 mm, ø 40 mm = 1000 mm, ø 50 mm = 1000 mm, ø 63 mm = 900 mm, ø 80 mm = 1200 mm, ø 100 mm = 1100 mm, ø 125 mm = 1200 mm, ø 160 mm = 1200 mm, ø 200 mm = 1100 mm	
	•	•	•	X	•	•	•	.RA/8000/MT	-	160 ... 200	Four Position Cylinder without Magnet	
	•	•	•	X	•	•	•	.RA/8000/IT	-	160 ... 200		
		X						PRA/802000/N2	PRA/802000/N2X	32 ... 100	Cylinder with Non-Rotating Piston Rod	12
		X						RA/802000/N2	RA/802000/N2X	32 ... 100	Maximum stroke: 1000 mm	
		X	•	•	•	•	•	PRA/802000/L4	PRA/802000/L4X	32 ... 125	Cylinder with Locking unit (Passive)	15
		X	•	•	•	•	•	RA/802000/L4	RA/802000/L4X	32 ... 125	Spring force on removal of the signal to the unit. Operating pressure for locking unit: 4 ... 10 bar Maximum stroke: 2600 mm	
		X	•	•	•	•	•	PRA/802000/L8	PRA/802000/L8X	32 ... 125	Cylinder with Locking unit (Passive) and Special Wiper - Seal Spring force on removal of the signal to the unit. Operating pressure for locking unit: 4 ... 10 bar (suitable for appl. with cement, plaster (stucco), arizona sand, hoar-frost or ice)	15
		X	•	•	•	•	•	RA/802000/L8	RA/802000/L8X	32 ... 125	Maximum stroke: 2600 mm	

Note: Versions: H = Hydraulic (ø 32 ... 100 mm); L = Low temperature -40 °C (-40 °F) (ø 32 ... 125 mm), -30 °C (-22 °F) (ø 160 ... 320 mm); T = High temperature +150 °C (+302 °F); Piston Rod Material: C = Hard chromium plated; D = Stainless steel austenitic & hard chromium plated; R = Stainless steel martensitic; S = Stainless steel austenitic; X = Standard; • = Option

Option selector

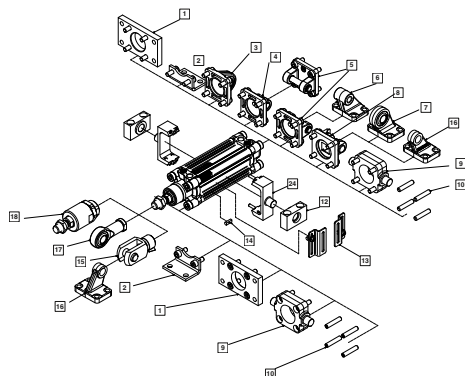
Non-standard variants		Substitute	Strokes (mm)		Substitute
Standard		None	5 ... 2800		
Hydraulic version ø 32 ... 100 mm only		H	Piston rod thread		Substitute
Low temperature version -40 °C (-40 °F) (ø 32 ... 125 mm) -30 °C (-22 °F) (ø 160 ... 320 mm)		L	Male		None
High temperature version +150 °C max. (+302 °F)		T	Female		X
Standard		Substitute	Variants ø 160 ... 320 mm (non-magnetic piston)		Substitute
Round barrel		None	Standard		None
Profile barrel		P	Special wiper/seal		W1
Piston rod material		Substitute	Low friction		X1
Stainless steel martensitic		R	Piston rod bellows		G
Stainless steel austenitic		S	Without cushion		W
Hard chromium plated		C	Without cushion, low friction		X3
Stainless steel austenitic & hard chromium plated		D	Double ended piston rod		J
Cushioning		Substitute	Double ended piston rod, special wiper/seal		W3
"ACS" (ø 32 ... 125 mm)		O2	Four-position cylinder		IT
Standard (ø 160 ... 320 mm)		None	Extended piston rod		IU
Cylinder ø (mm)		Substitute	**A/8****/IU****/*** →		Extension (mm)
Variants ø 32 ... 320 mm (magnetic piston)		Substitute	Extended piston rod		W5
Standard		M	**A/8****/W5****/*** →		Extension (mm)
Special wiper/seal		W2			
Low friction		X2			
Piston rod bellows		MG			
Without cushion		MW			
Without cushion, low friction		X4			
Double ended piston rod		JM			
Double ended piston rod, special wiper/seal		W4			
Four-position cylinder		MT			
Non-rotating piston rod (internal)		N2			
Locking unit (passive)		L4			
Locking unit (passive), special wiper/seal		L8			
Extended piston rod		MU			
A/8**/MU****/*** →		Extension (mm)			
Extended piston rod, special wiper/seal		W6			
A/8**/W6****/*** →		Extension (mm)			

Note: If position is not required, disregard option position within part number e.g. RA/802100/M/100. For combinations of cylinder variants consult our technical service.

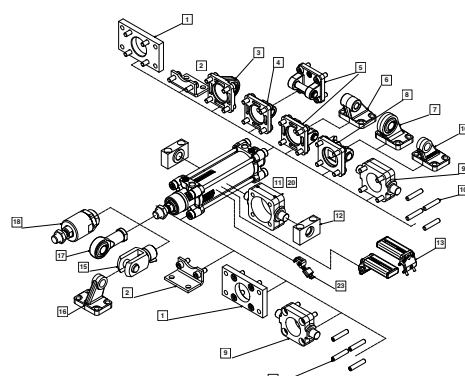
For example: Please note that heat resistant seals are not available for all variants. This option selector explains only the cylinder variants. Additional variants/options are not possible.

Detail's see table on page 4.

Cylinder with Profile barrel ø 32 ... 125 mm

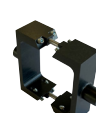


Cylinder with Round barrel ø 32 ... 320 mm



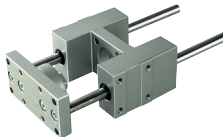
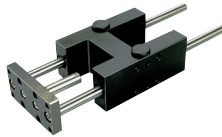
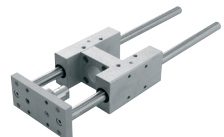
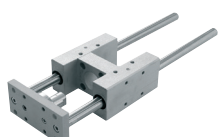
Mountings

Model	A	AK	B, G	C	D	D2	F	FH	H	UH
										
	10	18	1	2	5	8	15	9	11	20
ø	Page 16	Page 16	Page 16	Page 16	Page 17	Page 17	Page 17	Page 17	Page 18	Page 18
32	QM/8032/35	QM/8025/38	QA/8032/22	QA/8032/21	QA/8032/23	QA/8032/42	QM/8025/25	QA/8032/34	QA/8032/28	QA/8032/40
40	QM/8032/35	QM/8040/38	QA/8040/22	QA/8040/21	QA/8040/23	QA/8040/42	QM/8040/25	QA/8040/34	QA/8040/28	QA/8040/40
50	QM/8050/35	QM/8050/38	QA/8050/22	QA/8050/21	QA/8050/23	QA/8050/42	QM/8050/25	QA/8050/34	QA/8050/28	QA/8050/40
63	QM/8050/35	QM/8050/38	QA/8063/22	QA/8063/21	QA/8063/23	QA/8063/42	QM/8050/25	QA/8063/34	QA/8063/28	QA/8063/40
80	QM/8080/35	QM/8080/38	QA/8080/22	QA/8080/21	QA/8080/23	QA/8080/42	QM/8080/25	QA/8080/34	QA/8080/28	QA/8080/40
100	QM/8080/35	QM/8080/38	QA/8100/22	QA/8100/21	QA/8100/23	QA/8100/42	QM/8080/25	QA/8100/34	QA/8100/28	QA/8100/40
125	QM/8125/35	QM/8125/38	QM/8125/22	QM/8125/21	QM/8125/23	QA/8125/42	QM/8125/25	QA/8125/34	QM/8125/28	QA/8125/40
160	QM/8160/35	QM/8160/38	QM/8160/22	QM/8160/21	QM/8160/23	QA/8160/42	QM/8160/25	-	QM/8160/28	QA/8160/40
200	QM/8160/35	QM/8160/38	QM/8200/22	QM/8200/21	QM/8200/23	QA/8200/42	QM/8160/25	-	QM/8200/28	QA/8200/40
250	QM/8250/35	-	QM/8250/22	QM/8250/21	QM/8250/23	-	QM/8250/25	-	QM/8250/28	-
320	QM/8320/35	-	QM/8320/22	QM/8320/21	QM/8320/23	-	QM/8320/25	-	QM/8320/28	-

ø	UH	S	SW	UF	UR	R	SS	US	Groove key	Valve mounting kit
										
	24	12	6	17	4	3	16	7	14	13
ø	Page 18	Page 18	Page 19	Page 19	Page 19	Page 19	Page 20	Page 20	Page 20	Page 33 & 34
32	PQA/802032/40	QA/8032/41	M/P19493	QM/8025/32	QA/8032/33	QA/8032/27	M/P19931	M/P40310	M/P72816	More Details see page 33 & 34
40	PQA/802040/40	QA/8040/41	M/P19494	QM/8040/32	QA/8040/33	QA/8040/27	M/P19932	M/P40311	M/P72816	
50	PQA/802050/40	QA/8040/41	M/P19495	QM/8050/32	QA/8050/33	QA/8050/27	M/P19933	M/P40312	M/P72816	
63	PQA/802063/40	QA/8063/41	M/P19496	QM/8050/32	QA/8063/33	QA/8063/27	M/P19934	M/P40313	M/P72816	
80	PQA/802080/40	QA/8063/41	M/P19497	QM/8080/32	QA/8080/33	QA/8080/27	M/P19935	M/P40314	M/P72816	
100	PQA/802100/40	QA/8100/41	M/P19498	QM/8080/32	QA/8100/33	QA/8100/27	M/P19936	M/P40315	M/P72816	
125	PQA/802125/40	QA/8100/41	M/P19499	QM/8125/32	QM/8125/33	QM/8125/27	M/P19937	M/P71355	M/P72816	
160	-	QA/8160/41	M/P19679	QM/8160/32	QM/8160/33	QM/8160/27	M/P19938	M/P71356	-	
200	-	QA/8160/41	M/P19683	QM/8160/32	QM/8200/33	QM/8200/27	M/P19939	M/P71357	-	
250	-	-	M/P19446	QM/8250/32	QM/8250/33	-	-	-	-	
320	-	-	M/P19447	QM/8320/32	QM/8320/33	-	-	-	-	

Pos.	Style	Standard	Pos.	Style	Standard	Pos.	Style	Standard
1	B, G	Clear anodised aluminium	7	US	Coated cast iron Inner ring: steel, Outer ring: brass	15	F	Galvanized steel, Bolt: galvanized steel, Circlip: Galvanized steel
2	C	Coated steel (ø 32 ... 320 mm)	8	D2	Die-cast aluminium (ø 32 ... 100 mm) Coated cast iron (ø 160 ... 200 mm), Bolt: stainless steel (martensitic), Circlip: galvanized steel	16	SS	Coated cast iron
3	R	Die-cast aluminium (ø 32 ... 100 mm) Coated cast iron (ø 125 ... 200 mm)	9	FH	Coated cast iron	17	UF	Galvanized steel, Inner ring: steel, Outer ring: brass
4	UR	Die-cast aluminium (ø 32 ... 100 mm) Coated cast iron (ø 125 ... 200 mm) Inner ring: steel, Outer ring: brass	10	A	Galvanized steel	18	AK	Galvanized steel
5	D	Die-cast aluminium (ø 32 ... 125 mm) Coated cast iron (ø 160 ... 320 mm) Bolt: galvanized steel (martensitic) Circlip: galvanized steel	11	H	Coated cast iron	20	UH	Coated cast iron
6	SW	Die-cast aluminium (ø 32 ... 100 mm) Coated cast iron (ø 125 ... 320 mm)	12	S	Clear anodised aluminium Bearing: brass	24	UH	Anodised aluminium
			13	Mounting kit	Galvanized steel			
			14	Groove key	Steel			

Guide blocks

	Guide blocks - plain bearings	Guide blocks - roller bearings	Guide blocks - plain bearings, long coupling	Guide blocks - plain bearings, short coupling
				
19	Page 21	Page 22	Page 24	Page 24
32	QA/8032/51/*	QA/8032/61/*	QA/8032/81/*	QA/8032/85/*
40	QA/8040/51/*	QA/8040/61/*	QA/8040/81/*	QA/8040/85/*
50	QA/8050/51/*	QA/8050/61/*	QA/8050/81/*	QA/8050/85/*
63	QA/8063/51/*	QA/8063/61/*	QA/8063/81/*	QA/8063/85/*
80	QA/8080/51/*	QA/8080/61/*	QA/8080/81/*	QA/8080/85/*
100	QA/8100/51/*	QA/8100/61/*	QA/8100/81/*	QA/8100/85/*

*) Insert standard stroke length: 50, 100, 160, 200, 250, 320, 400 and 500 mm, use the next bigger standard stroke.

Accessories for Profile (ø 32 ... 125 mm) & Round barrel (ø 32 ... 320 mm)

Model Profile barrel	Model Round barrel		Port size	Banjo flow control	Straight fitting	Elbow fitting
		ø				
PRA/802032/M/*	RA/802032/M/*	32	G1/8	COK510618	C02250618	C02470618
PRA/802040/M/*	RA/802040/M/*	40	G1/4	COK510628	C02250628	C02470628
PRA/802050/M/*	RA/802050/M/*	50	G1/4	COK510828	C02250828	C02470828
PRA/802063/M/*	RA/802063/M/*	63	G3/8	COK510838	C02250838	C02470838
PRA/802080/M/*	RA/802080/M/*	80	G3/8	COK511038	C02251038	C02471038
PRA/802100/M/*	RA/802100/M/*	100	G1/2	COK511248	C02251248	C02471248
PRA/802125/M/*	RA/802125/M/*	125	G1/2	COK511248	C02251248	C02471248
-	RA/8160/M/*	160	G3/4	M840 (Inline)	-	-
-	RA/8200/M/*	200	G3/4	M840 (Inline)	-	-
-	RA/8250/M/*	250	G1	M855 (Inline)	-	-
-	RA/8320/M/*	320	G1	M855 (Inline)	-	-

For alternative fitting types please contact the technical service.

Magnetically operated switches

	M/50/**	Groove cover	Switch mounting brackets for M/50	TQM/31, QM/32, QM/132	Switch mounting brackets for TQM/31, QM/32, QM/132	QM/140	Switch mounting brackets for QM/140
							
23	Page 26 ... 29	Page 20	Page 27	Page 30	Page 31	Page 32	Page 33
32		M/P72725/1000	QM/27/2/1		QM/31/032/22		QM/140/010/22
40		M/P72725/1000	QM/27/2/1		QM/31/032/22		QM/140/010/22
50		M/P72725/1000	QM/27/2/1		QM/31/032/22		QM/140/010/22
63		M/P72725/1000	QM/27/2/1		QM/31/032/22		QM/140/010/22
80		M/P72725/1000	QM/27/2/1		QM/31/080/22		QM/140/010/22
100		M/P72725/1000	QM/27/2/1		QM/31/080/22		QM/140/010/22
125		M/P72725/1000	QM/27/2/1		QM/31/080/22		-
160		-	QM/27/2/1		QM/31/160/22		-
200		-	QM/27/2/1		QM/31/160/22		-
250		-	QM/27/2/2		QM/31/250/22		-
320		-	QM/27/2/3		QM/31/320/22		-

Spares kit for profile and round barrel

(wearing parts to be replaced are: piston seals, barrel seals, damping seals and piston rod seals as well as the wear ring)

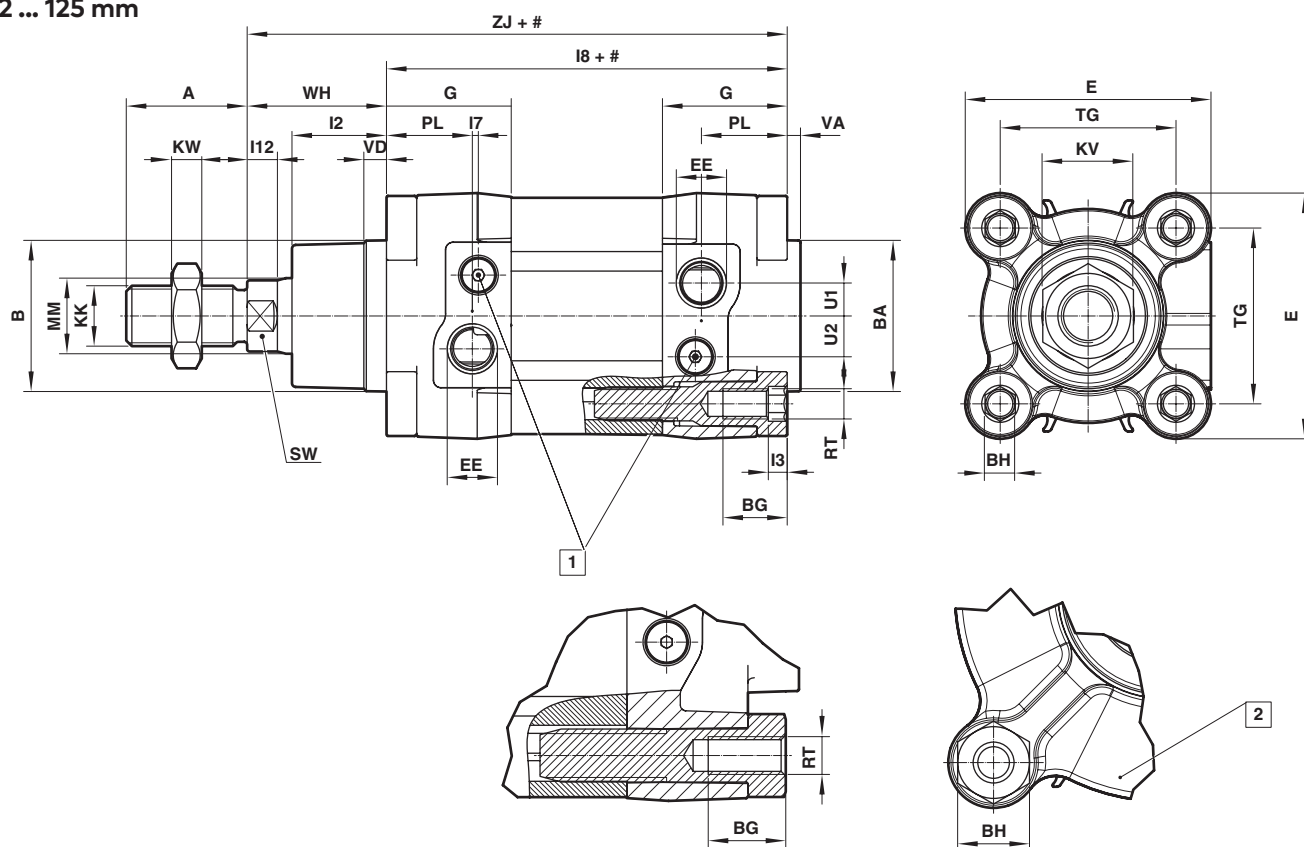


Spares kit		Option								
Piston rod thread	Male thread		/ M / IU / MU / W / MW / G / MG / L2 / L4	J / JM	W1 / W2 / W5 / W6 / L8	W3 / W4	N1 / N2	X1 / X2 / X3 / X4	IT / MT	
	Female thread		MX / MUX / MWX / MGX / L4X	JMX	W2X / W6X / L8X	W4X	N2X	X2X / X4X	MTX	
Model		ø	Standard temperature (-20 °C / -10 °C ... +80 °C)							
Standard	PRA/802***	032	QA/8032/00	QA/8032/J/00	QA/8032/W1/00	2x QA/8032/W1/00	QA/8032/N1/00	QA/8032/X1/00	2x QA/8032/00	
	PSA/802***	040	QA/8040/00	QA/8040/J/00	QA/8040/W1/00	2x QA/8040/W1/00	QA/8040/N1/00	QA/8040/X1/00	2x QA/8040/00	
	PCA/802***	050	QA/8050/00	QA/8050/J/00	QA/8050/W1/00	2x QA/8050/W1/00	QA/8050/N1/00	QA/8050/X1/00	2x QA/8050/00	
	PDA/802***	063	QA/8063/00	QA/8063/J/00	QA/8063/W1/00	2x QA/8063/W1/00	QA/8063/N1/00	QA/8063/X1/00	2x QA/8063/00	
	RA/802***	080	QA/8080/00	QA/8080/J/00	QA/8080/W1/00	2x QA/8080/W1/00	QA/8080/N1/00	QA/8080/X1/00	2x QA/8080/00	
	SA/802***	100	QA/8100/00	QA/8100/J/00	QA/8100/W1/00	2x QA/8100/W1/00	QA/8100/N1/00	QA/8100/X1/00	2x QA/8100/00	
	CA/802***	125	QA/8125/00	QA/8125/J/00	QA/8125/W1/00	2x QA/8125/W1/00	-	QA/8125/X1/00	2x QA/8125/00	
	DA/802***	160	QA/8160/00	QA/8160/J/00	QA/8160/W1/00	-	-	QA/8160/X1/00	2x QA/8160/00	
	RA/8***	200	QA/8200/00	QA/8200/J/00	QA/8200/W1/00	-	-	QA/8200/X1/00	2x QA/8200/00	
	SA/8***	250	QA/8250/00	QA/8250/J/00	-	-	-	-	2x QA/8250/00	
	CA/8***	320	QA/8320/00	QA/8320/J/00	-	-	-	-	2x QA/8320/00	
	DA/8***									
Model		ø	High temperature (0 °C ... +150 °C)							
Special option	TPRA/802***	032	TQA/8032/00	TQA/8032/J/00	-	-	-	-	2x TQA/8032/00	
	TPSA/802***	040	TQA/8040/00	TQA/8040/J/00	-	-	-	-	2x TQA/8040/00	
	TPCA/802***	050	TQA/8050/00	TQA/8050/J/00	-	-	-	-	2x TQA/8050/00	
	TPDA/802***	063	TQA/8063/00	TQA/8063/J/00	-	-	-	-	2x TQA/8063/00	
	TRA/802***	080	TQA/8080/00	TQA/8080/J/00	-	-	-	-	2x TQA/8080/00	
	TSA/802***	100	TQA/8100/00	TQA/8100/J/00	-	-	-	-	2x TQA/8100/00	
	TCA/802***	125	TQA/8125/00	TQA/8125/J/00	-	-	-	-	2x TQA/8125/00	
	TDA/802***	160	TQA/8160/00	TQA/8160/J/00	-	-	-	-	2x TQA/8160/00	
	TRA/8***	200	TQA/8200/00	TQA/8200/J/00	-	-	-	-	2x TQA/8200/00	
	TSA/8***	250	TQA/8250/00	TQA/8250/J/00	-	-	-	-	2x TQA/8250/00	
	TCA/8***	320	TQA/8320/00	TQA/8320/J/00	-	-	-	-	2x TQA/8320/00	
	TDA/8***									
	Model		ø	Low temperature (-40 °C ... +80 °C)						
	Special option	LPRA/802***	032	LQA/8032/00	LQA/8032/00	-	-	-	-	2x LQA/8032/00
		LPSA/802***	040	LQA/8040/00	LQA/8040/00	-	-	-	-	2x LQA/8040/00
		LPCA/802***	050	LQA/8050/00	LQA/8050/00	-	-	-	-	2x LQA/8050/00
		LPDA/802***	063	LQA/8063/00	LQA/8063/00	-	-	-	-	2x LQA/8063/00
LRA/802***		080	LQA/8080/00	LQA/8080/00	-	-	-	-	2x LQA/8080/00	
LSA/802***		100	LQA/8100/00	LQA/8100/00	-	-	-	-	2x LQA/8100/00	
LCA/802***		125	LQA/8125/00	LQA/8125/00	-	-	-	-	2x LQA/8125/00	
LDA/802***		160	LQA/8160/00	LQA/8160/00	-	-	-	-	2x LQA/8160/00	
LRA/8***		200	LQA/8200/00	LQA/8200/00	-	-	-	-	2x LQA/8200/00	
LSA/8***		250	LQA/8250/00	LQA/8250/00	-	-	-	-	2x LQA/8250/00	
LCA/8***		320	LQA/8320/00	LQA/8320/00	-	-	-	-	2x LQA/8320/00	
LDA/8***										
Model		ø	Hydraulic							
Special option	HPRA/802***	032	HQA/8032/00	2x HQA/8032/00	-	-	-	-	2x HQA/8032/00	
	HPSA/802***	040	HQA/8040/00	2x HQA/8040/00	-	-	-	-	2x HQA/8040/00	
	HPCA/802***	050	HQA/8050/00	2x HQA/8050/00	-	-	-	-	2x HQA/8050/00	
	HPDA/802***	063	HQA/8063/00	2x HQA/8063/00	-	-	-	-	2x HQA/8063/00	
	HRA/802***	080	HQA/8080/00	2x HQA/8080/00	-	-	-	-	2x HQA/8080/00	
	HSA/802***	100	HQA/8100/00	2x HQA/8100/00	-	-	-	-	2x HQA/8100/00	
	HCA/802***									

*** = add cylinder diameter

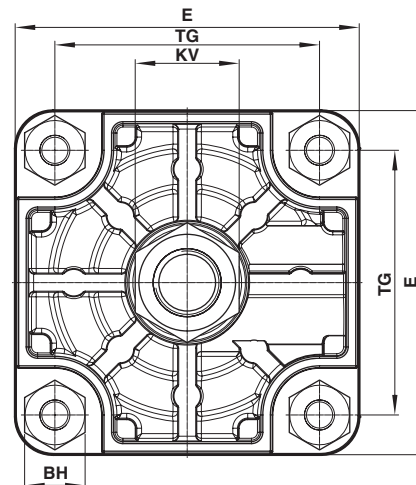
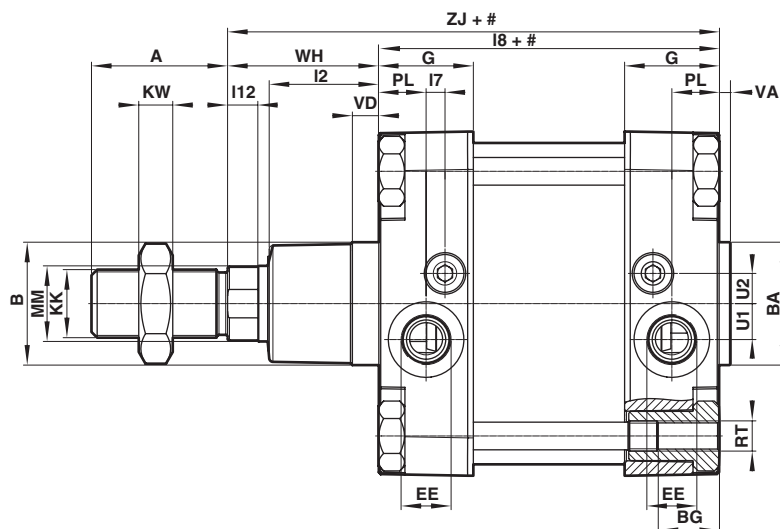
Basic dimensions
PRA/802000/M, RA/802000/M, RA/8000, RA/8000/M
Standard Cylinder
ø 32 ... 125 mm

Dimensions in mm
 Projection/First angle



Basic dimensions
PRA/802000/M, RA/802000/M, RA/8000, RA/8000/M
Standard Cylinder
ø 160 ... 320 mm

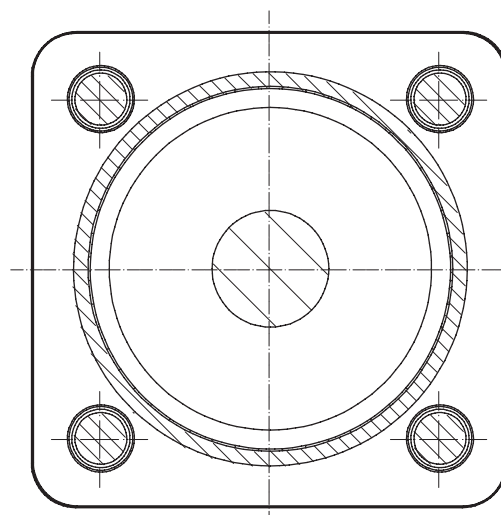
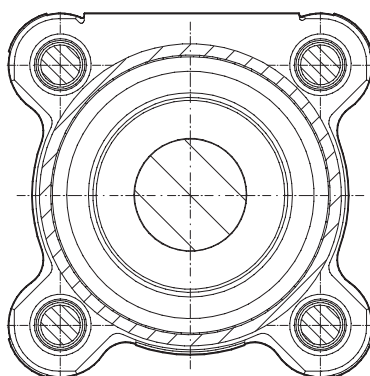
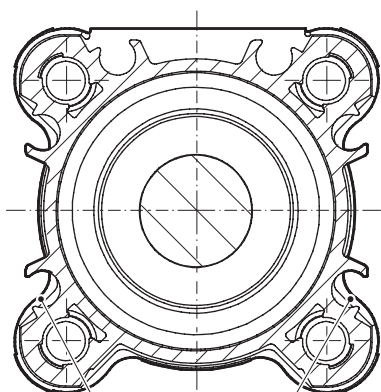
Dimensions in mm
 Projection/First angle



Model Profile barrel
 ø 32 ... 125 mm

Model Round barrel
 ø 32 ... 125 mm

Model Round barrel
 ø 160 ... 320 mm



3

Stroke

\$ Piston rod extension

1 Cushion screw

2 ø 80 ... 320 mm

3 M/50 switches can be mounted flush with the profile

For additional information please contact the technical service

ø	A -0,5	ø B d11	ø BA d11	BG min	 BH	□ E	EE	G	KK	 KV	KW	L2	L3	L7	L8	L12	ø MM h9	PL	TG
32	22	30	30	16	6	47	G1/8	29	M10 x 1,25	17	5	19,5	4	6,6	94	5,5	12	15	32,5
40	24	35	35	16	6	53	G1/4	34,5	M12 x 1,25	19	6	22	4	5,6	105	6,5	16	21,5	38
50	32	40	40	16	8	65	G1/4	33	M16 x 1,5	24	8	25	5	1,6	106	8	20	22,7	46,5
63	32	45	45	16	8	75	G3/8	36,5	M16 x 1,5	24	8	25	5	3,6	121	8	20	24,2	56,5
80	40	45	45	17	19	95	G3/8	42	M20 x 1,5	30	10	33	-	1,8	128	10	25	29,7	72
100	40	55	55	17	19	113	G1/2	42	M20 x 1,5	30	10	35	-	3,8	138	10	25	27,7	89
125	54	60	60	20	24	140	G1/2	54	M27 x 2	41	13,5	44	-	1,8	160	13	32	39,7	110
160	72	65	65	28,5	32	183,5	G3/4	50	M36 x 2	55	18	58	-	10	180	16	40	25	140
200	72	75	75	28,5	32	224	G3/4	50	M36 x 2	55	18	67	-	10	180	16	40	26	175
250	84	90	90	35	36	280	G1	58	M42 x 2	65	21	80	-	4,5	200	20	50	28	220
320	96	110	110	30	46	350	G1	60	M48 x 2	75	24	90	-	4,5	220	24	63	31	270

ø	RT	 SW	U1	U2	VA	VD	WH	ZJ	Model Profile barrel	at 0 mm	per 25 mm	Model Round barrel	at 0 mm	per 25 mm
32	M 6	10	4,6	6,3	3,5	6	26	120	PRA/802032/M/*	0,49 (kg)	0,06 (kg)	RA/802032/M/*	0,46 (kg)	0,06 (kg)
40	M 6	13	5,8	9,2	3,5	6	30	135	PRA/802040/M/*	0,69 (kg)	0,08 (kg)	RA/802040/M/*	0,65 (kg)	0,08 (kg)
50	M 8	17	8,7	10,8	3,5	6	37	143	PRA/802050/M/*	1,09 (kg)	0,12 (kg)	RA/802050/M/*	1,02 (kg)	0,12 (kg)
63	M 8	17	10	12,8	3,5	6	37	158	PRA/802063/M/*	1,54 (kg)	0,13 (kg)	RA/802063/M/*	1,46 (kg)	0,14 (kg)
80	M 10	22	12	14,5	3,5	6	46	174	PRA/802080/M/*	2,64 (kg)	0,20 (kg)	RA/802080/M/*	2,54 (kg)	0,21 (kg)
100	M 10	22	9	14,5	3,5	6	51	189	PRA/802100/M/*	3,66 (kg)	0,23 (kg)	RA/802100/M/*	3,50 (kg)	0,23 (kg)
125	M 12	27	12	17	5,5	8	65	225	PRA/802125/M/*	6,16 (kg)	0,45 (kg)	RA/802125/M/*	5,92 (kg)	0,34 (kg)
160	M 16	36	19	16	4	15	80	260	-	-	-	RA/8160/M/*	14,9 (kg)	0,55 (kg)
200	M 16	36	19	16	5	15	95	275	-	-	-	RA/8200/M/*	21,7 (kg)	0,60 (kg)
250	M 20	41	22	30	7	13	105	305	-	-	-	RA/8250/M/*	32,6 (kg)	0,92 (kg)
320	M 24	55	22	30	7	13	120	340	-	-	-	RA/8320/M/*	59,8 (kg)	1,46 (kg)

* Please insert stroke length.

Basic Dimension are also for cylinder variants or for different piston rod material

LPRA/802000/M, LRA/802000/M, LRA/8000/M - Low Temperature Cylinder

TPRA/802000/M, TRA/802000/M, TRA/8000/M - High Temperature Cylinder

HPRA/802000/M, HRA/802000/M, - Hydraulic Cylinder

PRA/802000/W2, RA/802000/W2 - Cylinder with Special Wiper - Seal

PRA/802000/X2, RA/802000/X2, RA/8000/X2 - Low Friction Cylinder

PRA/802000/MU, RA/802000/MU, RA/8000/MU - Cylinder with Extended Piston Rod

PRA/802000/W6, RA/802000/W6 - Cylinder with Extended Piston Rod and Special Wiper - Seal

PRA/802000/MW, RA/802000/MW, RA/8000/MW - Cylinder without Cushioning

PRA/802000/X4, RA/802000/X4, RA/8000/X4 - Low Friction Cylinder without Cushioning

RA/8000/W1 - Cylinder with Special Wiper - Seal without Magnet

RA/8000/X1 - Low Friction Cylinder without Magnet

RA/8000/IU - Cylinder with Extended Piston Rod without Magnet

RA/8000/W5 - Cylinder with Extended Piston Rod and Special Wiper - Seal without Magnet

RA/8000/W - Cylinder without Cushioning without Magnet

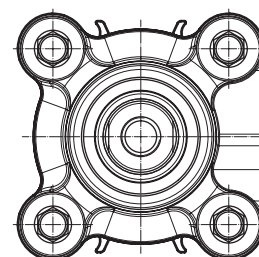
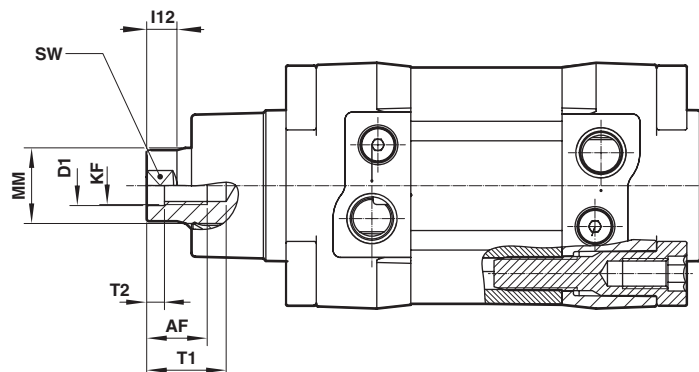
RA/8000/X3 - Low Friction Cylinder without Cushioning without Magnet

Cylinder variants

..../802000/MX; /MUX; /MWX; /W2X; /W6X; /X2X; X4X

Cylinder with Female Piston Rod Thread

Dimensions in mm
Projection/First angle



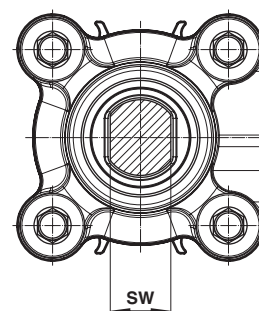
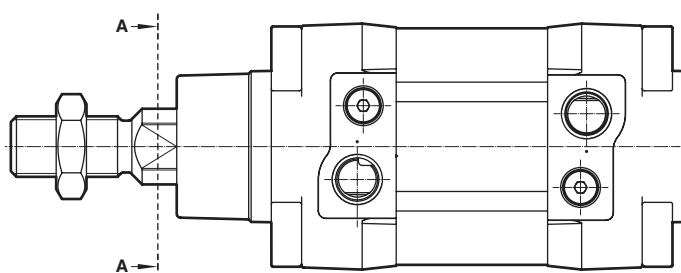
ø	AF	ø D1	KF	I12	ø MM h9	SW	T1	T2
32	12	6,4	M6	5,5	12	10	16	2,6
40	12	8,4	M8	6,5	16	13	16	3,3
50	16	10,5	M10	8	20	17	21	4,7
63	16	10,5	M10	8	20	17	21	4,7
80	20	13	M12	10	25	22	25	6,1
100	20	13	M12	10	25	22	25	6,1
125	32	17	M16	13	32	27	38	8

For missing dimensions please see page 9, 10 and 11

Cylinder variants

PRA/802000/N2, RA/802000/N2 – Cylinder with Non-Rotating Piston Rod

PRA/802000/N2X, RA/802000/N2X – Cylinder with Non-Rotating Piston Rod and Female Piston Rod Thread



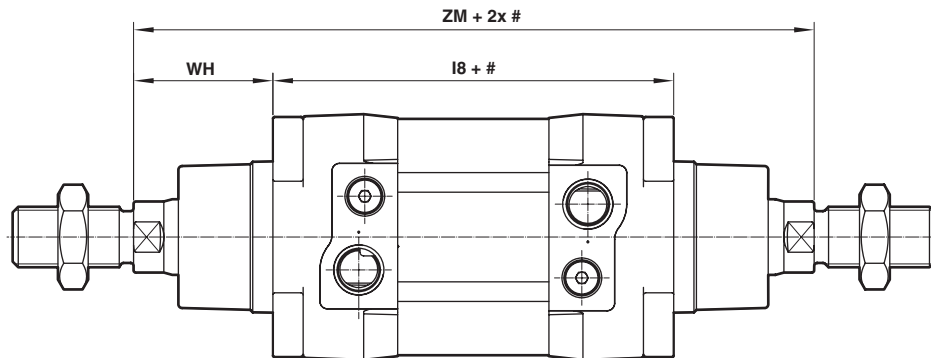
ø	SW	max. Torque (Nm)	Model Profile barrel	Model Round barrel
32	10	0,5	PRA/802032/N2/*	RA/802032/N2/*
40	13	1	PRA/802040/N2/*	RA/802040/N2/*
50	16	1,5	PRA/802050/N2/*	RA/802050/N2/*
63	16	1,5	PRA/802063/N2/*	RA/802063/N2/*
80	21	2,5	PRA/802080/N2/*	RA/802080/N2/*
100	21	2,5	PRA/802100/N2/*	RA/802100/N2/*

* Please insert stroke length; Maximum stroke: 1000 mm; For missing dimensions please see page 9, 10 and 11

Cylinder variants

PRA/802000/JM, RA/802000/JM, RA/8000/JM, RA/8000/J, PRA/802000/W4, RA/802000/W4, RA/802000/W3 – Cylinder with Double Ended Piston Rod
PRA/802000/JMX, RA/802000/JMX, PRA/802000/W4X, RA/802000/W4X – Cylinder with Double Ended Piston Rod and Female Piston Rod Thread

Dimensions in mm
 Projection/First angle



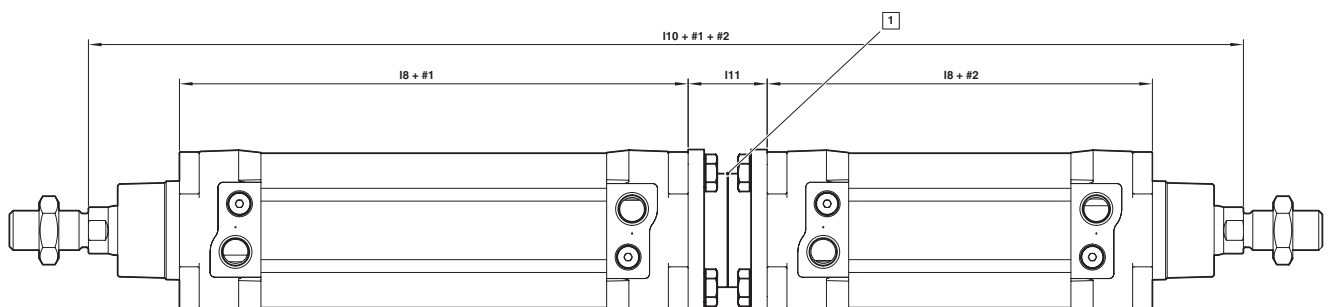
Stroke

ø	L8	WH	ZM	Model Profile barrel	Model Round barrel
32	94	26	146	PRA/802032/JM/*	RA/802032/JM/*
40	105	30	165	PRA/802040/JM/*	RA/802040/JM/*
50	106	37	180	PRA/802050/JM/*	RA/802050/JM/*
63	121	37	195	PRA/802063/JM/*	RA/802063/JM/*
80	128	46	220	PRA/802080/JM/*	RA/802080/JM/*
100	138	51	240	PRA/802100/JM/*	RA/802100/JM/*
125	160	65	290	PRA/802125/JM/*	RA/802125/JM/*
160	180	80	340	-	RA/8160/JM/*
200	180	95	370	-	RA/8200/JM/*
250	200	105	410	-	RA/8250/JM/*
320	220	120	460	-	RA/8320/JM/*

* Please insert stroke length; For missing dimensions please see page 9, 10 and 11

Cylinder variants

PRA/802000/MT, RA/802000/MT, RA/8000/MT, RA/8000/IT – Four Position Cylinder
PRA/802000/MTX, RA/802000/MTX – Four Position Cylinder and Female Piston Rod Thread



Stroke

ø	I8	I10	I11	Type Mounting kit	Model Profile barrel	Model Round barrel
32	94	267	27	QA/802032/55	PRA/802032/MT/**	RA/802032/MT/**
40	105	297	27	QA/802040/55	PRA/802040/MT/**	RA/802040/MT/**
50	106	318	32	QA/802050/55	PRA/802050/MT/**	RA/802050/MT/**
63	121	344	28	QA/802063/55	PRA/802063/MT/**	RA/802063/MT/**
80	128	386	38	QA/802080/55	PRA/802080/MT/**	RA/802080/MT/**
100	138	416	38	QA/802100/55	PRA/802100/MT/**	RA/802100/MT/**
125	160	494	44	QA/802125/55	PRA/802125/MT/**	RA/802125/MT/**
160	180	532	12	-	-	RA/8160/MT/**
200	180	560	10	-	-	RA/8200/MT/**

* Please insert stroke length 1; ** Please insert stroke length 2

Maximum stroke = stroke 1 + stroke 2: ø 32 = 700 mm, ø 40 = 1000 mm, ø 50 = 1000 mm, ø 63 = 900 mm, ø 80 = 1200 mm, ø 100 = 1100 mm, ø 125 = 1200 mm, ø 160 = 1200 mm, ø 200 = 1100 mm; For missing dimensions please see page 9, 10 and 11

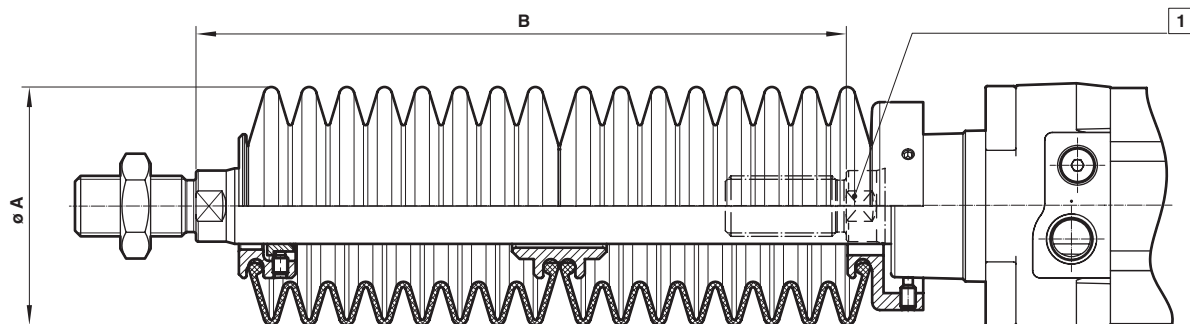
1 Mounting kit to connecting two standard cylinder to build four position cylinder

Cylinder variants

PRA/802000/MG, RA/802000/MG, RA/8000/MG, RA/8000/G – Cylinder with Piston Rod Bellows

PRA/802000/MGX, RA/802000/MGX – Cylinder with Piston Rod Bellows and Female Piston Rod Thread

Dimensions in mm
Projection/First angle



1 Piston rod without bellows

ø	ø A	Max. stroke per bellows	Piston rod extention B for first bellows	for further bellows	Model Profile barrel	Model Round barrel
32	40	60	30	25	PRA/802032/MG/*	RA/802032/MG/*
40	63	145	50	32	PRA/802040/MG/*	RA/802040/MG/*
50	63	145	40	32	PRA/802050/MG/*	RA/802050/MG/*
63	63	145	40	32	PRA/802063/MG/*	RA/802063/MG/*
80	80	250	50	45	PRA/802080/MG/*	RA/802080/MG/*
100	80	250	50	45	PRA/802100/MG/*	RA/802100/MG/*
125	80	250	50	45	PRA/802125/MG/*	RA/802125/MG/*
160	116	350	70	60	-	RA/8160/MG/*
200	116	350	70	60	-	RA/8200/MG/*
250	116	350	70	60	-	RA/8250/MG/*
320	143	500	110	100	-	RA/8320/MG/*

* Please insert stroke length; Maximum stroke: ø 32 = 1860 mm, ø 40 ... 320 = 2000 mm
For missing dimensions please see page 9, 10 and 11

Cylinder variants

PRA/802000/L4, RA/802000/L4

PRA/802000/L4X, RA/802000/L4X

PRA/802000/L8, RA/802000/L8

PRA/802000/L8X, RA/802000/L8X

– Cylinder with Locking unit (Passive)

– Cylinder with Locking unit (Passive) and Female Piston Rod Thread

– Cylinder with Locking unit (Passive) and Special Wiper Seal

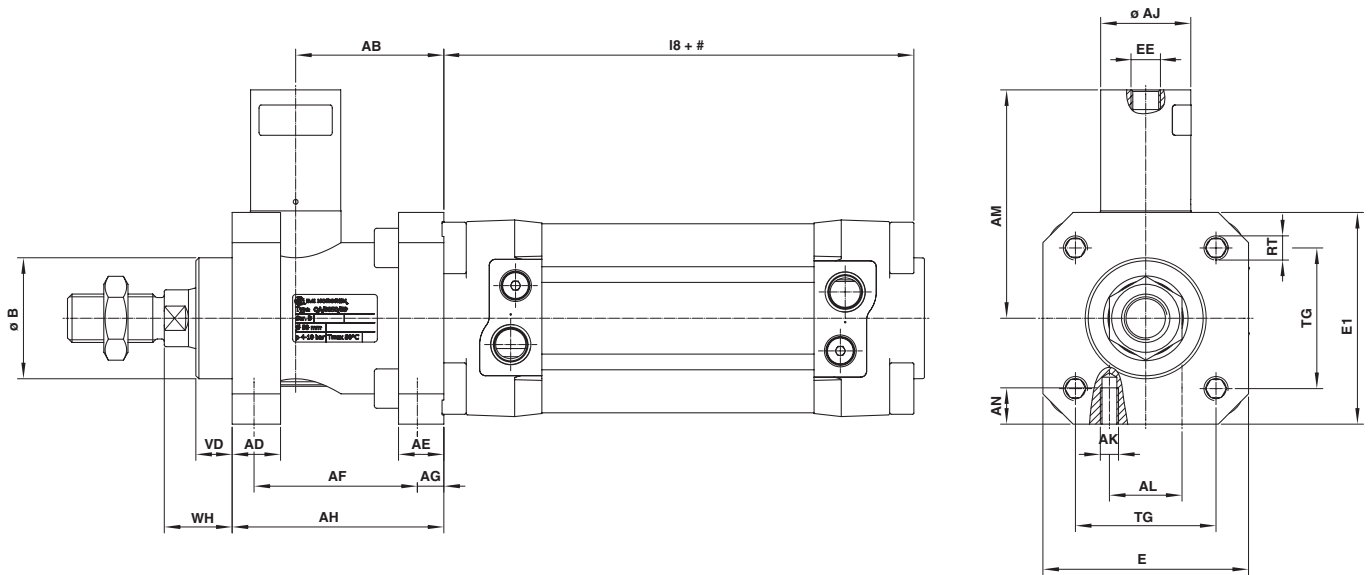
– Cylinder with Locking unit (Passive) and Special Wiper Seal and Female Piston Rod Thread

Dimensions in mm
Projection/First angle



Spring force on removal of the signal to the unit.

Operating pressure for locking unit: 4 ... 10 bar



Stroke

ø	AB	AD	AE	AF	AG	AH	ø AJ	AK	AL	AM	AN	ø B e11	E	E1	EE
32	32	12	8	40	4,2	48	25	M5	16	59	8	30	48	50	G1/8
40	35,5	12	10	46	4,5	55	24	M5	21	61,5	10	35	56	58	G1/8
50	49	16	15	54	11,5	70	30	M6	24	75,5	12	40	68	70	G1/8
63	49	15	15	55	7,5	70	38	M8	32	86	12	45	82	85	G1/8
80	62	16	16	70	10	90	53	M8	44	118	16	45	100	105	G1/8
100	65	18	16	70	10	92	53	M8	60	118	16	55	120	130	G1/8
125	85	27	25	95	11	122	65	M10	75	140	20	60	140	150	G1/8

ø	L8	RT	TG	VD	WH	Locking force	Spare part Locking unit *1)	Spare part Cartridge	Model Profile barrel	Model Round barrel
32	94	M6	32,5	10	16	600	QA/8032/59	QA/8032/63	PRA/802032/L4/*	RA/802032/L4/*
40	105	M6	38	10	18	1000	QA/8040/59	QA/8040/63	PRA/802040/L4/*	RA/802040/L4/*
50	106	M8	46,5	12	22	1500	QA/8050/59	QA/8050/63	PRA/802050/L4/*	RA/802050/L4/*
63	121	M8	56,5	12	20	2200	QA/8063/59	QA/8063/63	PRA/802063/L4/*	RA/802063/L4/*
80	128	M10	72	20	33	5000	QA/8080/59	QA/8100/63	PRA/802080/L4/*	RA/802080/L4/*
100	138	M10	89	23	38	5000	QA/8100/59	QA/8100/63	PRA/802100/L4/*	RA/802100/L4/*
125	160	M12	110	32	65	7000	QA/8125/59	QA/8125/63	PRA/802125/L4/*	RA/802125/L4/*

* Please insert stroke length

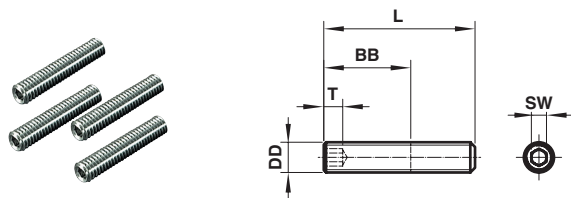
Maximum stroke: 2600 mm

*1) with Cartridge

For missing dimensions please see page 9, 10 and 11

Mountings

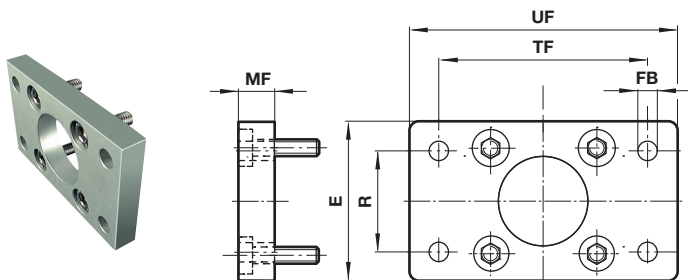
Front or rear stud mounting A



ø	BB	DD	L	SW	T (min)	(kg)	Model (A)
32/40	17	M6	30	3	3,5	0,02	QM/8032/35
50/63	23	M8	40	4	5	0,05	QM/8050/35
80/100	28	M10	45	5	6	0,08	QM/8080/35
125	34	M12	60	6	8	0,14	QM/8125/35
160/200	42	M16	70	8	10	0,31	QM/8160/35
250	50	M20	80	10	12	0,92	QM/8250/35
320	60	M24	90	12	15	1,46	QM/8320/35

Head flange G, Rear flange B

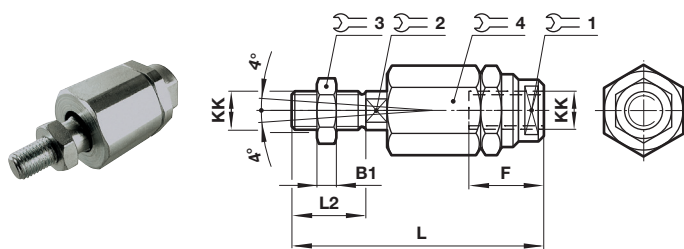
Conforms to ISO 15552, type MF1 and MF2



ø	E	ø FB	MF	R	TF	UF	(kg)	Model (B, G)
32	50	7	10	32	64	80	0,10	QA/8032/22
40	55	9	10	36	72	90	0,12	QA/8040/22
50	65	9	12	45	90	110	0,21	QA/8050/22
63	75	9	12	50	100	125	0,27	QA/8063/22
80	100	12	16	63	126	154	0,63	QA/8080/22
100	120	14	16	75	150	186	0,89	QA/8100/22
125	140	16	20	90	180	224	1,59	QM/8125/22
160	180	18	20	115	230	280	2,65	QM/8160/22
200	220	22	25	135	270	320	4,47	QM/8200/22
250	280	26	25	165	330	395	7,09	QM/8250/22
320	350	33	30	200	400	475	12,84	QM/8320/22

Piston rod swivel AK

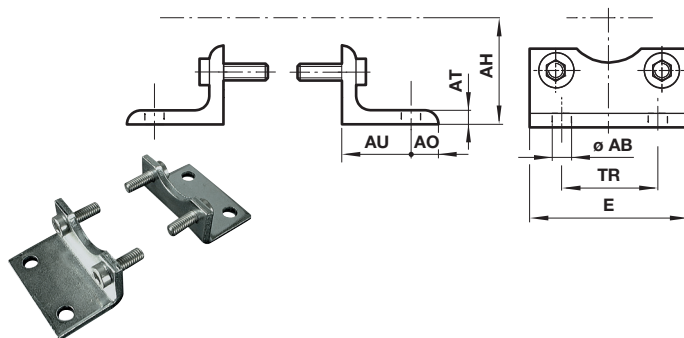
Dimensions in mm
Projection/First angle



ø	KK	B1	F	L	L2	1	2	3	4	(kg)	Model (AK)
32	M10 x 1,25	5	26	73	20	19	12	17	30	0,20	QM/8025/38
40	M12 x 1,25	6	26	77	24	19	12	19	30	0,20	QM/8040/38
50/63	M16 x 1,5	8	34	106	32	30	19	24	42	0,65	QM/8050/38
80/100	M20 x 1,5	10	42	122	40	30	19	30	42	0,72	QM/8080/38
125	M27 x 2	13,5	40	147	54	40	24	41	55	1,70	QM/8125/38
160/200	M36 x 2	18	78	251	72	50	36	55	75	5,4	QM/8160/38

Foot mounting C

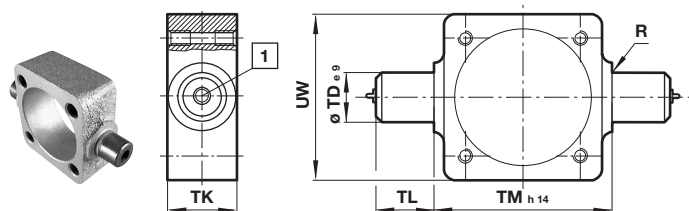
Conforms to ISO 15552, type MS1



ø	ø AB	AH	AO	AT	AU	E	TR	(kg)	Model (C)
32	7	32	8	4	24	48	32	0,15	QA/8032/21
40	10	36	9	4	28	53	36	0,18	QA/8040/21
50	10	45	10	5	32	64	45	0,30	QA/8050/21
63	10	50	12	5	32	74	50	0,39	QA/8063/21
80	12	63	19	6	41	98	63	0,80	QA/8080/21
100	14,5	71	19	6	41	115	75	0,95	QA/8100/21
125	16,5	90	25	8	45	140	90	2,48	QM/8125/21
160	18,5	115	20	10	60	180	115	4,42	QM/8160/21
200	24	135	30	12	70	220	135	7,9	QM/8200/21
250	28	165	35	10	75	280	165	9,5	QM/8250/21
320	35	200	45	16	85	350	200	22	QM/8320/21

Centre trunnion – H

Conforms to ISO 15552, type MT4
Used for cylinder model with round barrel



1 Grease nipple from ø 125 mm to ø 320 mm

ø	R max.	øTD e9	TK	TL	TM h14	UW	XV min.	XV max. + #	(kg)	Model (H)
32	1	12	20	12	50	50	65	81	0,16	QA/8032/28
40	1,6	16	24	16	63	58	76,5	88,5	0,35	QA/8040/28
50	1,6	16	28	16	75	70	84	96	0,65	QA/8050/28
63	1,6	20	28	20	90	80	87,5	107,5	0,85	QA/8063/28
80	1,6	20	28	20	110	100	102	118	1,2	QA/8080/28
100	2	25	38	25	132	126	112	128	2,3	QA/8100/28
125	2	25	50	25	160	152	144	146	3,3	QM/8125/28
160	2,5	32	50	32	200	192	155	185	5,3	QM/8160/28
200	2,5	32	50	32	250	240	170	200	9,4	QM/8200/28
250	3,2	40	60	40	320	318	193	217	18	QM/8250/28
320	3,2	50	70	50	400	400	215	245	30	QM/8320/28

Note: Style 'H': These mountings are only supplied assembled complete with the cylinder. Unless otherwise specified, units will be supplied with dimension 'XV min.' plus half the stroke length. 'XV' = Distance from the piston rod shoulder to the centre of the mounting (Please see drawing).

Not for use on profile options.

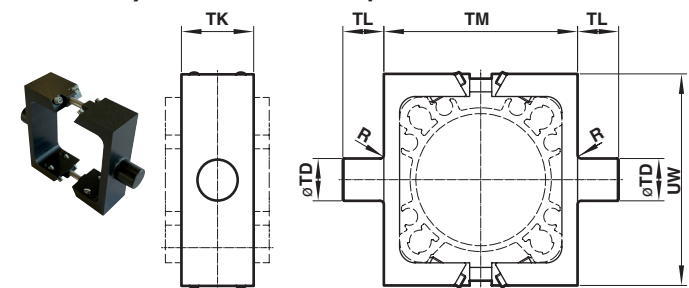
This item is suited to all loads including heavy duty loads.

This item is for replacement only

H mounting must be initially ordered with the cylinder.

Adjustable trunnion mounting UH

Conforms to ISO 15552, type MT4
Used for cylinder model with profile barrel



ø	R	øTD e9	TK max.	TL h14	TM h14	UW	XV min.	XV max. + #	(kg)	Torque (Nm)	Model (UH)
32	1	12	25	12	50	58	67,5	78,5	0,06	1,3	PQA/802032/40
40	1,6	16	28	16	63	65	78,5	86,5	0,11	1,3	PQA/802040/40
50	1,6	16	28	16	75	80	84	96	0,16	4	PQA/802050/40
63	1,6	20	36	20	90	96	91,5	103,5	0,32	4	PQA/802063/40
80	1,6	20	36	20	110	116	106	114	0,37	6,5	PQA/802080/40
100	2	25	48	25	132	140	117	123	0,72	6,5	PQA/802100/40
125	2	25	50	25	160	163	144	146	0,96	14	PQA/802125/40

Style 'UH': It is most important that the locking screws which secure the mounting to the tie rod are tightened to the torque figures shown in the table below. For maximum energy input, consult our Technical Service.

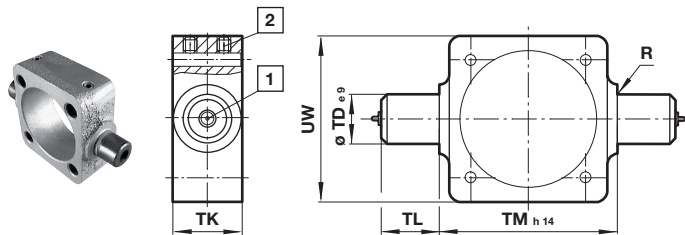
Unless otherwise specified, units will be supplied with dimension 'XV min.' plus half the stroke length. 'XV' = Distance from the piston rod shoulder to the centre of the mounting (Please see drawing).

This item is adjustable and suited to normal loads.

Adjustable trunnion mounting UH

Conforms to ISO 15552, type MT4
Used for cylinder model with round barrel

Dimensions in mm
 Projection/First angle



1 Grease nipple from ø 125 mm to ø 200 mm

2 Locking screws

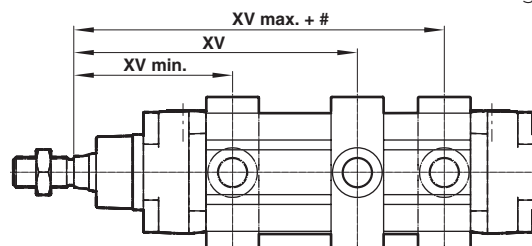
Torque max: ø 32 & 40 mm = 6 Nm; ø 50 & 63 mm = 10 Nm;

ø 80 & 100 mm = 15 Nm; ø 125 mm = 25 Nm; ø 160 & 200 mm = 40 Nm

ø	R max.	øTD e9	TK	TL	TM h14	UW	XV min.	XV max. + #	(kg)	Model (UH)
32	1	12	20	12	50	50	65	81	0,16	QA/8032/40
40	1,6	16	24	16	63	58	76,5	88,5	0,35	QA/8040/40
50	1,6	16	28	16	75	70	84	96	0,65	QA/8050/40
63	1,6	20	28	20	90	80	87,5	107,5	0,85	QA/8063/40
80	1,6	20	28	20	110	100	102	118	1,2	QA/8080/40
100	2	25	38	25	132	126	112	128	2,3	QA/8100/40
125	2	25	50	25	160	152	144	146	3,3	QA/8125/40
160	2,5	32	50	32	200	192	155	185	5,3	QA/8160/40
200	2,5	32	50	32	250	240	170	200	9,4	QA/8200/40

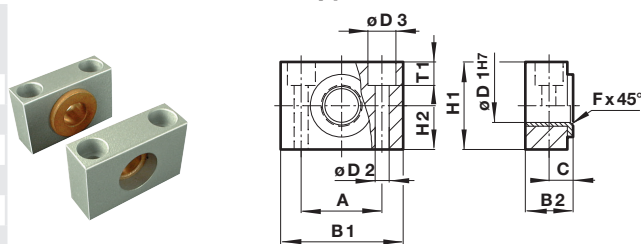
Style 'UH': It is most important that the locking screws which secure the mounting to the tie rod are tightened to the torque figures shown in the table below. For maximum energy input, consult our Technical Service. Unless otherwise specified, units will be supplied with dimension 'XV min.' plus half the stroke length. 'XV' = Distance from the piston rod shoulder to the centre of the mounting (Please see drawing). Not for use on profile options. This item is adjustable and suited to normal loads.

Stroke



Trunnion support S

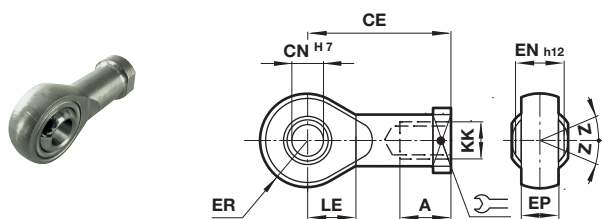
Conforms to ISO 15552, type AT4



ø	A	B 1	B 2	C	øD1 H7	øD2	øD3	Fx 45°	H 1	H 2	T1	(kg)	Model (S)
32	32	46	18	10,5	12	6,6	11	1	30	15	6,8	0,10	QA/8032/41
40/50	36	55	21	12	16	9	15	1,6	36	18	9	0,14	QA/8040/41
63/80	42	65	23	13	20	11	18	1,6	40	20	11	0,18	QA/8063/41
100/125	50	75	28,5	16,5	25	14	20	2	50	25	13	0,34	QA/8100/41
160/200	60	92	39	21,5	32	18	26	2,5	60	30	15,5	1,9	QA/8160/41

Universal piston rod eye UF

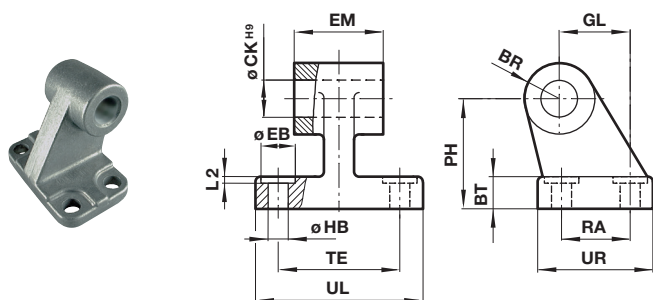
Conforms to DIN ISO 8139



ø	KK	A	CE	ø CN H7	EN h12	ER	LE	Z	(kg)	Model (UF)
32	M10 x1,25	20	43	10	14	14	15	9°	0,09	QM/8025/32
40	M12 x1,25	22	50	12	16	16	17	13°	0,13	QM/8040/32
50/63	M16 x1,5	28	64	16	21	21	22	15°	0,33	QM/8050/32
80/100	M20 x1,5	33	77	20	25	25	26	15°	0,67	QM/8080/32
125	M27 x2	51	110	30	37	35	36	15°	1,35	QM/8125/32
160/200	M36 x2	56	125	35	43	40	41	16°	3	QM/8160/32
250	M42 x2	60	142	40	49	45	46	17°	6,4	QM/8250/32
320	M48 x2	65	160	50	60	57,5	59	12°	8,7	QM/8320/32

Wide hinge SW

Conforms to ISO 15552, type AB7



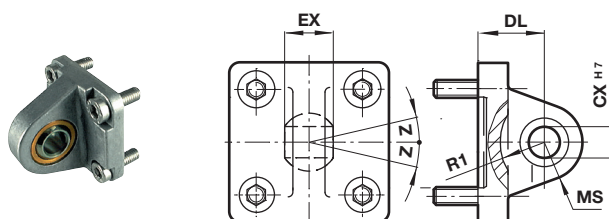
ø	BR	BT	PH	ø CK H9	ø EB	EM	GL
32	10	7	32	10	12	25,6	21
40	11	9	36	12	12	27,6	24
50	13	11	45	12	15	31,6	33
63	15	11	50	16	15	39,6	37
80	15	14	63	16	18	49,6	47
100	18	15	71	20	18	59,6	55
125	22	20	90	25	20	69	70
160	31	25	115	30	20	89	97
200	31	30	135	30	26	89	105
250	39	35	165	40	40	109	128
320	44	40	200	45	48	119	150

ø	ø HB	L2	RA	TE	UL	UR	(kg)	Model (SW)
32	6,6	1,6	18	38	50	31	0,05	M/P19493
40	6,6	1,6	22	41	53	35	0,07	M/P19494
50	9	1,6	30	50	65	45	0,14	M/P19495
63	9	1,6	35	52	67	50	0,18	M/P19496
80	11	2,5	40	66	84	60	0,28	M/P19497
100	11	2,5	50	76	94	70	0,42	M/P19498
125	14	3,2	60	94	124	90	2,70	M/P19499
160	14	4	88	118	156	126	6,3	M/P19679
200	18	4	90	122	162	130	8	M/P19683
250	22	4	110	150	200	160	13,4	M/P19446
320	26	4	122	170	234	186	22	M/P19447

Universal rear eye UR

Conforms to ISO 15552, type MP6

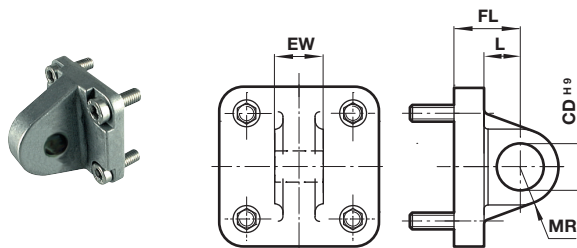
Dimensions in mm
Projection/First angle



ø	ø CX H7	EX	MS	DL	R1	Z	(kg)	Model (UR)
32	10	14	16	22	13	13°	0,15	QA/8032/33
40	12	16	18	25	16	13°	0,25	QA/8040/33
50	16	21	21	27	19	15°	0,40	QA/8050/33
63	16	21	23	32	22	15°	0,55	QA/8063/33
80	20	25	28	36	24	14°	0,90	QA/8080/33
100	20	25	30	41	27	14°	1,50	QA/8100/33
125	30	37	40	50	36	17°	2,70	QM/8125/33
160	35	43	44	55	41	16°	4,6	QM/8160/33
200	35	43	48	60	42	16°	7,3	QM/8200/33
250	40	49	50	70	47	16°	16,5	QM/8250/33
320	50	60	58	80	52	14°	26	QM/8320/33

Rear eye R

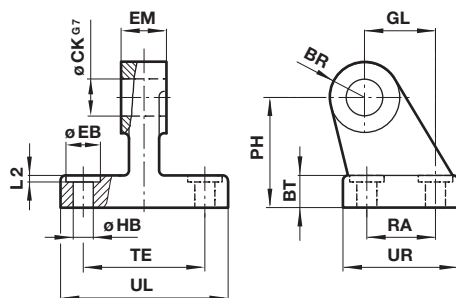
Conforms to ISO 15552, type MP4



ø	ø CD H9	EW	FL	L	MR	(kg)	Model (R)
32	10	25,6	22	13	9	0,09	QA/8032/27
40	12	27,6	25	16	12	0,11	QA/8040/27
50	12	31,6	27	17	12	0,17	QA/8050/27
63	16	39,6	32	22	15	0,24	QA/8063/27
80	16	49,6	36	22	15	0,37	QA/8080/27
100	20	59,6	41	27	20	0,59	QA/8100/27
125	25	69,6	50	33	25	3,20	QM/8125/27
160	30	89,6	55	35,5	30	6,1	QM/8160/27
200	30	89,6	60	37	30	6,8	QM/8200/27

Narrow hinge SS

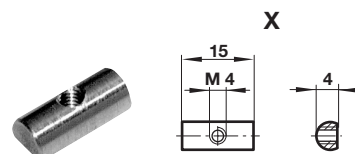
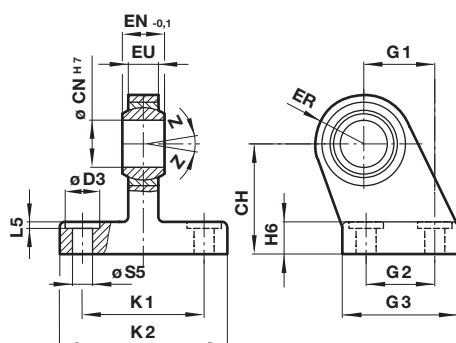
Dimensions in mm
Projection/First angle



ø	BR	BT	ø CK G7	ø EB	EM	GL	ø HB	L2	PH	RA	TE	UL	UR	(kg)	Model (SS)
32	10	8	10	11	10	21	6,6	1,6	32	18	38	51	31	0,15	M/P19931
40	11	10	12	11	12	24	6,6	1,6	36	22	41	54	35	0,20	M/P19932
50	13	12	16	15	16	33	9	1,6	45	30	50	65	45	0,48	M/P19933
63	15	12	16	15	16	37	9	1,6	50	35	52	67	50	0,50	M/P19934
80	15	14	20	18	20	47	11	2,5	63	40	66	86	60	0,75	M/P19935
100	19	15	20	18	20	55	11	2,5	71	50	76	96	70	1,20	M/P19936
125	22	20	30	20	30	70	14	3,2	90	60	94	124	90	2,50	M/P19937
160	31	25	35	20	35	97	14	4	115	88	118	156	126	6,00	M/P19938
200	31	30	35	26	35	105	18	4	135	90	122	162	130	7,60	M/P19939

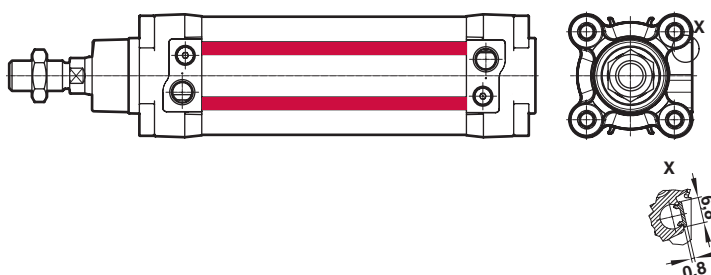
Swivel hinge US Conforms to VDMA 24562 part 2

Groove key M/P72816 Weight: 0,01 (kg)

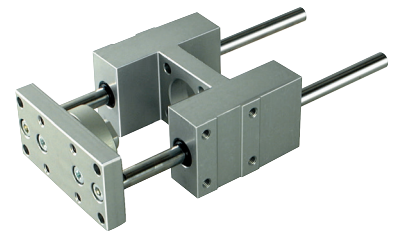
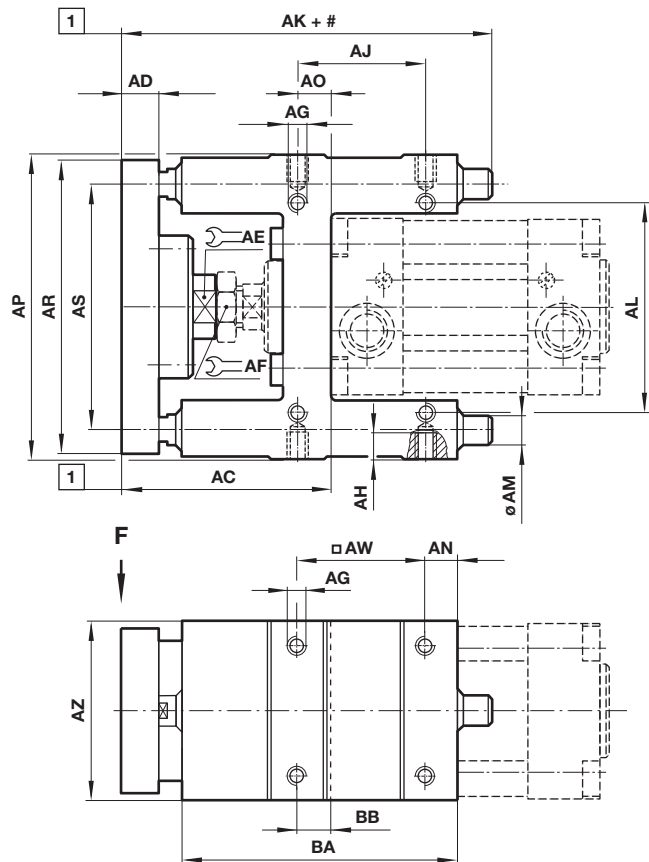


ø	CH	ø CN H7	ø D3	EN -0,1	ER	EU	G1	G2	G3	H6	K1	K2	L5	S5	Z	(kg)	Model (US)
32	32	10	11	14	16	10,5	21	18	31	10	38	51	1,6	6,6	13°	0,19	M/P40310
40	36	12	11	16	18	12	24	22	35	10	41	54	1,6	6,6	13°	0,24	M/P40311
50	45	16	15	21	21	15	33	30	45	12	50	65	1,6	9	15°	0,46	M/P40312
63	50	16	15	21	23	15	37	35	50	12	52	67	1,6	9	15°	0,59	M/P40313
80	63	20	18	25	28	18	47	40	60	14	66	86	2,5	11	14°	1,03	M/P40314
100	71	20	18	25	30	18	55	50	70	15	76	96	2,5	11	14°	1,40	M/P40315
125	90	30	20	37	40	25	70	60	90	20	94	124	3,2	14	17°	3,10	M/P71355
160	115	35	20	43	44	28	97	88	126	25	118	156	4	14	16°	6,40	M/P71356
200	135	35	26	43	47	28	105	90	130	30	122	162	4	18	16°	9,10	M/P71357

Groove cover M/P72725/1000



QA/8000/51 – Guide blocks (plain bearings)



Dimensions in mm
Projection/First angle



Stroke

1 Adjustment range

ø 32 + 40 mm = +2 mm

ø 50 + 63 mm = +4 mm

ø 80 + 100 mm = +6 mm

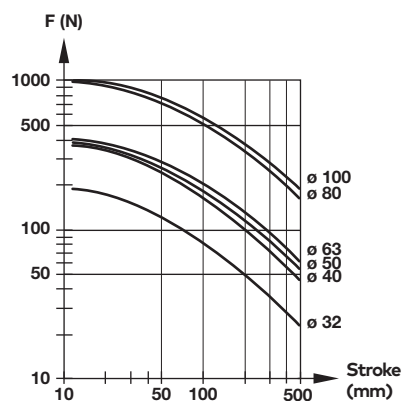
ø	AC	AD	AE	AF	AG	AH	AJ	AK	AL	ø AM	AN	AO	AP
32	69	12	15	17	M6	10	32,5	110	58	10	6	9	100
40	74	12	15	19	M6	10	38	122	64	12	6	11	106
50	91,5	15	22	24	M8	12	46,5	135	80	12	6	19	125
63	92	15	22	24	M8	12	56,5	153	95	12	7	15	132
80	106	15	27	30	M10	15	50	180	130	16	9	14	165
100	111	15	27	30	M10	17	70	199	150	16	9	19	185

ø	AR	AS	AT	AV	ΔAW	ø AX	AZ	BA	BB	(kg) at 0 mm	(kg) per 100 mm	Model
32	90	74	78	45	32,5	6,6	48	76	9	1,0	0,06	QA/8032/51/*
40	100	80	84	50	38	6,6	56	85	11	1,2	0,09	QA/8040/51/*
50	120	96	100	60	46,5	9	66	99	19	1,8	0,09	QA/8050/51/*
63	125	104	105	70	56,5	9	76	114	15	2,2	0,09	QA/8063/51/*
80	155	130	130	90	72	11	98	134,5	25	4,1	0,16	QA/8080/51/*
100	175	150	150	110	89	11	118	153,5	28,5	5,8	0,16	QA/8100/51/*

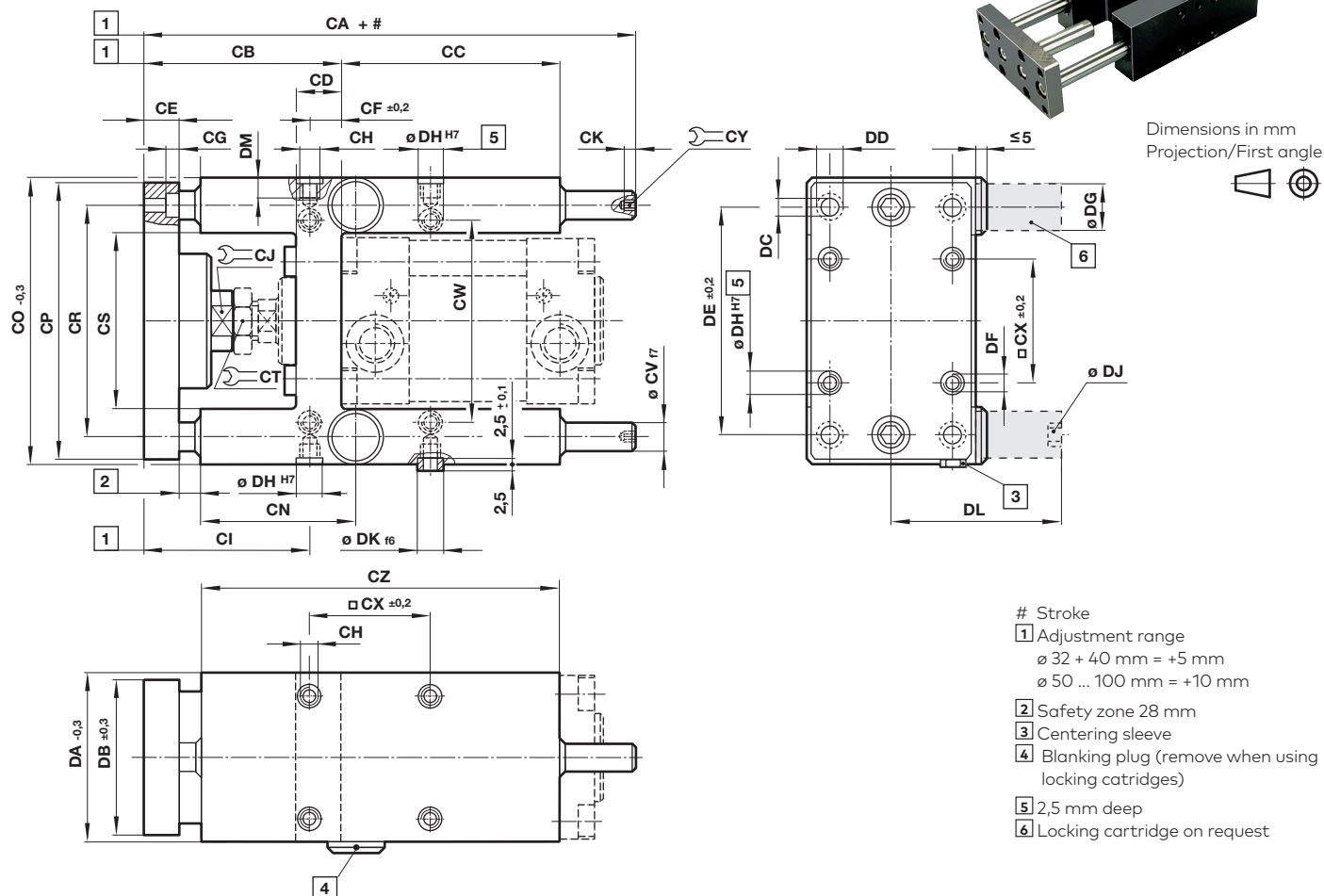
* Insert standard stroke length: 50, 100, 160, 200, 250, 320, 400 and 500 mm, use nearest standard stroke.

Note: Supplied complete with mounting screws for cylinders

Maximum load



QA/8000/61 – Guide blocks (roller bearings)



ø	CA	CB	CC	CD	CE	CF ±0,2	CG	CH	CI	CJ	CK	CN	CO -0,3
32	177	100	65	28	12	15,3	6,5	M6	84,5	13	5	61	97
40	192	111	69	33	12	23	6,5	M6	88	15	6	67	115
50	237	128	65	40	15	33,8	9	M8	94	22	6	75,5	137
63	237	128	97	40	15	29,3	9	M8	98,5	22	6	80	152
80	280	151	112	50	20	37	11	M10	114	27	7	92	189
100	280	156	112	55	20	40,5	11	M10	115,5	27	7	93	213

ø	CP	CR	CS	CT	ø CV F7	CW	CX ±0,2	CY	CZ	DA -0,3	DB ±0,3	DC	ø DD
32	90	74	50,5	17	12	61	32,5	5	125	50	45	6,6	11
40	110	87	58,5	19	16	69	38	6	140	58	54	6,6	11
50	130	104	70,5	24	20	85	46,5	6	150	70	63	9	15
63	145	119	85,5	24	20	100	56,5	6	182	85	80	9	15
80	180	148	105,5	30	25	130	72	8	215	105	100	11	18
100	200	172	130,5	30	25	150	89	8	220	130	120	11	18

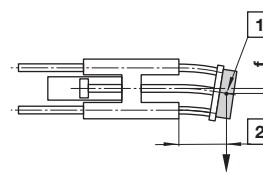
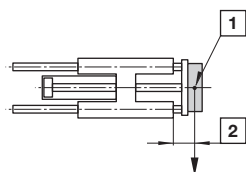
ø	DE ±0,2	DF	ø DG	ø DH H7	DJ	ø DK f6	DL	DM	(kg) at 0 mm	(kg) per 100 mm	Locking force (N)	Cartridge *1)	Model
32	78	M6	20	9	M5	9	45	14	1,2	0,18	600	QA/8032/63	QA/8032/61/*
40	84	M6	24	9	G1/8	9	61,5	14	2,2	0,32	1000	QA/8040/63	QA/8040/61/*
50	100	M8	30	11	G1/8	11	76,5	16	3,6	0,49	1500	QA/8050/63	QA/8050/61/*
63	105	M8	30	11	G1/8	11	76,5	16	4,6	0,49	1500	QA/8050/63	QA/8063/61/*
80	130	M10	48	13	G1/8	13	119	20	8,7	0,77	3000	QA/8080/63	QA/8080/61/*
100	150	M10	48	13	G1/8	13	119	20	11	0,77	3000	QA/8080/63	QA/8100/61/*

* Insert standard stroke length: 50, 100, 160, 200, 250, 320, 400 and 500 mm, use nearest standard stroke.

Note: Supplied complete with mounting screws for cylinders

*1) Locking cartridges should be ordered separately. Passive - pressure to unlock. Two required per guide block.

Maximum load for QA/8000/61



Dimensions in mm
Projection/First angle



- 1 Centre of gravity load capacity
- 2 Outstroke

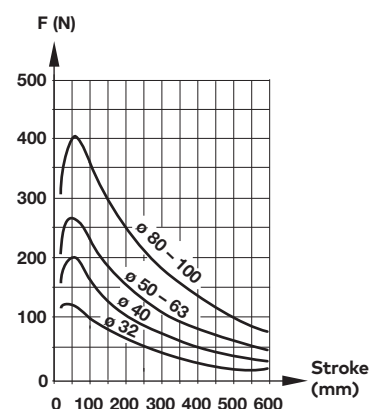
Maximum load capacity is dependent on the outstroke of a horizontally installed guide unit. In the case of short stroke operation, the load capacity figures taken from the diagram must be multiplied by the correction factor (diagram 2). In the curves of load capacity (diagram 1), the short stroke corrections have already been taken

into account for an outstroke > 60 mm.

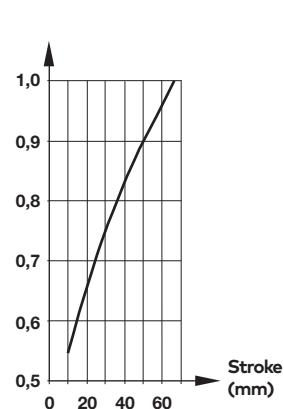
The total deflection of guide rods will be determined by the addition of that due to own weight (diagram 3) and that due to load capacity (diagram 4).

Maximum load capacity depending on outstroke

(diagram 1)
Load capacity

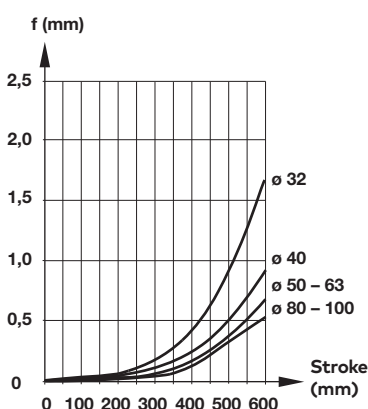


(diagram 2)
Correction factor



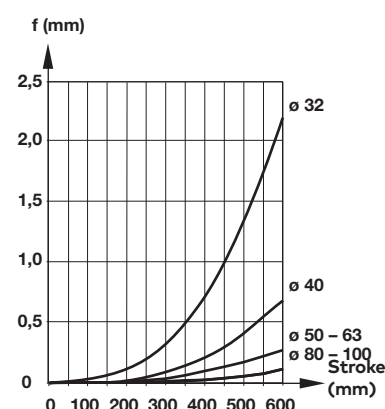
Deflection caused by own weight (diagram 3)

Deflection

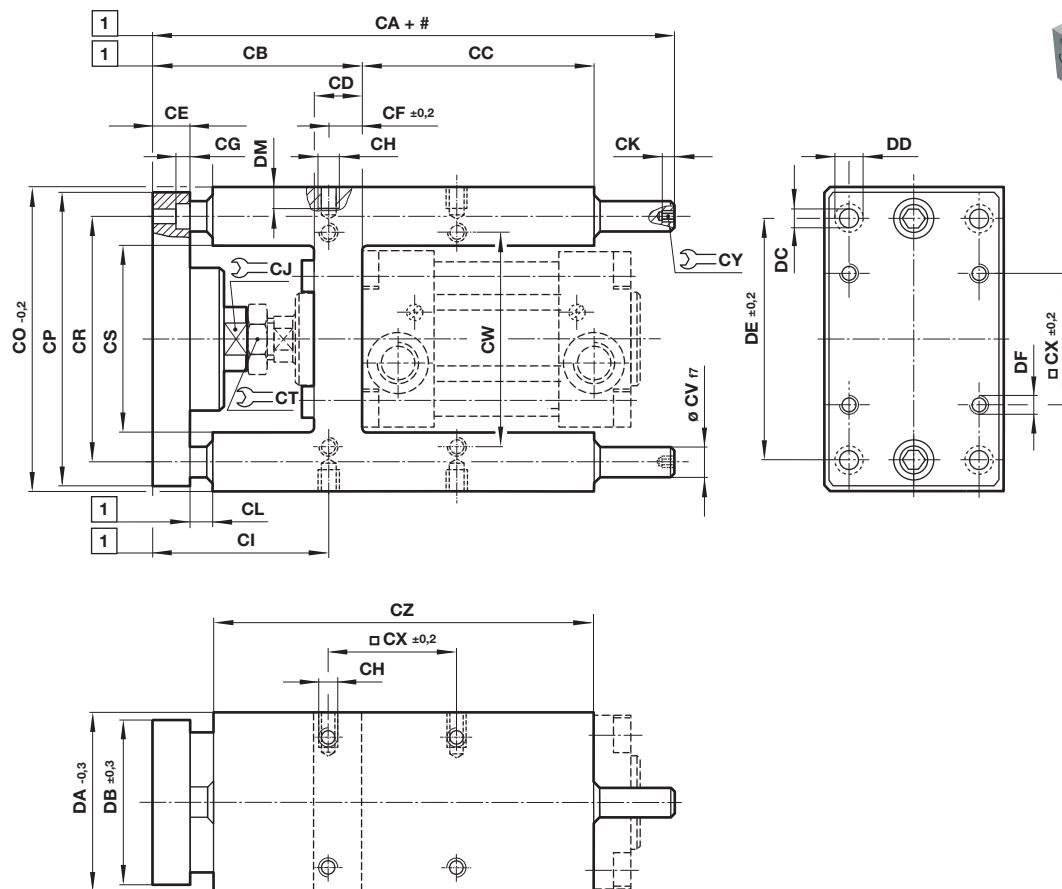


Deflection caused by a load of 10 N (diagram 4)

Deflection



In the case of shock load applications, the figures given in the diagrams above must be reduced by a factor of 2.

QA/8000/81 – Guide blocks (long coupling)
QA/8000/85 – Guide blocks (short coupling)


Dimensions in mm
Projection/First angle



Stroke

1 Adjustment range

ø 32 + 40 mm = +5 mm

ø 50 ... 100 mm = +10 mm

ø	CA /81	CA /85	CB + /81	CB + /85	CC	CD	CE	CF ±0,2	CG	CH	CI /81	CI /85	☞=CJ
32	174	149	89	64	75	24	12	4,3	6,5	M 6	84,7	59,7	15
40	189	164	99	74	80	28	12	11	6,5	M 6	88	63	15
50	210	181	113	88	78	34	15	18,8	8,5	M 8	94,2	69,2	20
63	235	210	114	89	106	34	15	15,3	9	M 8	98,7	73,7	20
80	265	240	139	114	111	50	20	25	11	M 10	114	89	26
100	288	265	145	120	128	55	20	30	11	M 10	115	90	26

ø	CK	CL /81	CL /85	CO ±0,2	CP	CR	☞=CS	CT	ø CV f8	CW	□ CX ±0,2	CY	CZ
32	5	27	2	97	93	74	51	17	12	61	32,5	5	125
40	6	27	2	115	112	87	58,2	19	16	69	38	6	140
50	6	28	3	137	134	104	70,2	24	20	85	46,5	6	148
63	6	27	2	152	147	119	85,2	24	20	100	56,5	6	178
80	7	35	10	189	180	148	105,5	30	25	130	72	8	195
100	7	35	10	213	206	173	130,5	30	25	150	89	8	218

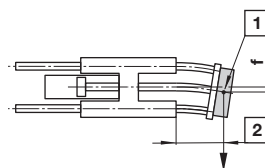
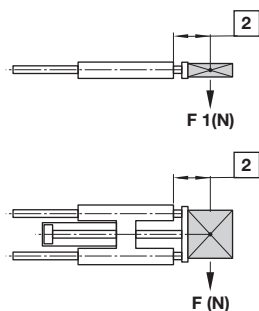
ø	DA ±0,2	DB ±0,3	ø DC	ø DD	DE ±0,2	DF	DM	(kg) /81 at 0 mm	(kg) /85 at 0 mm	(kg) /81; /85 per 100 mm	Model /81	Model /85
32	49	45	6,6	11	78	M 6	12	1,2	1,15	0,18	QA/8032/81	QA/8032/85
40	58	55	6,6	11	84	M 6	12	2,2	2,15	0,32	QA/8040/81	QA/8040/85
50	70	65	9	15	100	M 8	16	3,6	3,55	0,49	QA/8050/81	QA/8050/85
63	85	80	9	15	105	M 8	16	4,6	4,55	0,49	QA/8063/81	QA/8063/85
80	105	100	11	18	130	M 10	20	8,7	8,65	0,77	QA/8080/81	QA/8080/85
100	130	120	11	18	150	M 10	20	11	10,95	0,77	QA/8100/81	QA/8100/85

* Insert standard stroke length: 50, 100, 160, 200, 250, 320, 400 and 500 mm, use nearest standard stroke.

Note: Supplied complete with mounting screws for cylinders

Maximum load for QA/8000/81 and /85

Dimensions in mm
Projection/First angle



1 Centre of gravity load capacity
2 Outstroke

$$F1 = F \times 0,9$$

$$\text{Static force: } F2 = F \times 2$$

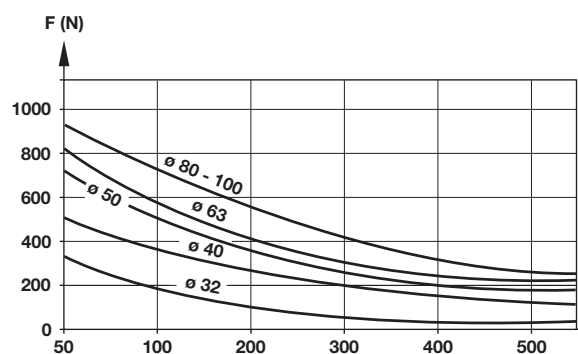
Max. load capacity (diagram 1) is dependent on the outstroke of a horizontally installed guide unit.

The total deflection of guide rods will be determined by the addition of the amount of deflection caused by own weight (according to diagram 2) plus the amount of deflection due to load capacity (according to diagram 3).

Maximum load capacity depending on outroke

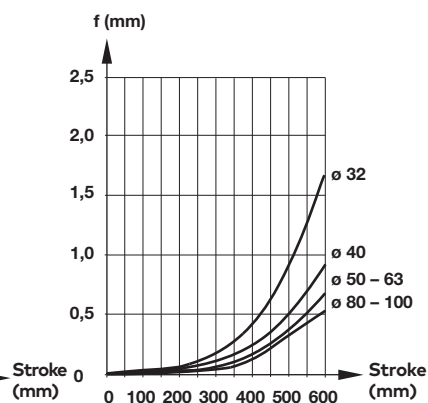
Deflection caused by a load of 10 N
(diagram 1)

Load capacity



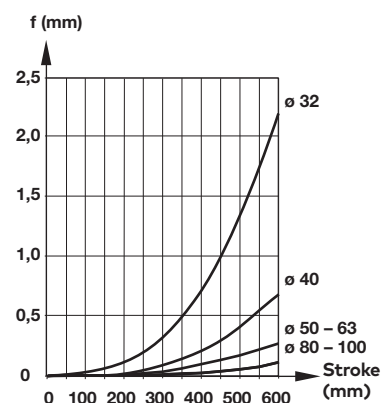
Deflection caused by own weight (diagram 2)

Deflection (mm)



Deflection caused by a load of 10 N (diagram 3)

Deflection (mm)



In the case of shock load applications, the figures given in the diagrams above must be reduced by a factor of 2

- > **Magnetically operating reed switch - Round style**
- > **Suitable for all cylinder ranges with magnetic piston**
- > **Switches can be mounted flush with the delivered special adaptor**
- > **LED indicator on LSU models**
- > **Alternative variants allows a wide range of application**



Technical features

Operation:

M/50/LSU Normally open with LED (yellow)

Switching voltage (U_b):

10 ... 240 V a.c./170 V d.c.

Switching voltage output:

U_b - 2,7 V

Switching current

(see graph overleaf):

0,18 A max.

Switching power:

10 W/10 VA max.

Contact resistance:

150 mΩ

Response time:

1,8 ms

Operating temperature:

-25 ... +80 °C (-13 ... +176 °F)

High temperature version:

+150 °C max. (+302 °F)

Protection rating (EN 60529):

IP66

Shock resistance:

50 g (during 11 ms)

Vibration resistance:

35 g (at 2000 Hz)

Cable type:

2 x 0,25: PVC, PUR or silicone

3 x 0,25 PVC

Cable length:

2, 5 or 10 m

Electromagnetic compatibility

according to:

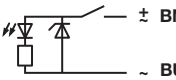
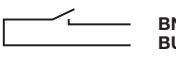
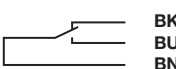
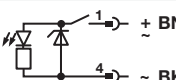
EN 60947-5-2

Materials:

Body: plastic

Cable: see table below

Technical data - Reed switches - additional information see data sheet en 4.3.005

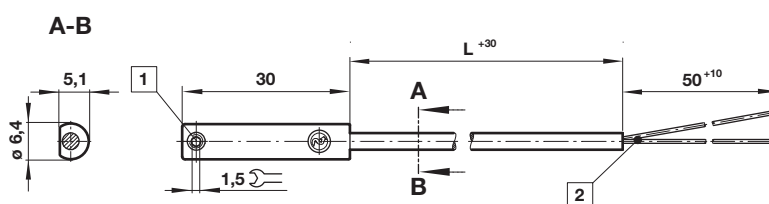
Symbol	Voltage		Current maximum	Function	Operating temperature	LED	Protection class	Plug	Cable length	Cable type	Weight	Model
	(V a.c.)	(V d.c.)	(mA)		(°C)				(m)		(g)	
	10 ... 240	10 ... 170	180	Normally open	-25 ... +80	•	IP 66	—	2, 5 or 10	PVC 2x0,25	37	M/50/LSU/*V
	10 ... 240	10 ... 170	180	Normally open	-25 ... +80	•	IP 66	—	5	PUR 2x0,25	37	M/50/LSU/5U
	10 ... 240	10 ... 170	180	Normally open	-25 ... +150	—	IP 66	—	2	Silicon 2x0,25	37	TM/50/RAU/2S
	10 ... 240	10 ... 170	180	Changeover	-25 ... +80	—	IP 66	—	5	PVC 3x0,25	37	M/50/RAC/5V
	10 ... 60	10 ... 60	180	Normally open	-25 ... +80	•	IP 66	M8x1	0,3	PVC 3x0,25	16	M/50/LSU/CP *1)
	10 ... 60	10 ... 60	180	Normally open	-25 ... +80	•	IP 66	M12x1	0,3	PVC 3x0,25	16	M/50/LSU/CC *1)

* Insert cable length; *1) Plug-in connector see page 12

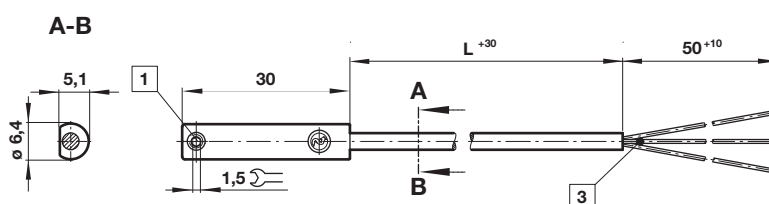
Dimensions

M/50/LSU/*V, M/50/LSU/5U,
TM/50/RAU/2S
Cable length L = 2, 5 or 10 m

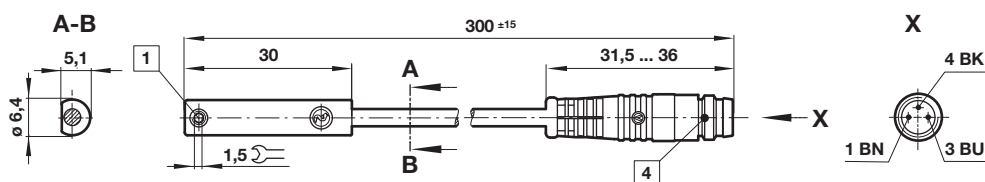
Dimensions in mm
Projection/First angle



M/50/RAC/5V
Cable length L = 5 m



M/50/LSU/CP
M/50/LSU/CC



1 Fixing screw

2 + BN = brown; - BU = blue (output)

3 - BK = black; + BN = brown; - ≠BU = blue

4 Version CP: Plug M8 x 1, color code: BK = +; BN = -; BU = output

Version CC: Plug M12 x 1, color code: BK = +; BN = -; BU = output

Accessories

Plug-in connector cable with nut



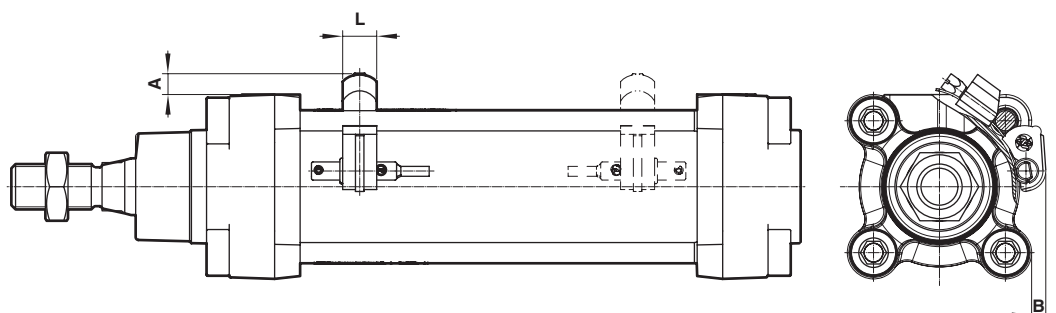
Outer cover	Cable length (m)	Weight (kg)	Connector	Connector
PVC 3 x 0,25	5	0,18	M8 x 1 straight connector	M/P73001/5
PUR 3 x 0,25	5	0,18	M8 x 1 straight connector	M/P73002/5
PVC 3 x 0,25	5	0,18	angled connector 90°	M/P34615/5
PUR 3 x 0,25	5	0,18	angled connector 90°	M/P34596/5
PUR 3 x 0,34	5	0,21	M12 x 1 straight connector	M/P34594/5

QM/27/2/* – Switch mounting brackets for Round barrel

Switch: M/50



ø	A	B	L	Weight (kg)	Model	ø	A	B	L	Weight (kg)	Model	ø	A	B	L	Weight (kg)	Model
32	9	6	12	0,010	QM/27/2/1	80	4	4	12	0,010	QM/27/2/1	200	-12	-16	12	0,010	QM/27/2/1
40	9	7	12	0,010	QM/27/2/1	100	3	2	12	0,010	QM/27/2/1	250	-10	-6	35	0,015	QM/27/2/2
50	7	5	12	0,010	QM/27/2/1	125	-2	-2	12	0,010	QM/27/2/1	320	-20	-16	35	0,015	QM/27/2/3
63	7	6	12	0,010	QM/27/2/1	160	-10	-9	12	0,010	QM/27/2/1						



- > Magnetically operated switch, solid state - round style
- > IO-Link version available
- > Suitable for all cylinder ranges with magnetic piston
- > Switches can be mounted flush in all profile cylinders
- > Reliable switching with a very fast reponse time
- > Particularly suited for use in high levels of vibration
- > LED indicator as standard
- > UL listed



Technical features

Operation:

PNP / NPN (see table)
Output with LED (yellow)
Normally open (standard)

Switching voltage (U_b):

10 ... 30 V d.c.
("supply class 2" acc. to cULus)

Voltage drop at output:

< 2,5 V

Residual current:

< 0,5 mA

Switching current

(see graph):

100 mA max. (standard)
300 mA max. (M/50/EHP)

Switching power:

3,0 W max. (standard)
9,0 W max. (M/50/EHP)

Response time:

< 0,1 ms (standard)
< 5 ms (M/50/IOP)

Operating frequency:

1 kHz (standard)
200 Hz (M/50/IOP)

Responsiveness:

2,8 mT

Hysteresis:

0,5 ... 1,5 mT
0,2 mT (M/50/IOP)

Repeatability:

< 0,1 mT

Protection rating (EN 60529):

IP67 (standard)
IP68 (M/50/EAP/5U, M/50/EHP/5U)

Operating temperature:

-40 ... +80 °C (-40 ... 176 °F)
(permanently fixed cable)
-25 ... +80 °C (-13 ... 176 °F)
(moving cable)

Cable type:

PVC 3 x 0,14 mm² (standard)
PUR 3 x 0,14 mm² (M/50/E*P/*U
and all variants with connector)

Cable length:

2, 5 and 10 m

Electromagnetic compatibility

according to:

EN 60947-5-2

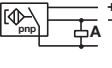
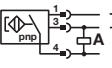
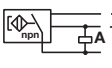
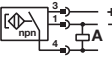
Materials:

Housing: plastic
Thread insert: brass
Set screw: stainless steel
Cable: see table below

Mounting type:

Flush mountable

Technical data - Solid state - additional information see data sheet en 4.3.007

Symbol	Voltage (V DC)	Current maximum (mA)	Function	IO-Link *1)	Operating temperature (°C)	LED	Protection class	Connector	Cable length (m)	Cable type	Weight (g)	Model
	10 ... 30	100	PNP		-40 ... +80	•	IP67	---	2	PVC 3 x 0,14	23	M/50/EAP/2V
	10 ... 30	100	PNP		-40 ... +80	•	IP67	---	5	PVC 3 x 0,14	56	M/50/EAP/5V
	10 ... 30	100	PNP		-40 ... +80	•	IP67	---	10	PVC 3 x 0,14	102	M/50/EAP/10V
	10 ... 30	100	PNP / NPN	•	-40 ... +80	•	IP67	---	5	PVC 3 x 0,14	56	M/50/IOP/5V
	10 ... 30	100	PNP		-40 ... +80	•	IP68	---	5	PUR 3 x 0,14	56	M/50/EAP/5U
	10 ... 30	100	PNP		-40 ... +80	•	IP67	---	10	PUR 3 x 0,14	102	M/50/EAP/10U
	10 ... 30	300	PNP		-40 ... +80	•	IP67	---	2	PVC 3 x 0,14	23	M/50/EHP/2V
	10 ... 30	300	PNP		-40 ... +80	•	IP67	---	5	PVC 3 x 0,14	56	M/50/EHP/5V
	10 ... 30	300	PNP		-40 ... +80	•	IP67	---	10	PVC 3 x 0,14	102	M/50/EHP/10V
	10 ... 30	300	PNP		-40 ... +80	•	IP68	---	5	PUR 3 x 0,14	56	M/50/EHP/5U
	10 ... 30	100	PNP		-40 ... +80	•	IP67	M8 x 1	0,3	PUR 3 x 0,14	7	M/50/EAP/CP
	10 ... 30	100	PNP / NPN	•	-40 ... +80	•	IP67	M8 x 1	0,3	PUR 3 x 0,14	7	M/50/IOP/CP
	10 ... 30	100	PNP		-40 ... +80	•	IP67	M12 x 1	0,3	PUR 3 x 0,14	16	M/50/EAP/CC
	10 ... 30	100	PNP		-40 ... +80	•	IP67	M12 x 1	2	PUR 3 x 0,14	35	M/50/EAP/CC/2
	10 ... 30	100	PNP / NPN	•	-40 ... +80	•	IP67	M12 x 1	0,3	PUR 3 x 0,14	16	M/50/IOP/CC
	10 ... 30	300	PNP		-40 ... +80	•	IP67	M8 x 1	0,3	PUR 3 x 0,14	7	M/50/EHP/CP
	10 ... 30	100	NPN		-40 ... +80	•	IP67	---	2	PVC 3 x 0,14	23	M/50/EAN/2V
	10 ... 30	100	NPN		-40 ... +80	•	IP67	---	5	PVC 3 x 0,14	56	M/50/EAN/5V
	10 ... 30	100	NPN		-40 ... +80	•	IP67	---	10	PVC 3 x 0,14	102	M/50/EAN/10V
	10 ... 30	100	NPN		-40 ... +80	•	IP67	M8 x 1	0,3	PUR 3 x 0,14	7	M/50/EAN/CP

Color code: see next page

*1) IO-Link functionality: see next page

IO-Link Switch conforming to IEC 61131-9

Properties and Functionality	M/50/EAP, M/50/EAN M/50/EHP	M/50/IOP
Operating Mode	Standard	Standard
Power LED		• •
LED sensor signal	•	• •
Normally open (delivery status)	•	• •
Normally closed		○ •
Delay mode		○ •
Installation aid		• •
Temperature measurement		•
Detection counter		•
Teach functionality		•
Responsiveness adjustment		•

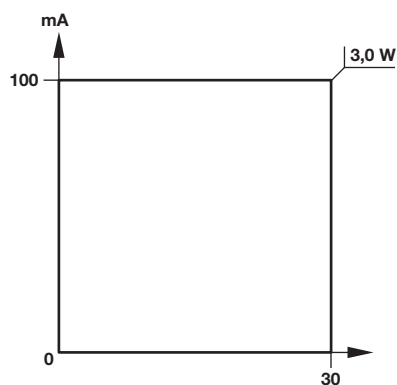
Note: IODD for the M/50/IOP switches available on the Norgren homepage.

• = included

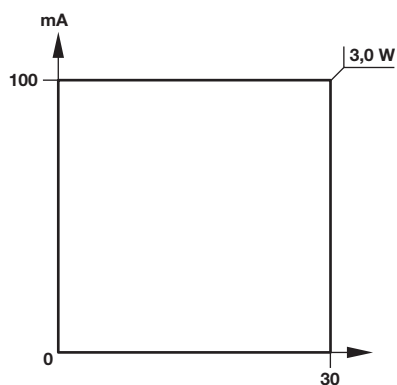
○ = optional (manufacture pre-setting required)

Switching current and switching voltage

M/50/EAP, M/50/EAN, M/50/IOP



M/50/EHP



Dimensions

M/50/EAP/*V,
M/50/EAP/*U,
M/50/IOP/5V,
M/50/EHP/*V,
M/50/EHP/5U,
M/50/EAN/*V
Cable length L = 2, 5 or 10 m

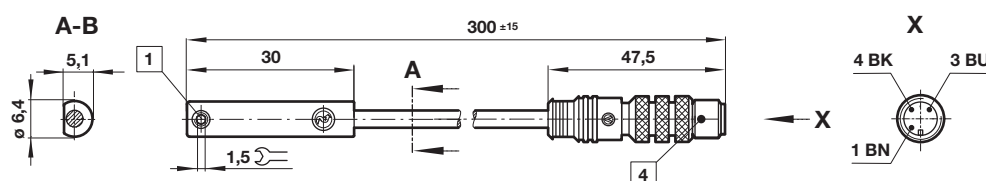
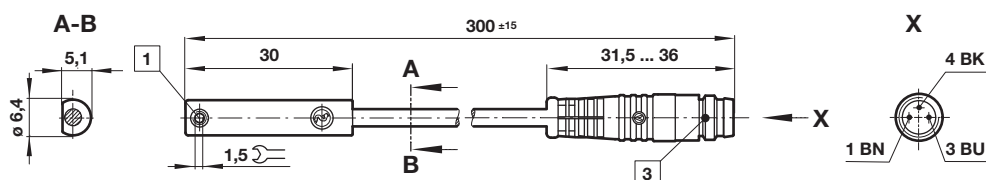
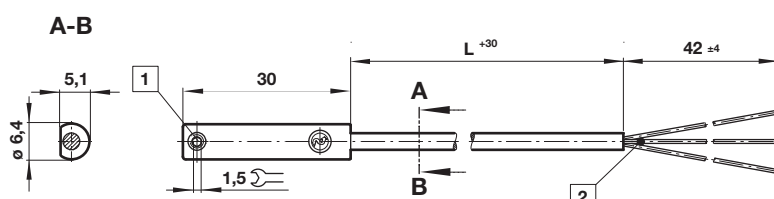
Dimensions in mm
Projection/First angle



M/50/EAP/CP,
M/50/EAN/CP,
M/50/IOP/CP,
M/50/EHP/CP



M/50/EAP/CC,
M/50/IOP/CC,
M/50/EHP/CC



1 Fixing screw

2 Color code: BK = black (output); BN = brown (+); BU = blue (-)

3 Connector M8 x 1; 1 BN = +; 3 BU = -; 4 BK = output

4 Connector M12 x 1; 1 BN = +; 3 BU = -; 4 BK = output

- > **Magnetically operating
Reed switch & Solid
state - Block style**
- > **Suitable for all Rond
barrel cylinder with
magnetic piston**
- > **Alternative materials
allows a wide range of
application**
- > **Switch with plug**



Technical features

Operation:

TQM/31, QM/32 normally open
with LED (yellow)

Switching voltage (Ub):

10 ... 240 V a.c./d.c.

Switching voltage output:

Ub - 2 V (QM/32)

Switching current (see graph overleaf):

1 A max. (QM/32)

Switching power:

50 W/50 VA max.

Contact resistance:

100 mΩ

Response time:

3 ms

Operating temperature:

-20 ... +80 °C (-4 ... +176 °F)

High temperature version:

+150 °C max. (+302 °F)

Protection rating (EN 60529):

IP 66

Shock resistance:

50 g (during 11 ms)

Vibration resistance:

35 g (50 to 2000 Hz)

Cable type:

PVC 2 x 0,75, PUR 2 x 0,75

VMQ 2 x 0,75 (TQM/31)

Cable length:

2, 5 or 10 m

Electromagnetic compatibility

according to:

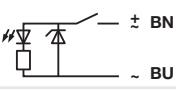
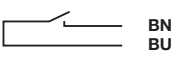
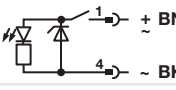
EN 60947-5-2

Materials:

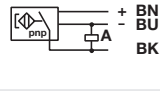
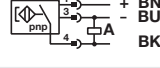
Body: plastic

Cable: see table below

Technical data - Reed switches - additional information see data sheet en 4.3.021

Symbol	Voltage (V a.c./V d.c.)	Current maximum (A)	Function	Temperature (°C)	LED	Protection class	Features	Cable length (m)	Cable type	Weight (g)	Model
	10 ... 240	1	Normally open	-20 ... +80	•	IP 66	—	2, 5 or 10	PVC 2 x 0,75	108 (2 m)	QM/32/*
	10 ... 240	1	Normally open	-20 ... +80	•	IP 66	—	2	PUR 2 x 0,75	108	QM/32/2/PU
	10 ... 240	2	Normally open	-20 ... +150	—	IP 66	High temperature	2, 5 or 10	Silicon 2 x 0,75	102 (2 m)	TQM/31/*
	10 ... 240	1	Normally open	-20 ... +80	•	IP 66	Plug M12 x 1	—	—	15	QM/32/P*1)

Technical data - Solid state - additional information see data sheet en 4.3.025

Symbol	Voltage (V DC)	Current max. (mA)	Function	Operating temperature (°C)	LED	Protection class	Connector	Cable length (m)	Cable type	Weight (g)	Model
	10 ... 30	200	PNP	-20 ... +80	•	IP66	---	2	PVC 3 x 0,5	104	QM/132/2
	10 ... 30	200	PNP	-20 ... +80	•	IP66	---	5	PVC 3 x 0,5	242	QM/132/5
	10 ... 30	200	PNP	-20 ... +80	•	IP66	---	10	PVC 3 x 0,5	472	QM/132/10
	10 ... 30	200	PNP	-20 ... +80	•	IP66	---	5	PUR 3 x 0,5	242	QM/132/5/PU
	10 ... 30	200	PNP	-20 ... +80	•	IP66	M12 x 1	—	—	13	QM/132/P

* Insert cable length

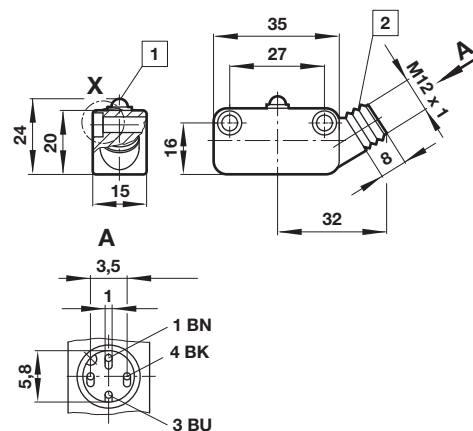
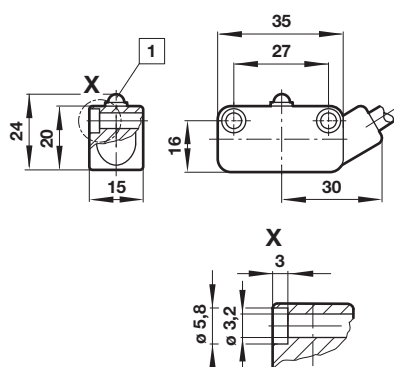
*1) Plug-in connector see page below; Color code: BK = black, BN = brown, BU = blue

Dimensions

TQM/31, QM/32, QM/132

QM/32/P,
QM/132/P

Dimensions in mm
Projection/First angle



1 LED (yellow)

2 Plug M12 x1
Color code
BK = black
BN = brown
BU = blue

Accessories

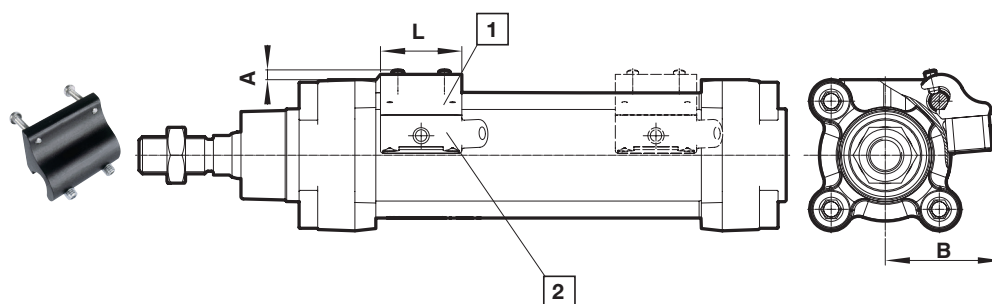
Plug-in connector cable with nut



Outer cover	Cable length (m)	Weight (kg)	Connector	Connector
PVC 3x0,34	5	0,21	M12x1	M/P34692/5
PUR 3x0,34	5	0,21	M12x1	M/P34594/5

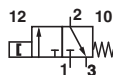
QM/31/000/22 – Switch mounting brackets for Round barrel Switches: TQM/31, QM/32, QM/132

Cy. ø	A	B	Weight (kg)	Model
32	5	42	0,026	QM/31/032/22
40	4,5	46	0,026	QM/31/032/22
50	4,5	50,5	0,026	QM/31/032/22
63	4	56,5	0,026	QM/31/032/22
80	2	62,5	0,028	QM/31/080/22
100	1,5	70,5	0,028	QM/31/080/22
125	0	81	0,028	QM/31/080/22
160	0	91,5	0,023	QM/31/160/22
200	-4	106	0,023	QM/31/160/22
250	-3	138	0,041	QM/31/250/22
320	-21	154	0,080	QM/31/320/22



1 Bracket
2 Switch

- > **Pneumatic proximity sensor**
- > **Port size: ø 3 mm**
- > **Pneumatic proximity sensor**
- > **Optical pressure indicator signals position**
- > **Non-contact sensing with pneumatic output**
- > **Intrinsically safe – no problem in explosion areas**



Technical features

Medium:

Compressed air, filtered and non-lubricated

Operation:

Pneumatic proximity switch for non-contact sensing via a magnetic field

Operating pressure:

2 ... 6 bar (29 ... 87 psi)

Connections:

Pipes for 3 mm I/D tubing

Vibration resistance:

10 ... 50 Hz (to IEC 68 T. 2-27)

Shock resistance:

500 m/s² over a period of 5 ms (to IEC 68 T. 2-27)

Flow rate:

40 l/min

Orifice size:

2 mm

Repeatability:

± 0,2 mm

Can be used with cylinder:

ø 10 ... 100 mm

Operating temperature:

-15 ... +60 °C (+5 ... +140 °F)

Humidity and water content:

Air supply must be dry.

Corresponding of the application and working conditions the air must be dry enough to avoid condensate. The pressure dewpoint must be minimum 15 °C under the application and working conditions.

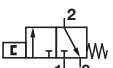
Materials

Body: Plastic

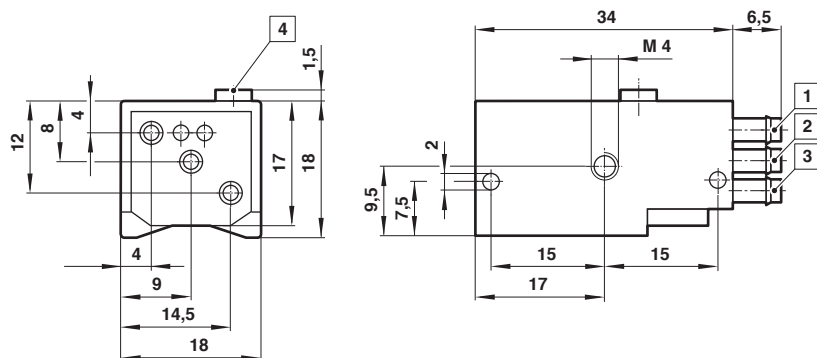
Pipe connectors: Brass

Holding strap: CU ZU 37 (brass)

Pneumatic proximity sensor - additional information see data sheet N/en 4.3.061

Symbol	Operating pressure (bar)	Flow rate (l/min)	Orifice size (mm)	Optical indicator	Connections	Model
	2 ... 6	40	2	.	Pipes for 3 mm I/D tubing	QM/140

Dimensions

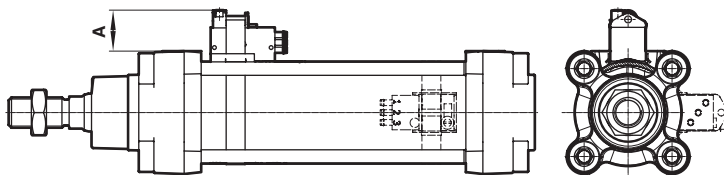


- 1 Compressed air port 1
- 2 Output port 2
- 3 Exhaust port
- 4 Optical indicator

QM/140/010/22 – Bracket with holding strap

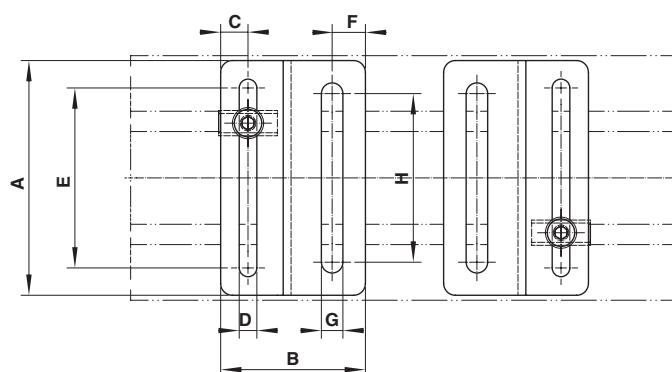
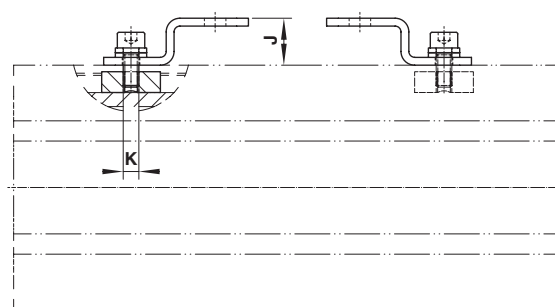
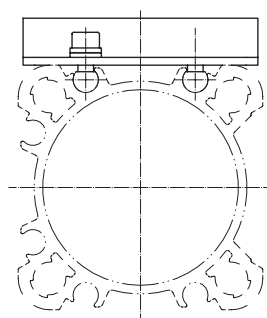
Pneumatic switch: QM/140

Dimensions in mm
Projection/First angle



ø	A	(kg)
32	22	0,020
40	23	0,020
50	22	0,020
63	24	0,020
80	23	0,020
100	24,5	0,020

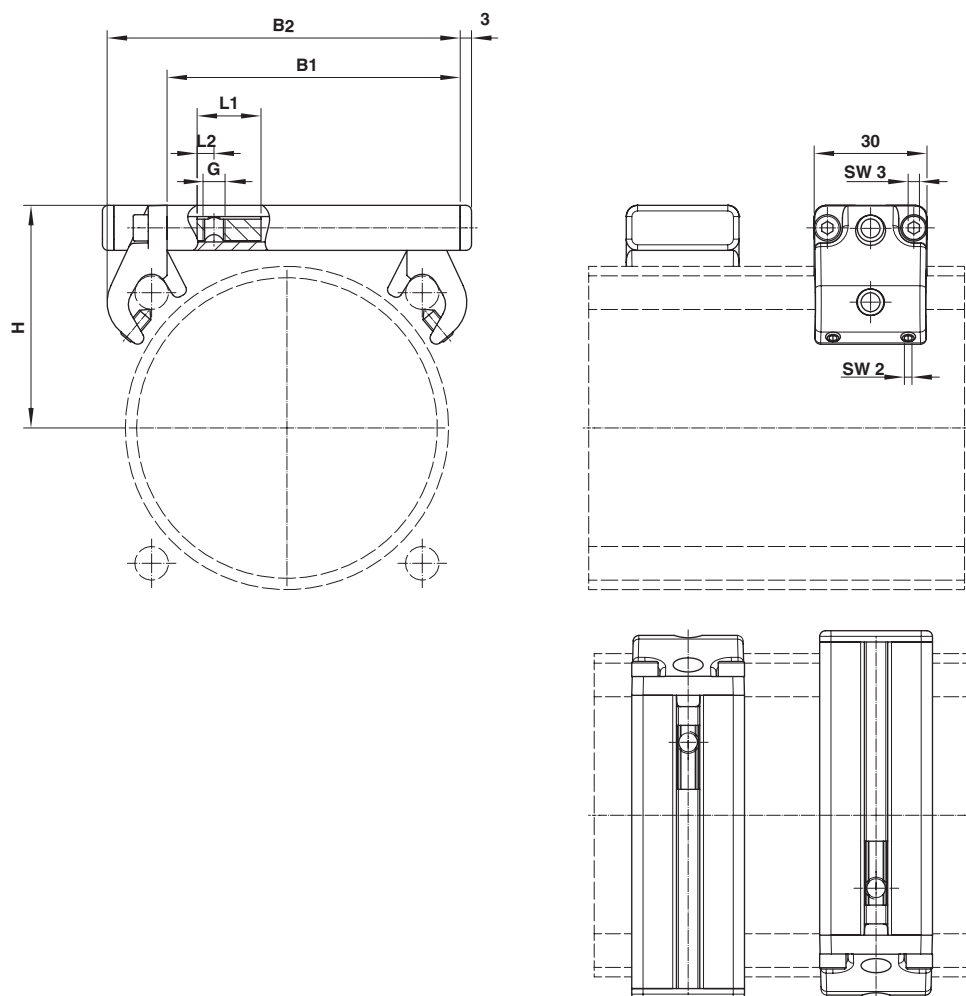
Valve mounting kit for Profile barrel



ø	A	B	C	D	E	F	G	H	J	K	SW	(kg)	Model
32/40	45	37	7	4,5	31	8,5	5,5	28,1	12	M4	3	0,06	PQA/802032/22/54
50/63	60	37	7	4,5	46	8,5	5,5	43	12	M4	3	0,08	PQA/802050/22/54
80/100	90	37	7	4,5	76	8,5	6,5	70	12	M4	3	0,11	PQA/802080/22/54
125	135	37	7	4,5	121	8,5	6,5	115	12	M4	3	0,16	PQA/802125/22/54

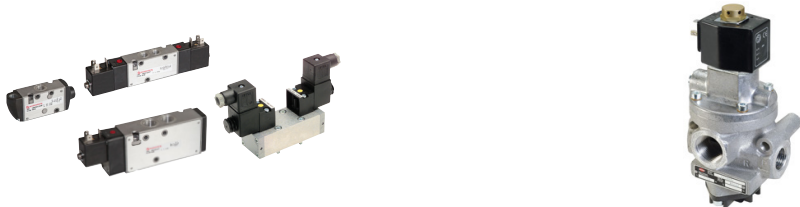
Valve mounting kit for Round barrel

Dimensions in mm
Projection/First angle



ø	B1	B2	H	L1	L2	G	kg	Model
63	61,5	77,5	50	17	4,5	M4	0,13	QA/8063/22/55/4
63	61,5	77,5	50	17	4,5	M5	0,13	QA/8063/22/55/5
63	61,5	77,5	50	17	4,5	M6	0,13	QA/8063/22/55/6
80	78	94	59,5	17	4,5	M4	0,14	QA/8080/22/55/4
80	78	94	59,5	17	4,5	M5	0,14	QA/8080/22/55/5
80	78	94	59,5	17	4,5	M6	0,14	QA/8080/22/55/6
100	97	113	68	17	4,5	M4	0,19	QA/8100/22/55/4
100	97	113	68	17	4,5	M5	0,19	QA/8100/22/55/5
100	97	113	68	17	4,5	M6	0,19	QA/8100/22/55/6
125	120	136	80	17	4,5	M4	0,21	QA/8125/22/55/4
125	120	136	80	17	4,5	M5	0,21	QA/8125/22/55/5
125	120	136	80	17	4,5	M6	0,21	QA/8125/22/55/6
160	156	175	101,5	17	4,5	M4	0,28	QA/8160/22/55/4
160	156	175	101,5	17	4,5	M5	0,28	QA/8160/22/55/5
160	156	175	101,5	17	4,5	M6	0,28	QA/8160/22/55/6
200	194	231	119	17	4,5	M4	0,31	QA/8200/22/55/4
200	194	231	119	17	4,5	M5	0,31	QA/8200/22/55/5
200	194	231	119	17	4,5	M6	0,31	QA/8200/22/55/6

Recommended Valves

Recommended Valve Range							
		Inline Valve V60		ISO Valve		3/2 Poppet valve	
							
Cylinder		Tubing	Valve				
ø	Port size	ø	Flow (l/min)	Valve port size			
32	G1/8	6/4	250	1/8"	V60		
40	G1/4	6/4	250	1/8"	V60		
50	G1/4	6/4	250	1/8"	V60		
63	G3/8	8/6	750	1/8"	V60		
80	G3/8	10/7	1250	1/4"	V61	ISO Star	UM/22000
100	G1/2	10/7	1250	1/4"	V61	ISO Star	UM/22000
125	G1/2	12/8,5	2500	3/8"	V62	ISO Star	UM/22000
160	G3/4	16/12	4250	1/2"	V63	ISO Star	UM/22000
200	G3/4	16/12	4250	1/2"	V63	ISO Star	UM/22000
250	G1	22/17	6000	3/4"			UM/22000
320	G1	26/18	10000	1"			UM/22000
							80265

Customer Solution Cylinder valve unit

For additional information please contact the technical service

Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under »**Technical features/data**«.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult Norgren GmbH.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.

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